

# **Epitaxy studies with Low Energy Electron Microscopy (LEEM)**

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## **Outline**

**Pre-LEEM work**

**Some Basics of LEEM**

**Quasi-monolayer-by-monolayer growth**

**Interfactant-mediated growth**

**Transition from two- to three-dimensional  
growth**

**Reactive growth**

**Three-dimensional growth**

**Some basics of SPELEEM + application**

**Stress anisotropy**

**Summary**

## Pre-LEEM work

Until 1934: Light microscopy (crystallography, mineralogy, chemistry)

From 1934: Electron diffraction (physics)

From 1956: Transmission electron microscopy (physics) [1,2]

1958: Growth classification [3]

Frank-van der Merwe (layer-by-layer) growth (FM)

Stranski-Krastanov (layer-plus-island) growth (SK)

Volmer-Weber (island) growth (VW)

Determined by:

Substrate surface energy  $\gamma_s$

Film surface energy  $\gamma_f$

Interface energy  $\gamma_i$  (strain energy)

Requirements for well-defined growth studies:  
ultrahigh vacuum

Surface-sensitive, nondestructive imaging method

Around 1960 birth of surface science: metal UHV systems

LEED, but no lateral resolution!

[1] E. Bauer, Z. Kristallogr. 107 (1956) 265

[2] E. Bauer, Z. Kristallogr. 110 (1958) 395

[3] E. Bauer, Z. Kristallogr. 110 (1958) 372

# Origin of LEEM

JOURNAL OF APPLIED PHYSICS

VOLUME 31, NUMBER 12

DECEMBER, 1960

## Oxygen on Nickel

L. H. GERMER AND C. D. HARTMAN

*Bell Telephone Laboratories, Murray Hill, New Jersey*

(Received August 4, 1960)

**LEED study**

PHYSICAL REVIEW

VOLUME 123, NUMBER 4

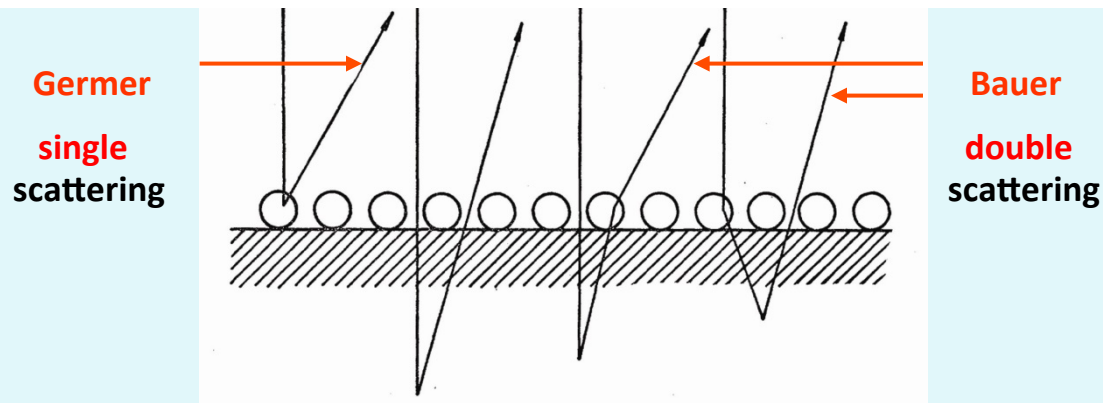
AUGUST 15, 1961

## Interpretation of Low-Energy Electron Diffraction Patterns of Adsorbed Gases

ERNST BAUER

*Michelson Laboratory, China Lake, California*

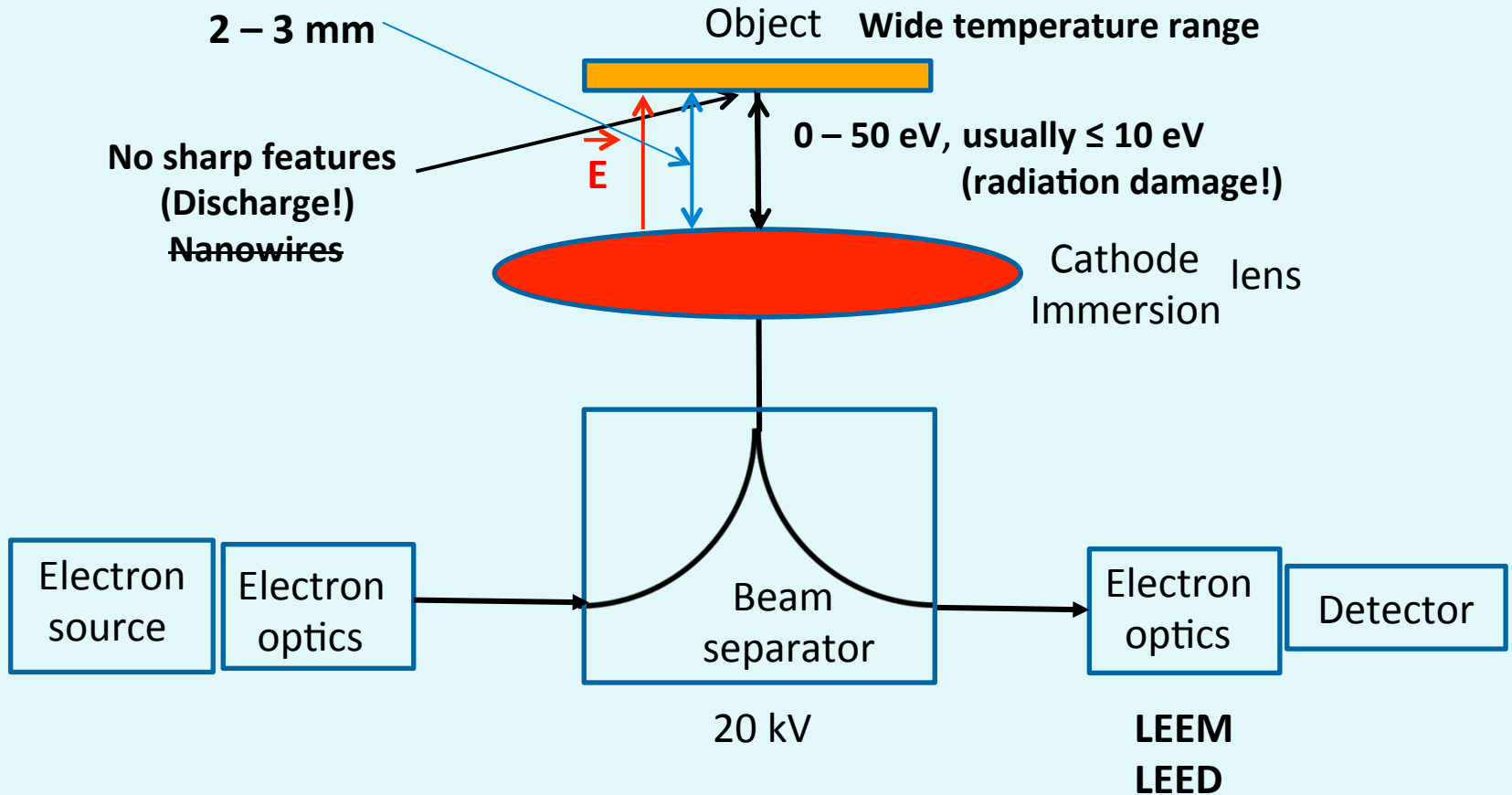
(Received March 27, 1961)



To eliminate such ambiguities, **low-energy electron diffraction investigations** ....on single-crystal surfaces **should be combined with** other techniques, e.g., **electron microscopy**.....

**A program along these lines is in progress in this laboratory**

# LEEM schematic

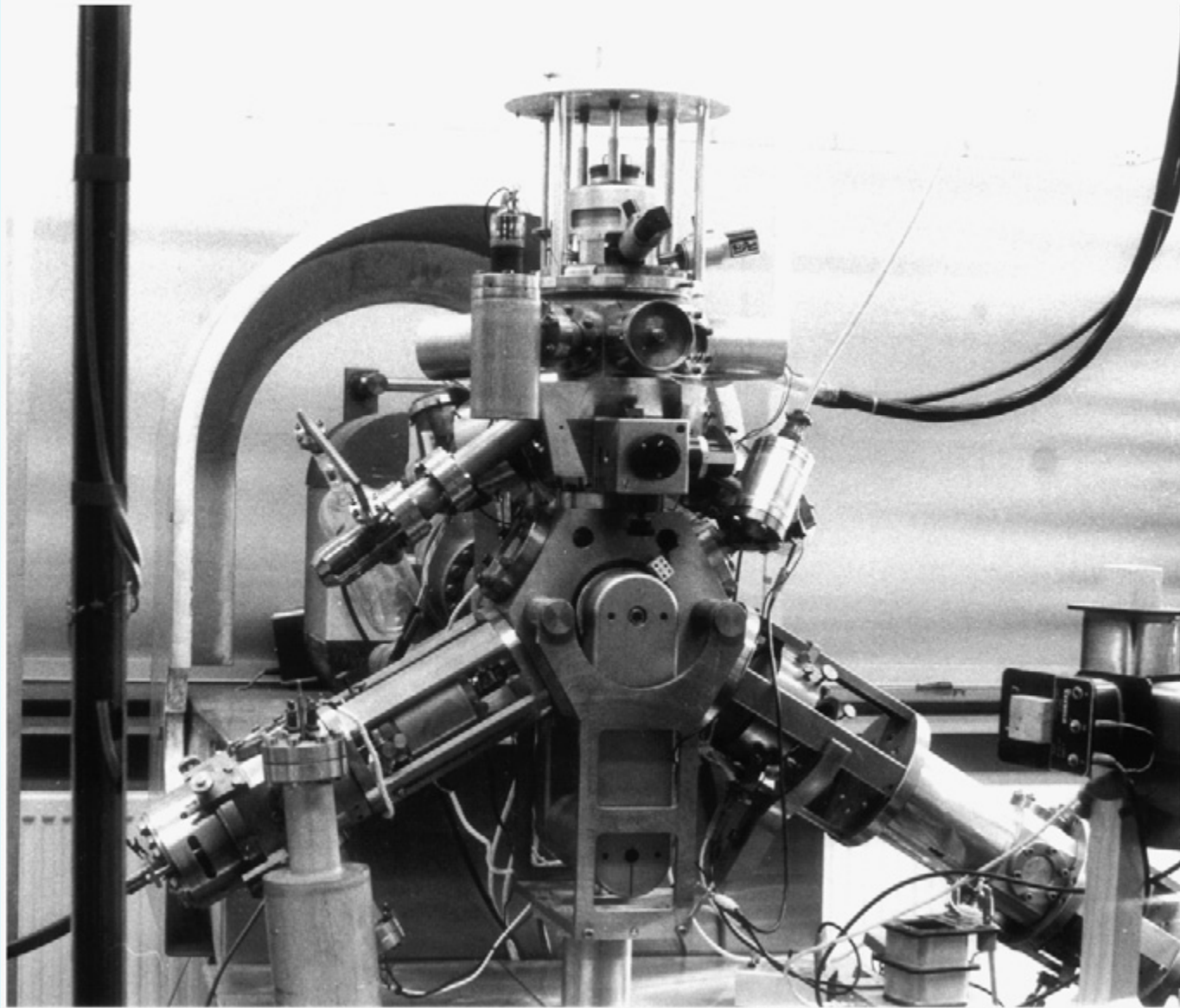


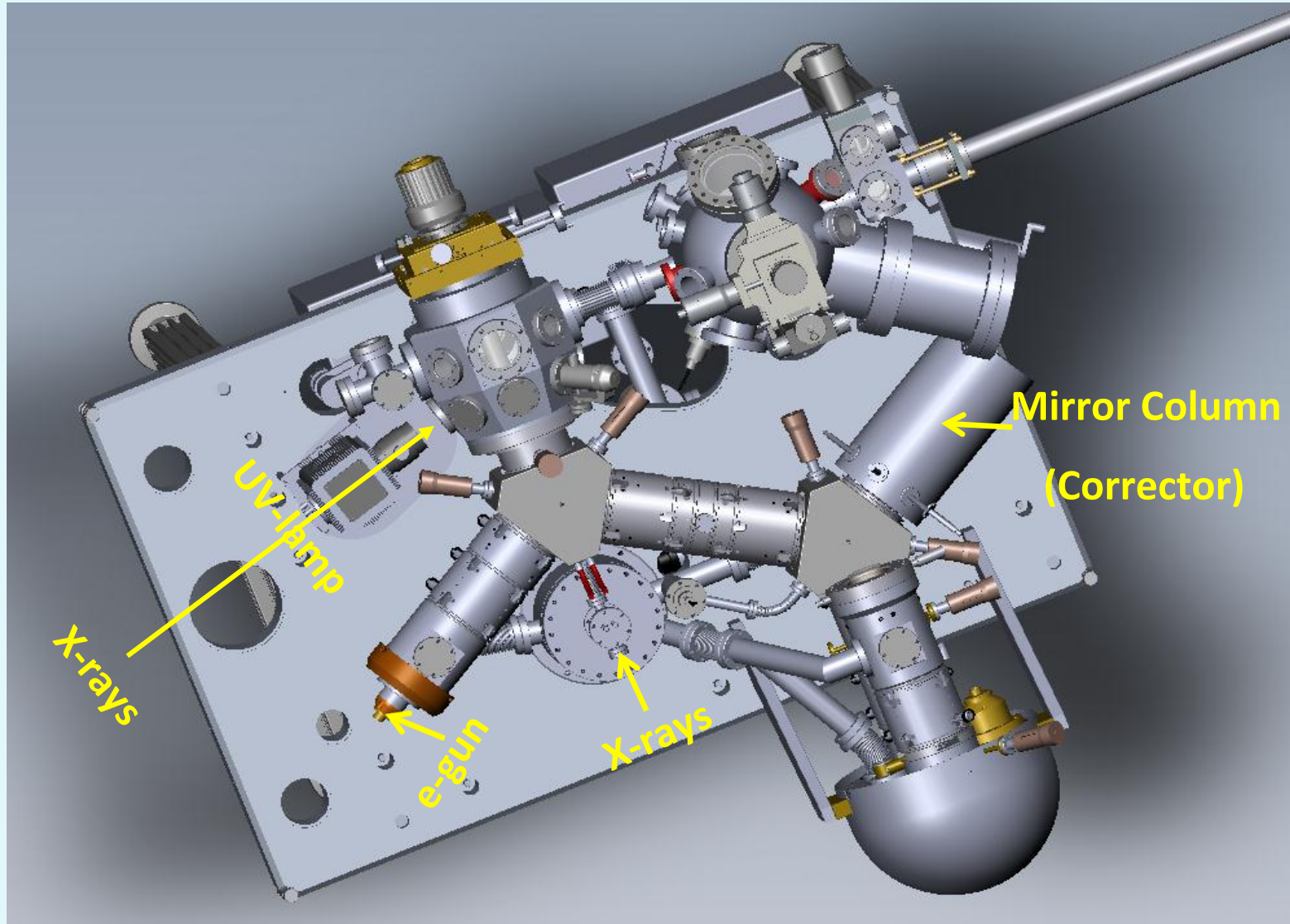
Illuminated region typically  $\leq 100\ \mu\text{m}$  diameter

In-situ evaporation and gas exposure  
at grazing angle of incidence  $16^\circ - 45^\circ$

Pressure  
 $\leq 10^{-5}$  mbar

# LEEM 1985





Aberration-corrected spectroscopic photoemission and low energy electron microscope (SPELEEM)

## Resolution

Determined by chromatic and spherical aberration of objective lens

Without aberration correction  $\approx 5$  nm

With aberration correction  $\approx 1$  nm (not achieved yet)

## Intensity

Reflected intensity concentrated in diffraction beams

At low energies intensity of specular beam as high as 70%

Allows image acquisition at video rates

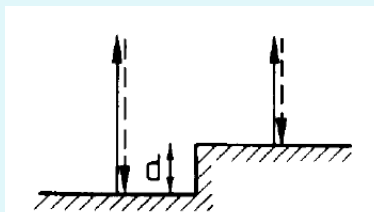
## Contrast

Diffraction contrast:

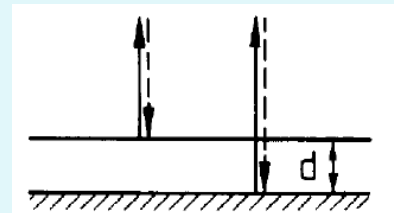
Bright-field ((00) beam): normal periodicity

Dark-field ((hk) beams): lateral periodicity

Phase contrast: steps

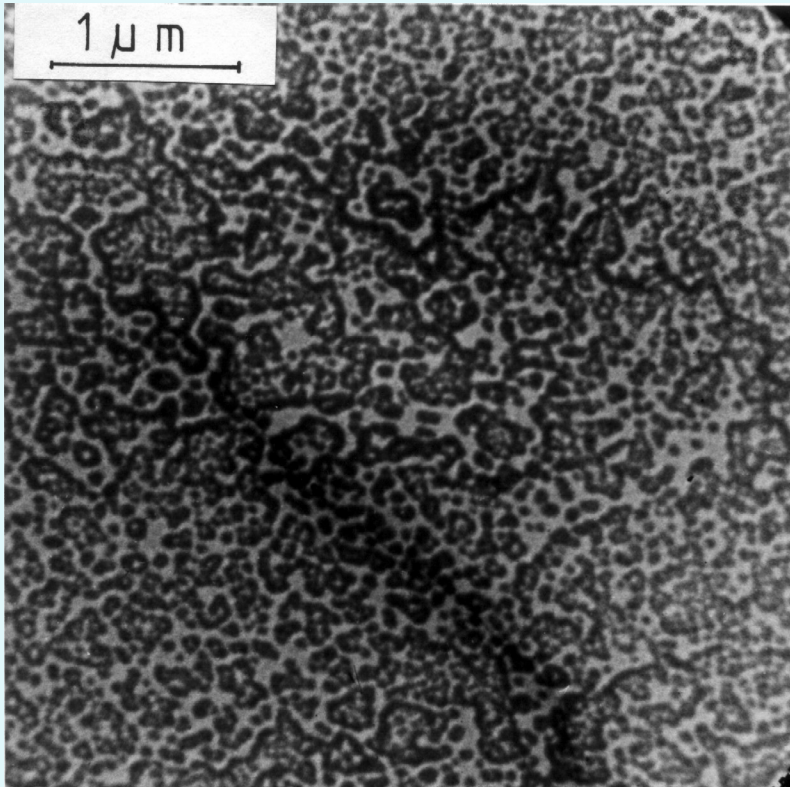


Quantum size contrast: thickness



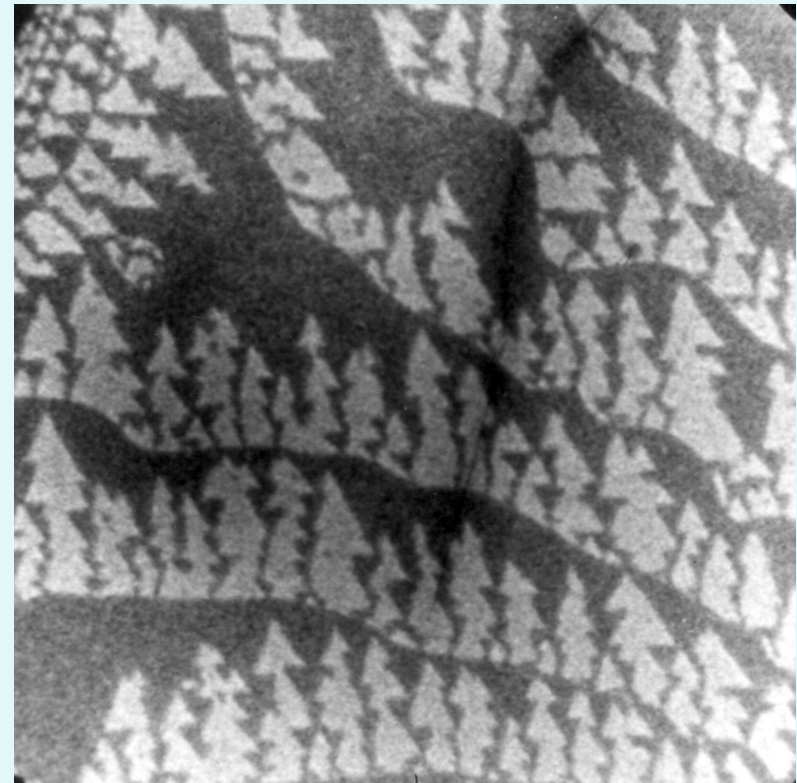
## Diffraction contrast (first good LEEM images 1985)

Si(111) – (1×1) → (7×7) Coexistence



11 eV

After long anneal at 1150 K



10.5 eV

After quenching from 1450 K

**Both surfaces show an excellent (7×7) LEED pattern!**



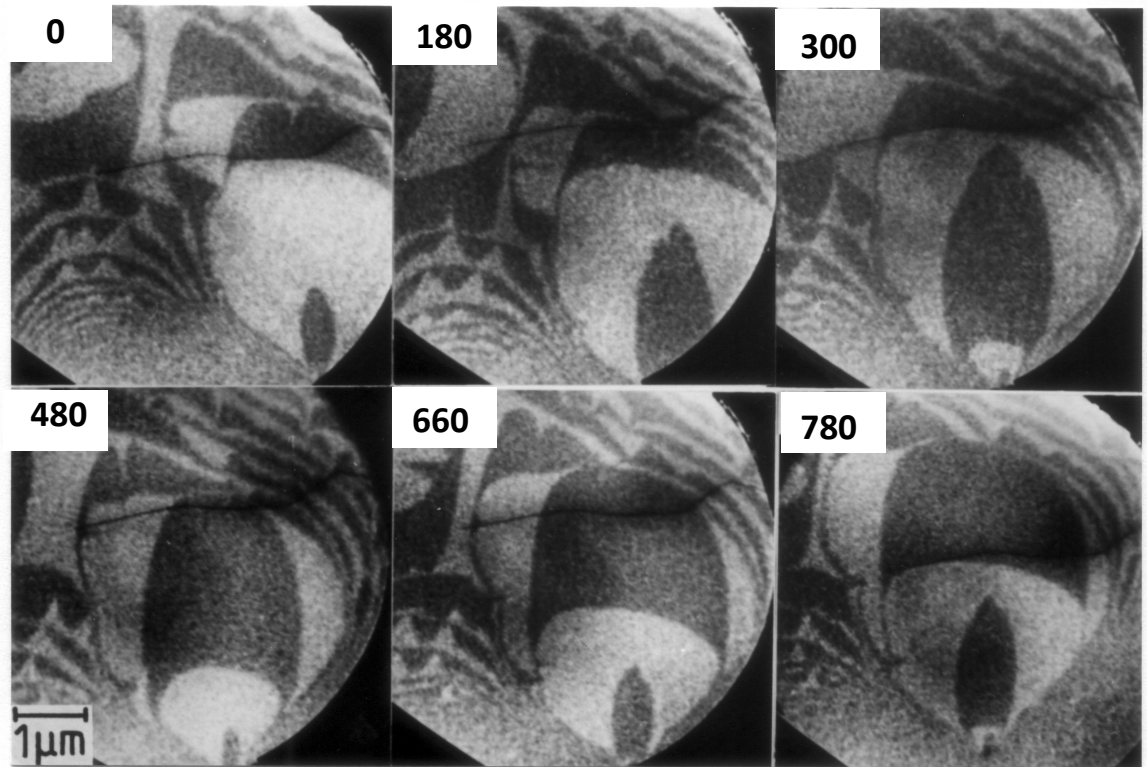
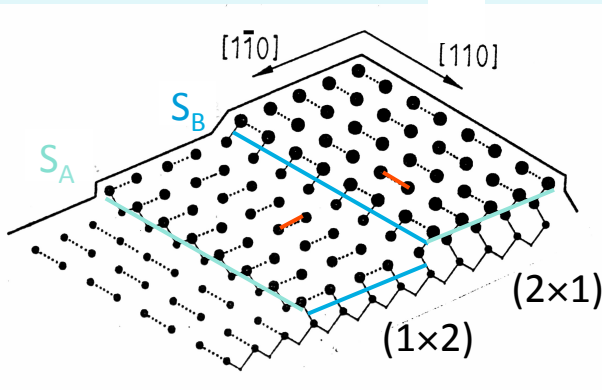
# Quasi-monolayer-by-monolayer growth (Frank-van der Merwe growth)

$$\gamma_f + \gamma_i \leq \gamma_s$$

**Homoepitaxy**  $\gamma_f = \gamma_s, \gamma_i = 0$

Anisotropic growth of Si(100)

Large anisotropy of step free energy:  
 $E_B > 2.6 E_A$  at 800 K  
 Surface stress anisotropy



800 K, video frames,  $E = 5$  eV, numbers: sec

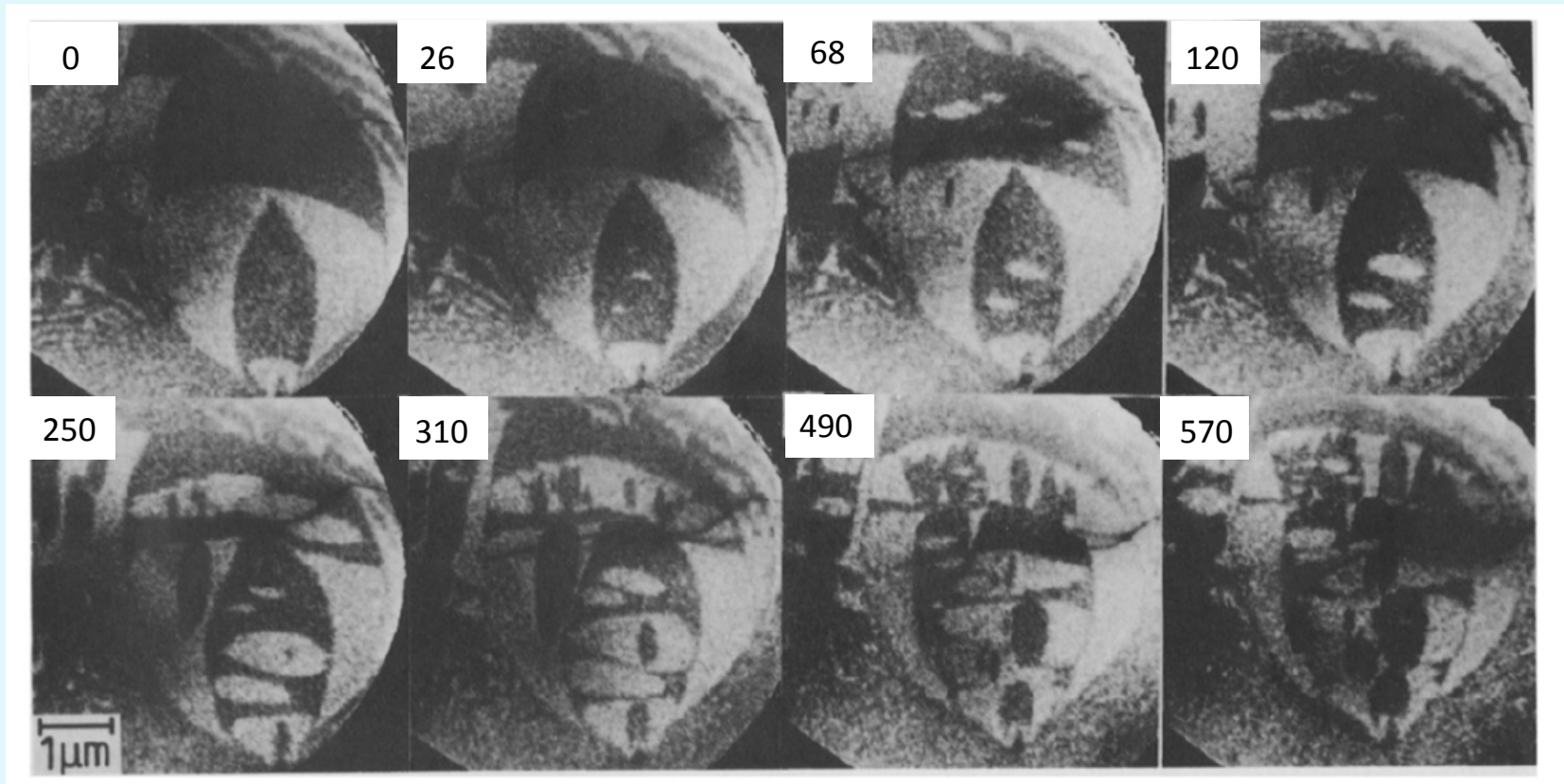
Terraces alternate in **dimer** direction

Low supersaturation:  
 Nucleation of new layer at  
 reentrant corner (defect)

# Frank-van der Merwe growth

## Homoepitaxy

### Anisotropic growth of Si(100)



650 K, video frames,  $E = 5$  eV, numbers: sec

**Higher supersaturation:**  
**Nucleation of new layer on**  
**Terraces: multi-level growth**

For more information see:

W. Theis and R. M. Tromp, Phys. Rev. Lett. 76, 2770 (1996)

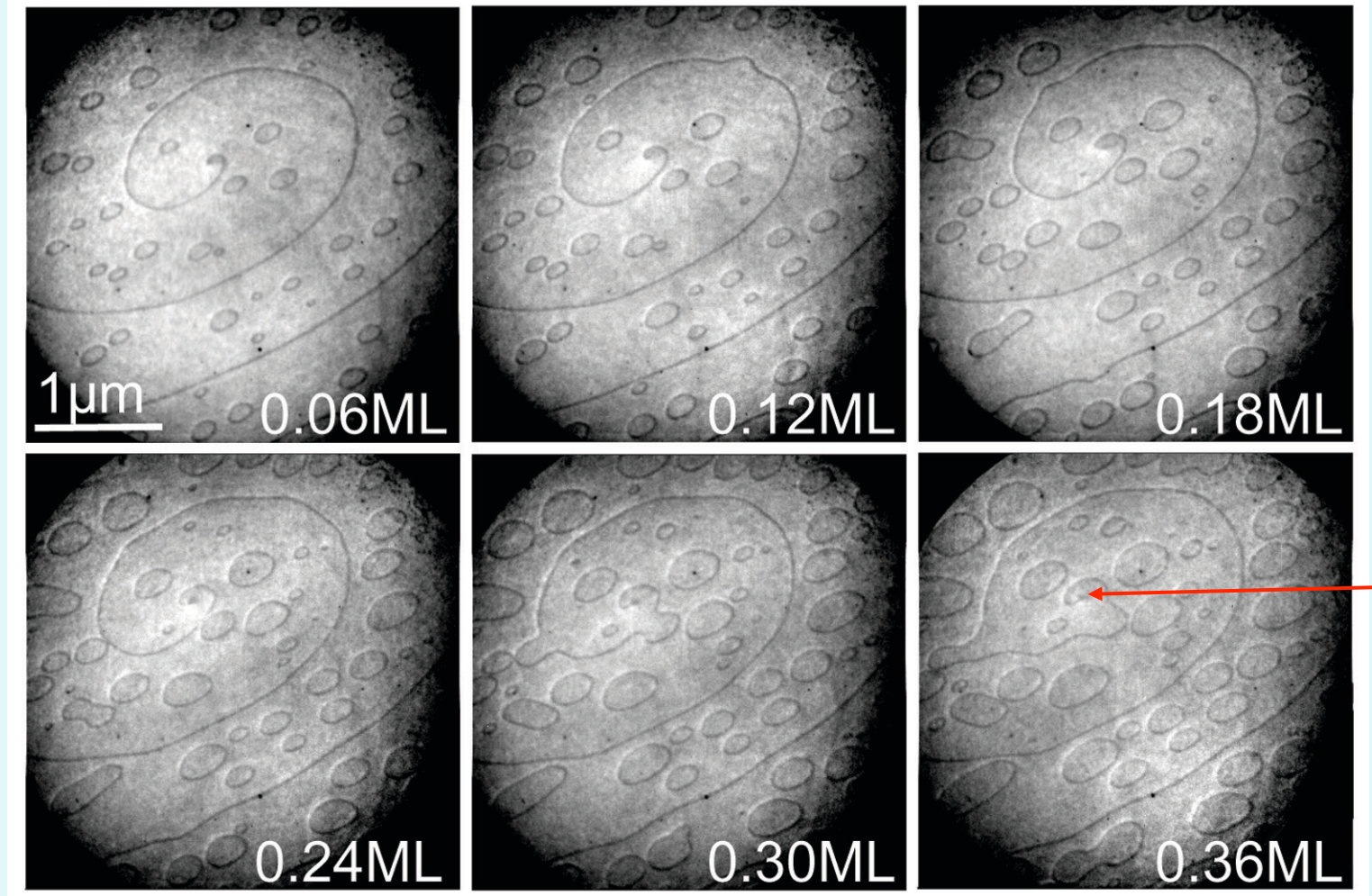
V. Zielasek et al, Phys. Rev. B 64, 201320 (2001)

W. Świech and E. Bauer, Surf.Sci. 255, 219 (1991)

# Frank-van der Merwe growth

## Homoepitaxy

Spiral growth + island nucleation on terraces. Example: Pb(111)

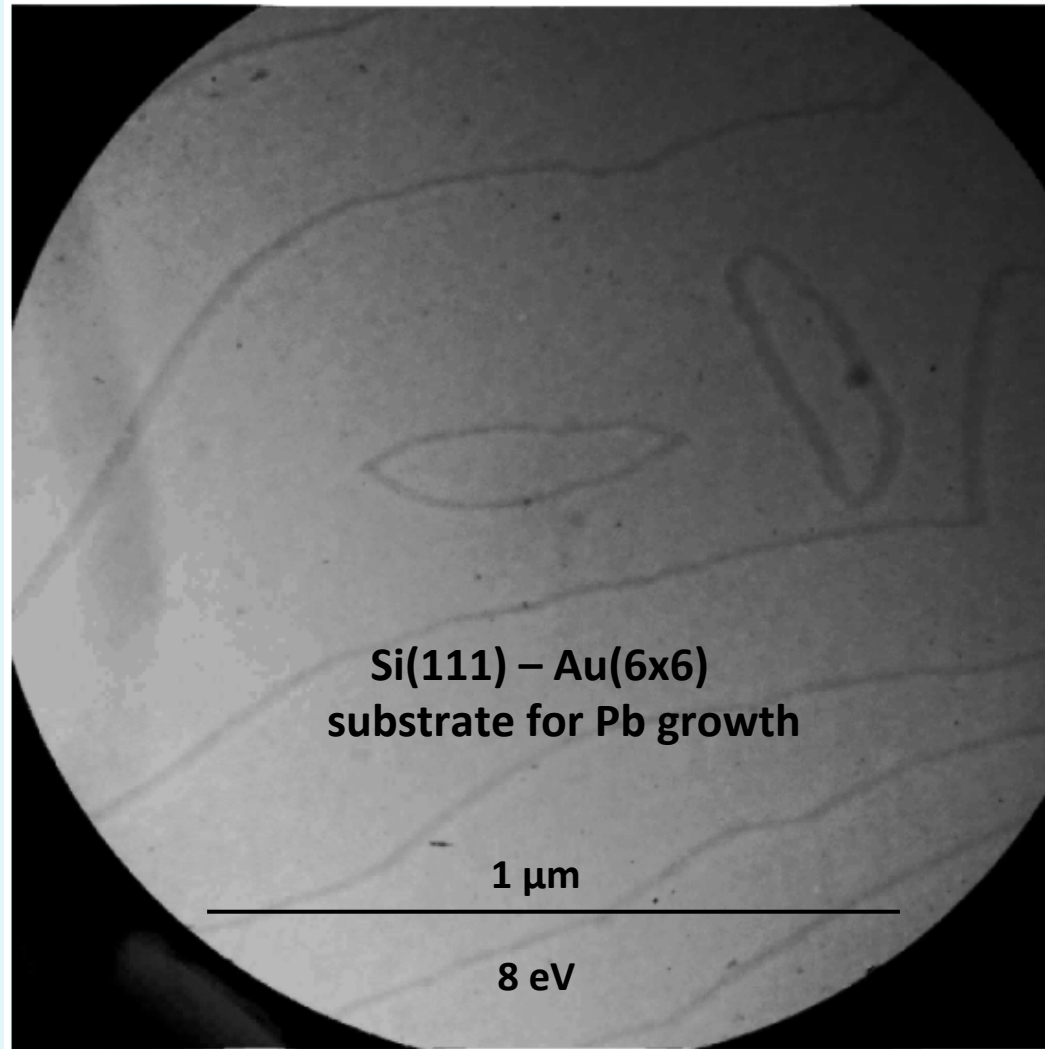


Video frames, 8.6 eV, room temperature

## Frank-van der Merwe growth

**Heteroepitaxy**  $\gamma_f < \gamma_s$   $\gamma_i > 0$  (strain!)

Strain relaxation by interfacant



# Frank-van der Merwe growth

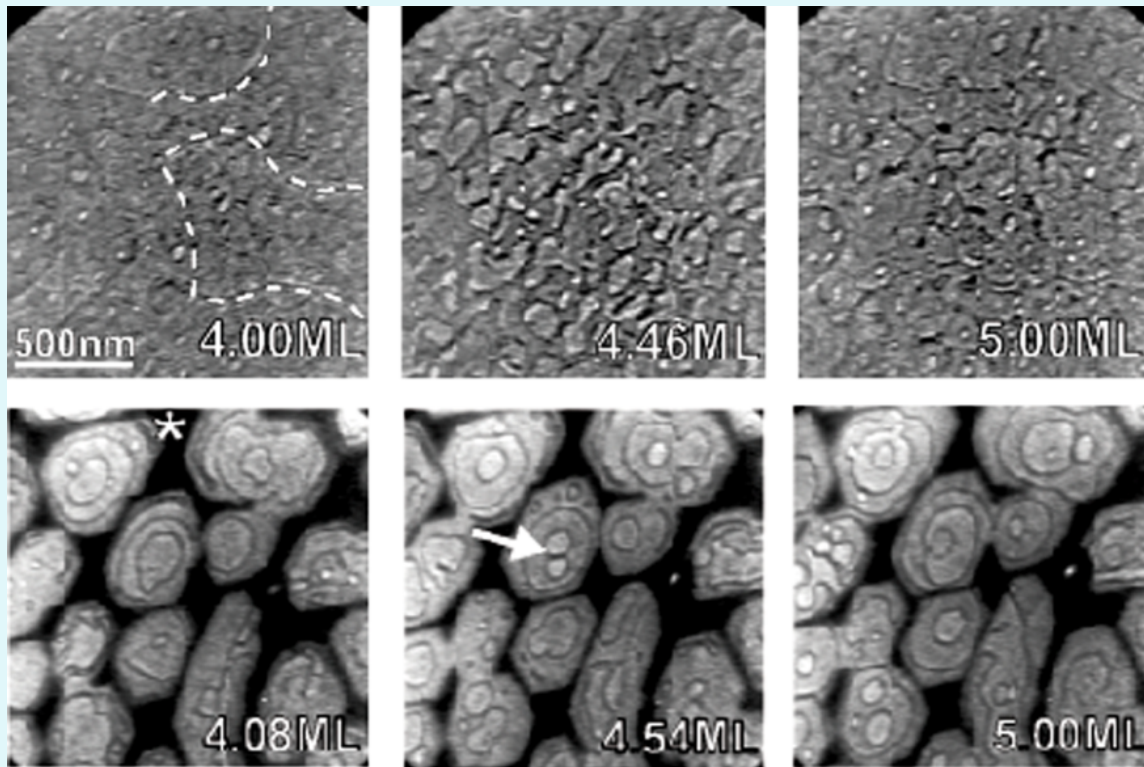
Interfactant-mediated: Pb / Si(111)- Au(6x6) Au



# Interfactant effect

Pb on Si(111)

280 K



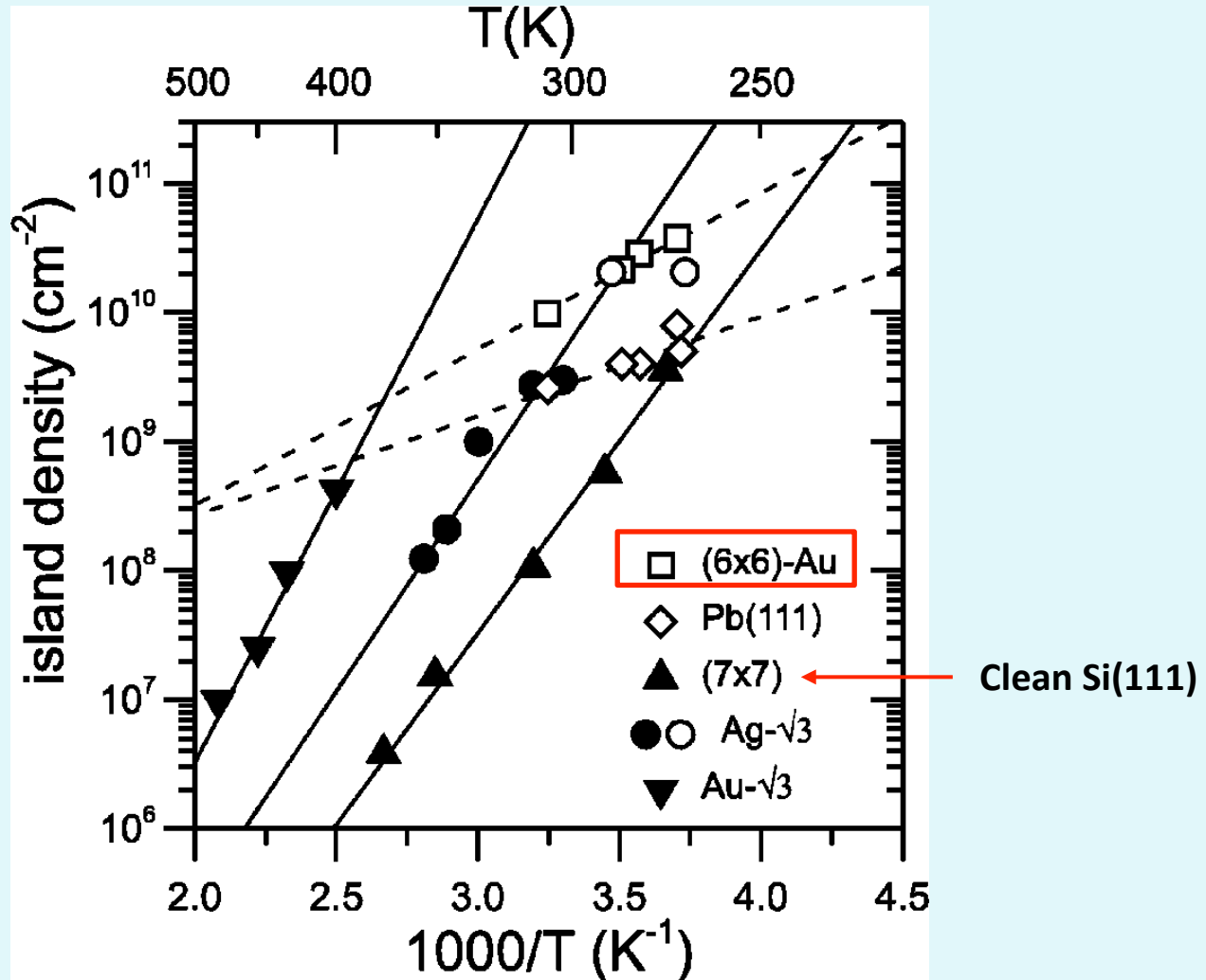
with

interfactant

without

## Atomistic aspect: Nucleation rate

Maximum island density in the first Pb monolayer on various substrates



## Stranski-Krastanov growth

$$\gamma_f < \gamma_s \quad \gamma_i > 0 \text{ (strain!)}$$

$\gamma_i$  more important than  $\gamma_f - \gamma_s$

$\gamma_i$  determined by packing density difference between film and substrate

Example 1: **densely-packed** surfaces  
(111) planes of fcc metals on W(110) surface

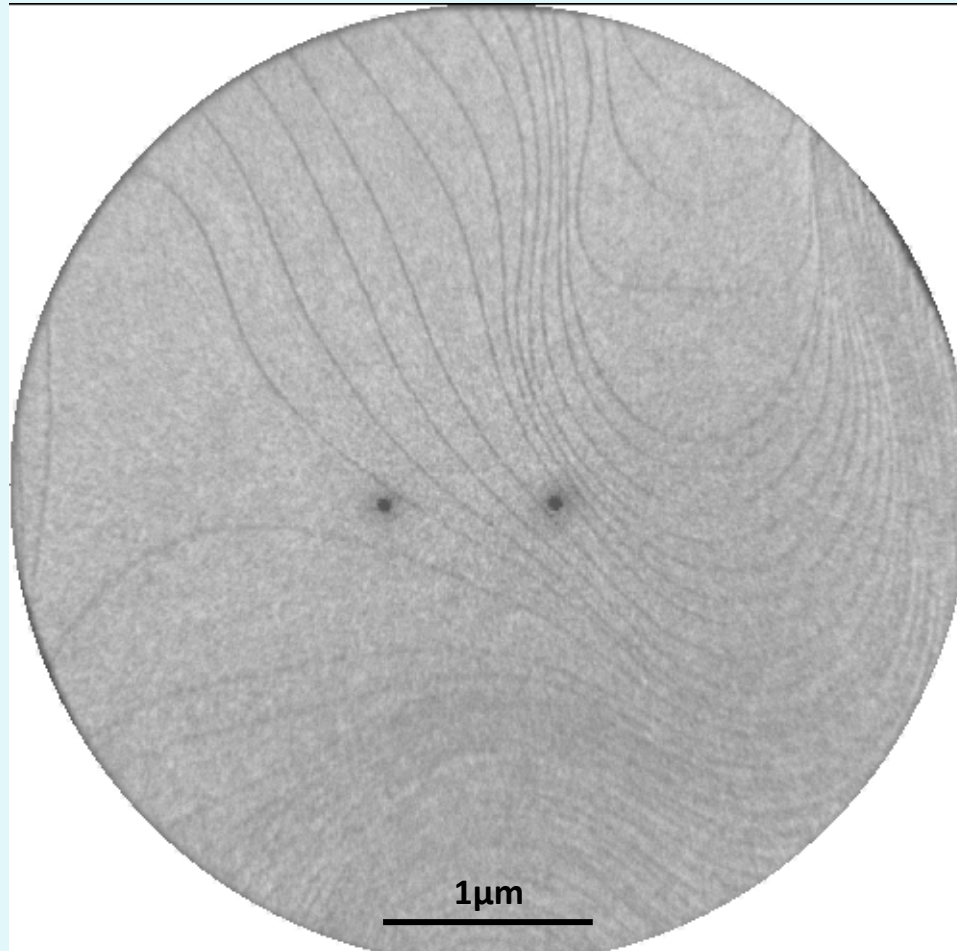
Metal	Density relative to W
<b>Pb</b>	0.668
Ag	0.980
<b>Au</b>	0.984
Pd	1.08
<b>Cu</b>	1.25
Ni	1.32
<b>Co</b>	1.37

Note: Number of stable 2D layers depends on temperature. Metastability!



## Stranski-Krastanov growth

Pb on W(110)  $\gamma_f \ll \gamma_s$  very large packing density difference  
2D gas (dark)  $\rightarrow$  2D crystallization (bright)  $\rightarrow$  3D crystallization

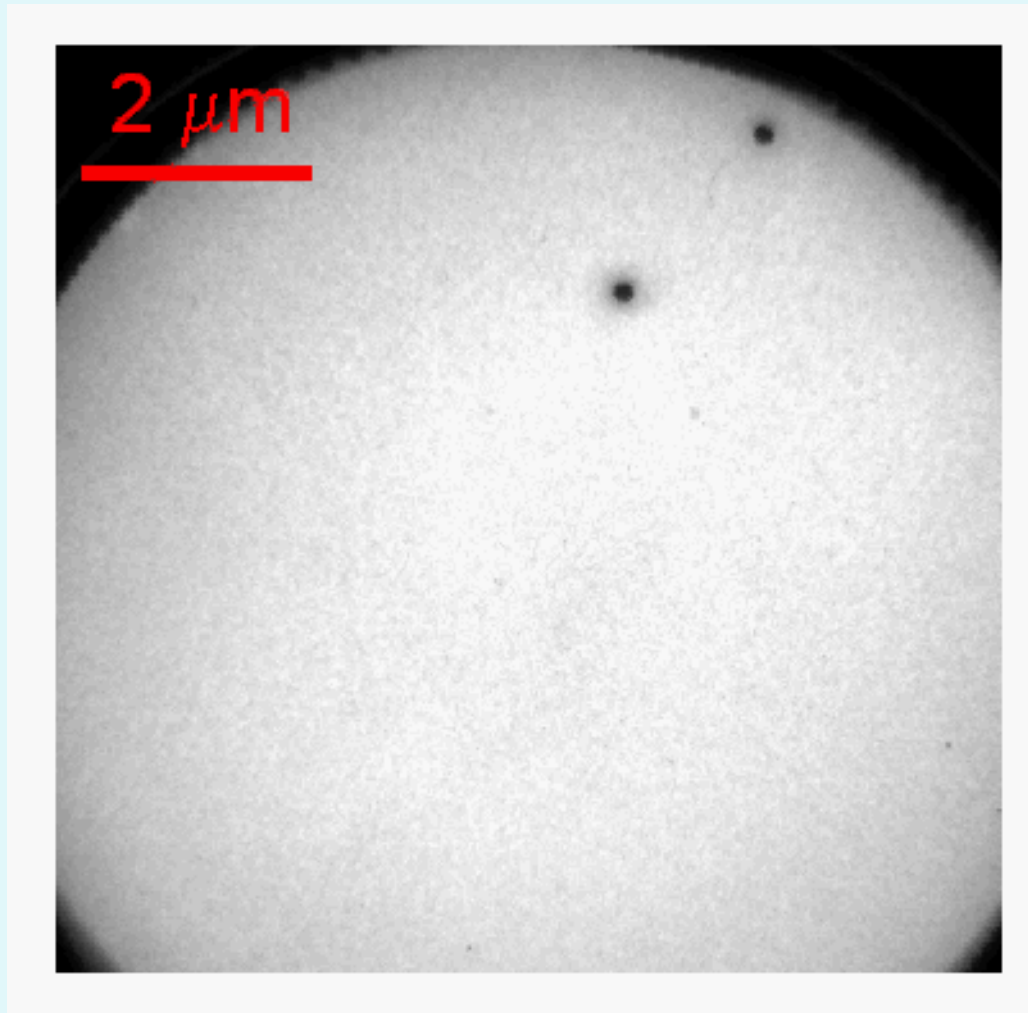


200 °C, 7.5 eV

## Stranski-Krastanov growth

Au on W(110)  $\gamma_f < \gamma_s$  small packing density difference

1 ML  $\rightarrow$  2 ML  $\rightarrow$  3 ML  $\rightarrow$  4 ML unstable, break-up

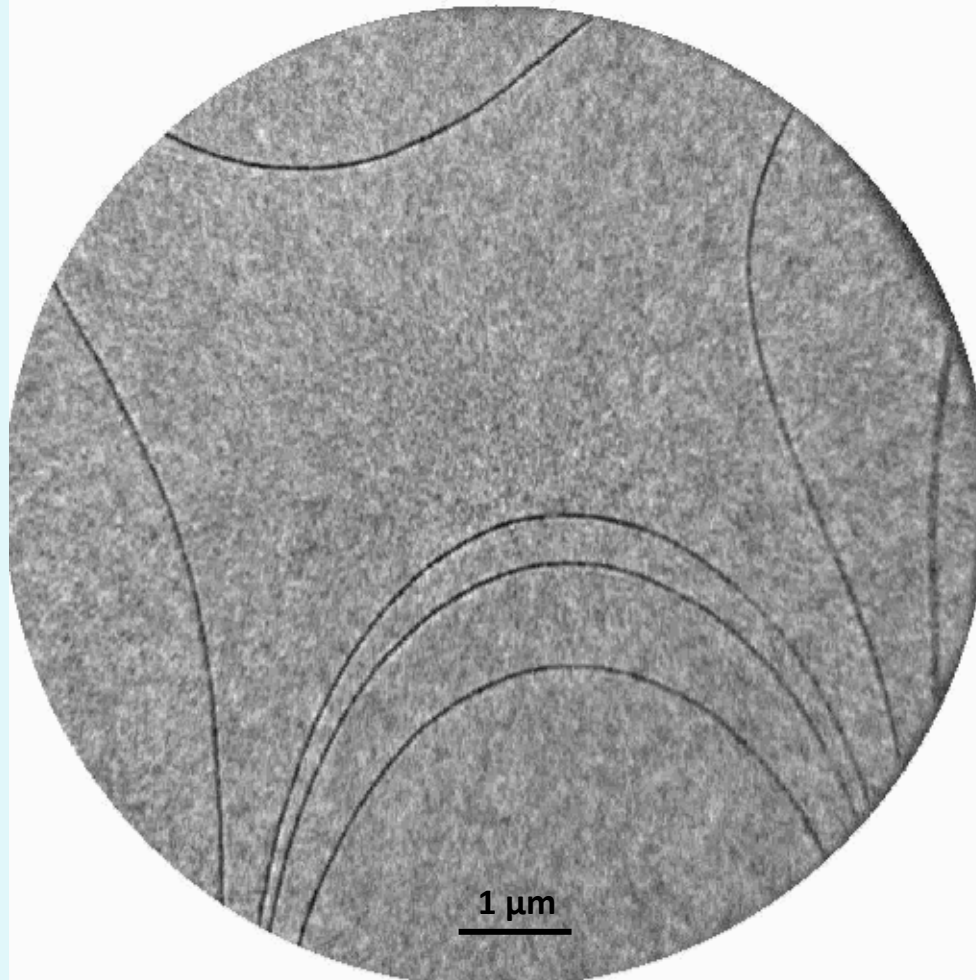


520 °C 7.6 eV 6 min/ML

# Stranski-Krastanov growth

Cu on W(110)

1 ML  $\rightarrow$  2 ML  $\rightarrow$  compression  $\rightarrow$  3 ML + 3D crystals (kinetic limitations)

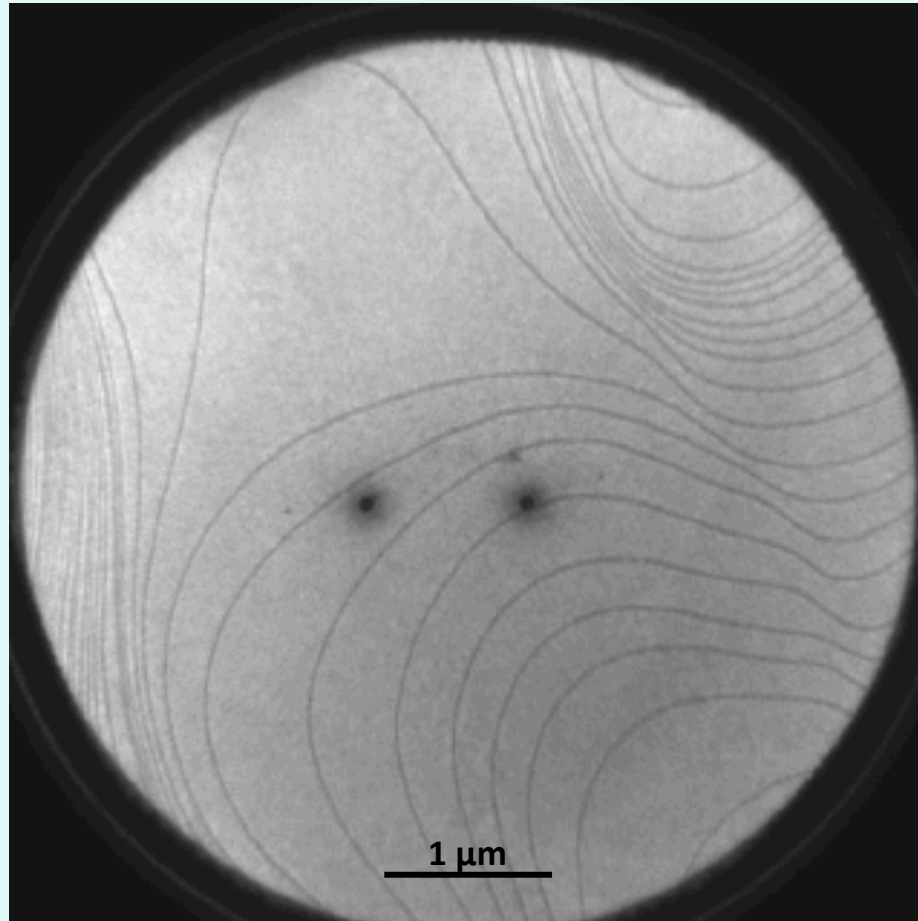


85 °C 7.5 eV

# Stranski-Krastanov growth

Cu on W(110)

1 ML  $\rightarrow$  2 ML  $\rightarrow$  3 and 4 ML quasi-simultaneous (electronic effect?)

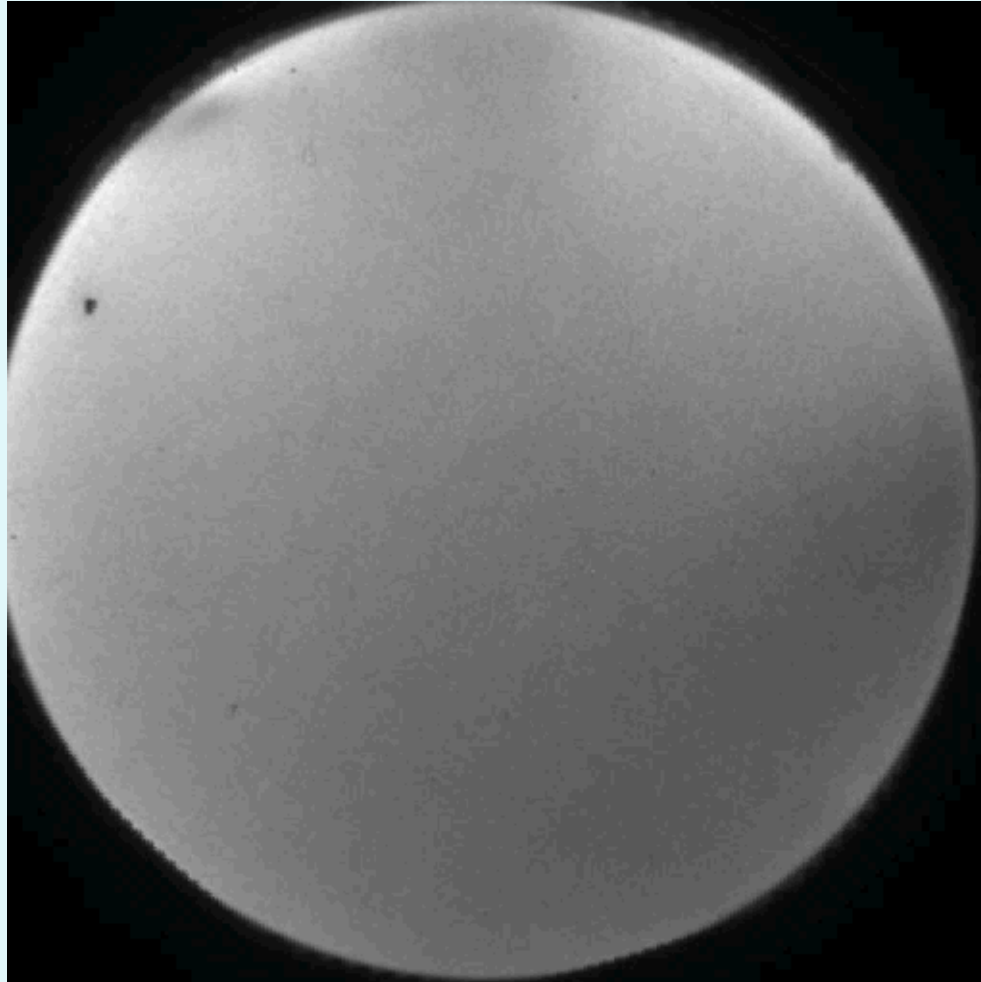


200 °C 7.5 eV

## Stranski-Krastanov growth

Co on W(110) Very large misfit

1 ps ML  $\rightarrow$  1cp ML  $\rightarrow$  2  $\rightarrow$  3 + 1  $\rightarrow$  3 + 4 ML, anisotropic stress effects, break-up



Growth of Co on W(110)

**Stranski-Krastanov growth**

M. Suzuki OECU 2015

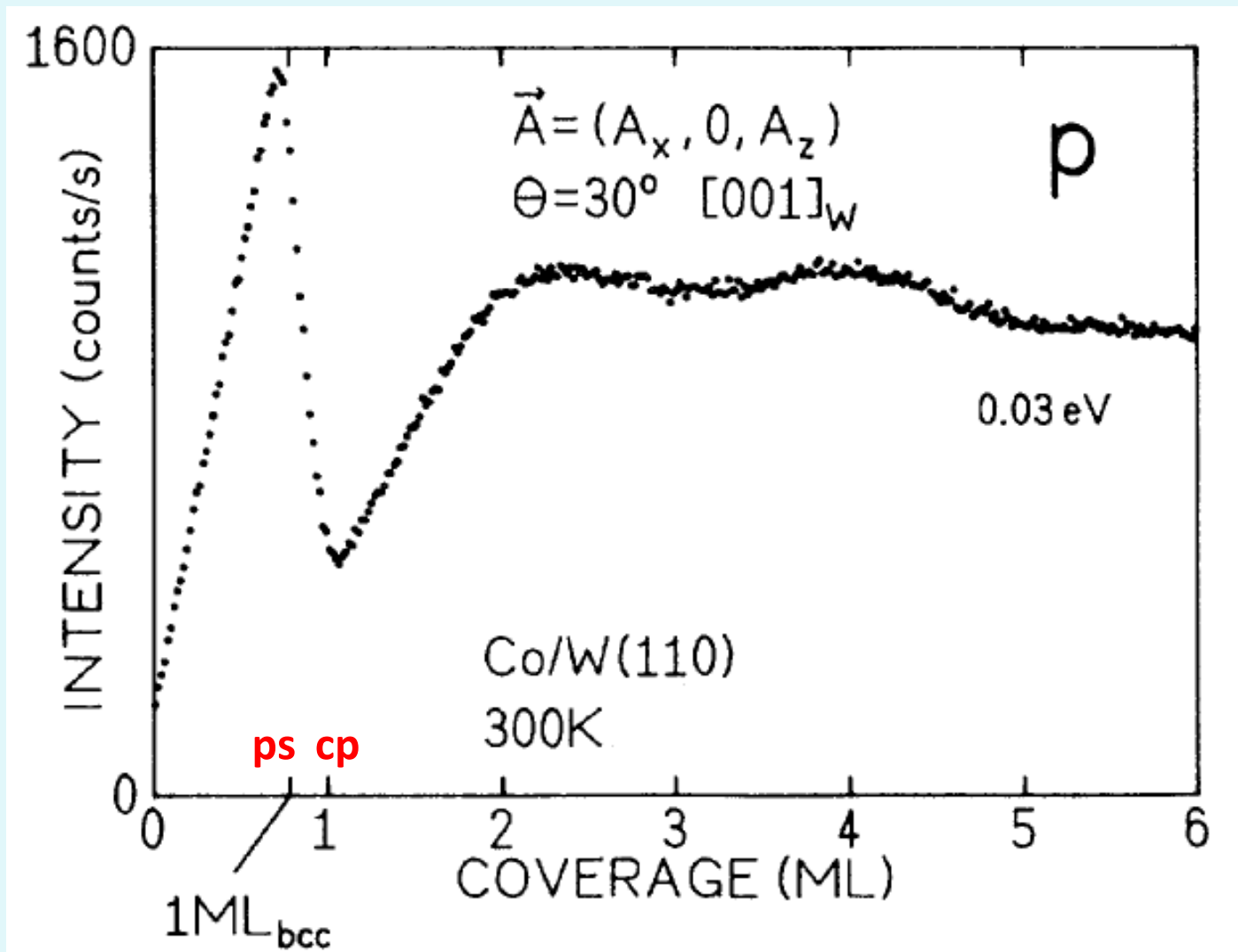


400 K  
8.5 min/ML  
Final 3.5 ML  
2 eV

1  $\mu\text{m}$

## Angle-resolved photoemission during growth of Co on W(110)

Strong influence of the pseudomorphic to close-packed transition on electronic structure



# Stranski-Krastanov growth

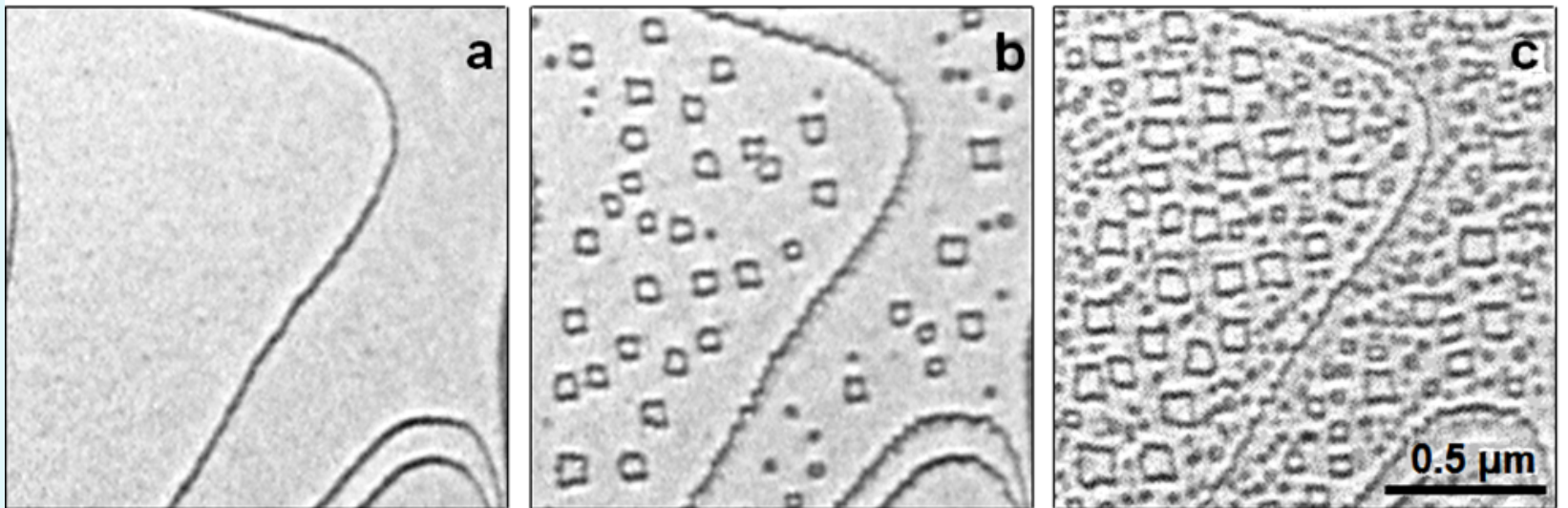
Example 2: **open** surfaces  
Metals on Mo, W(100) surfaces

Relative packing densities

Ag : Mo 0.97

Fe : W 1.22

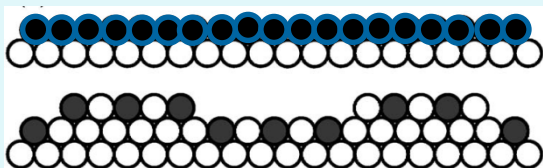
Ag on Mo(100): Place exchange and 2D alloying below 1 ML



0 ML

0.16 ML

0.38 ML



1 ML

0.5 ML

Very little strain

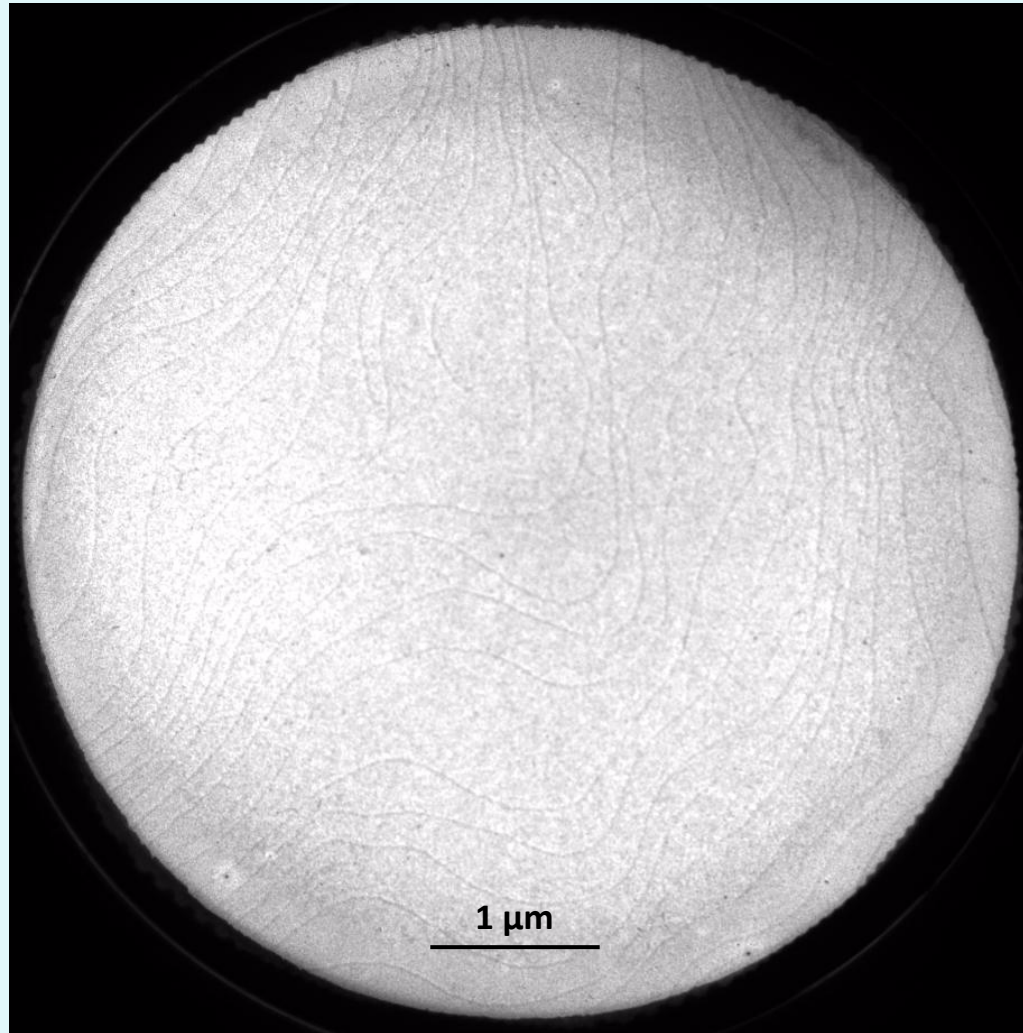


## Stranski-Krastanov growth

3D growth on a thermodynamic stable pseudomorphic 2D double layer

Fe on W(100) at 800 K

Very high strain:  
lattice constant of  
Fe 10% larger than W



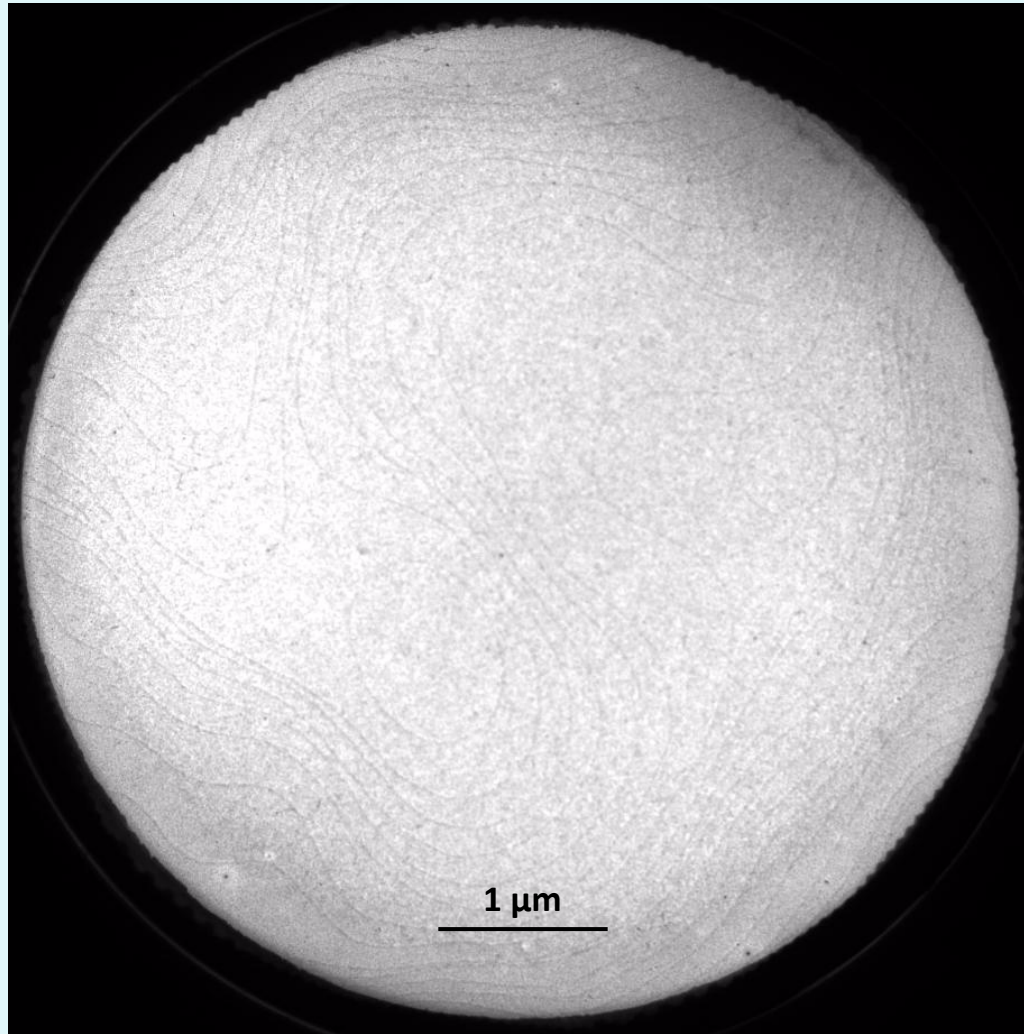
{310} facets  
from LEED:  
(00) beam  
off axis: dark

9 eV

## Stranski-Krastanov growth

2D → 3D transition from metastable pseudomorphic state

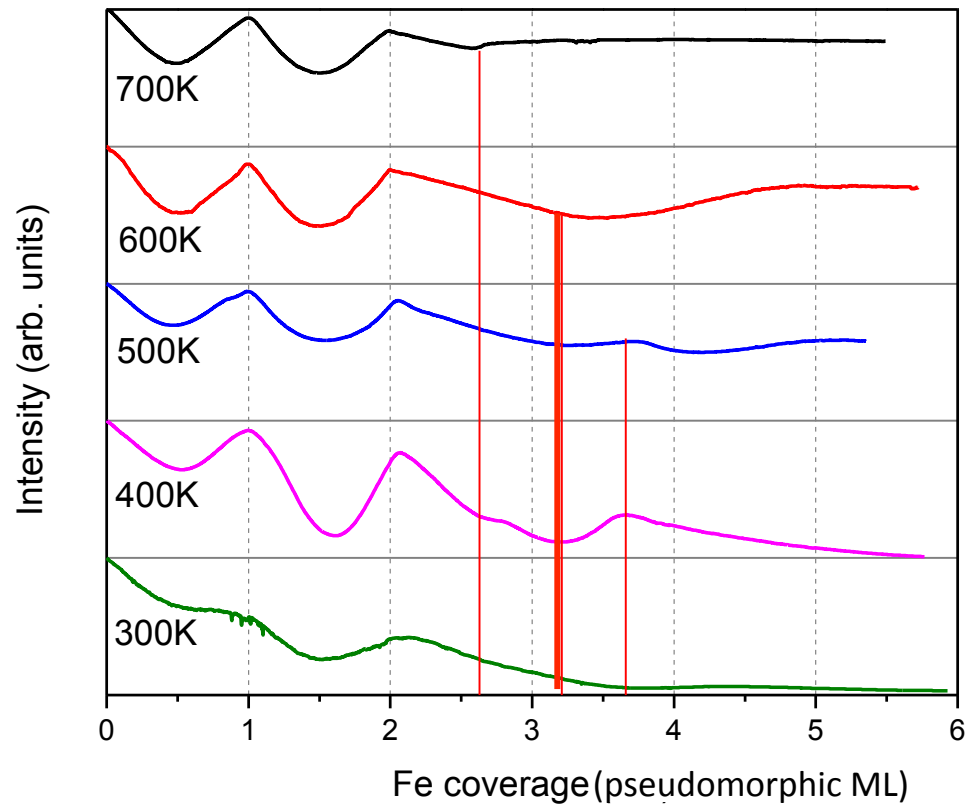
Fe on W(100) at 600 K



3D nucleation at 3.2 ML  
and 3D growth on 2 ML  
consuming material  
in excess of 2 ML

9 eV

## Growth monitoring via LEEM intensity (00) beam

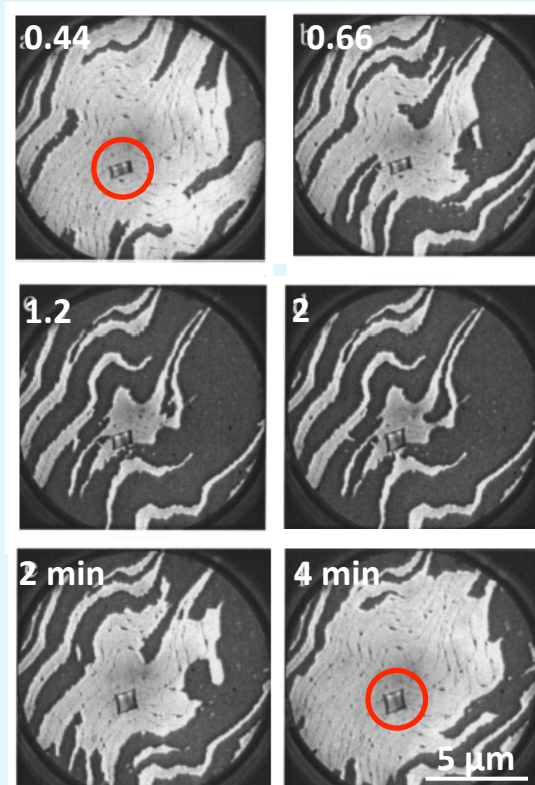


**Red lines indicate 3D nucleation  
9 eV**

# Stranski-Krastanov growth

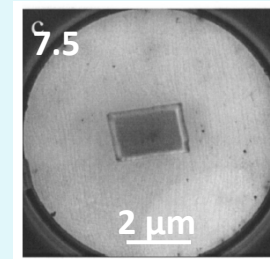
## Transition 2D to 3D growth

In on Si(111)

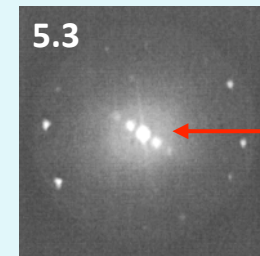


Top: Number of MLs beyond 2 ML  
Bottom: time after deposition

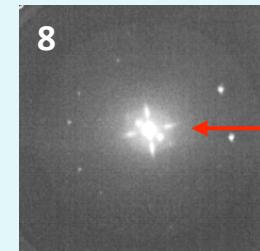
Room temperature, 7.5 eV



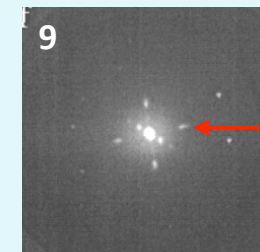
3D crystal  
Information  
from  $\mu$ LEED



Reconstruction  
of top (100) surface



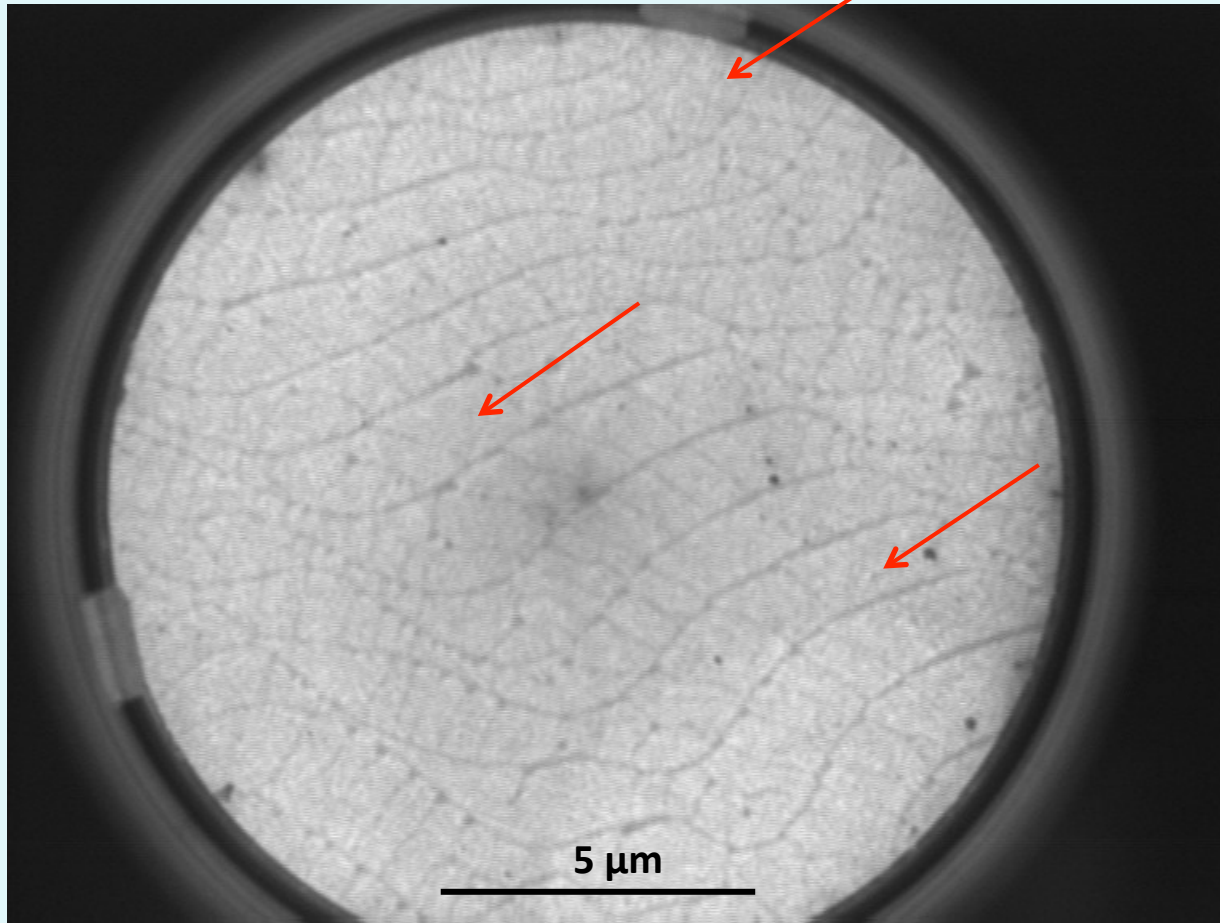
Side planes  
{111} facets



## Reactive Stranski-Krastanov growth

Cu on Si(111)

2D "5x5" silicide layer → 3D silicide crystals

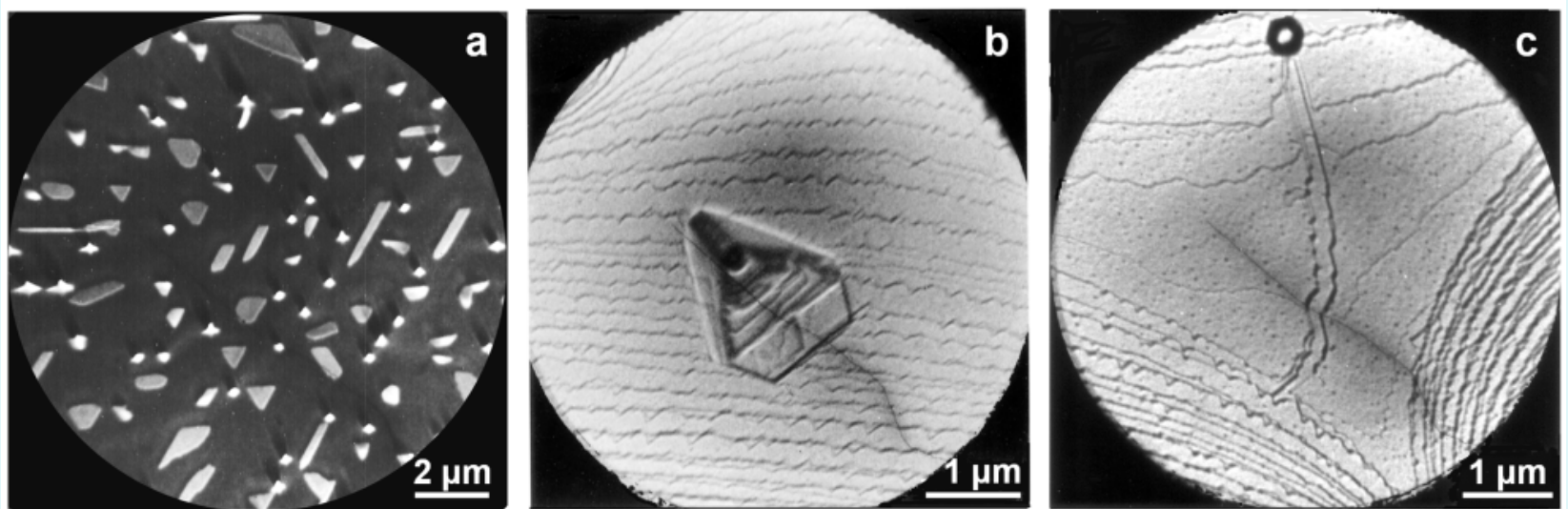


600 °C

# Reactive Stranski-Krastanov growth

Cu on Si(111)  
beyond the 2D reaction layer:  
2D + 3D silicide

850 K



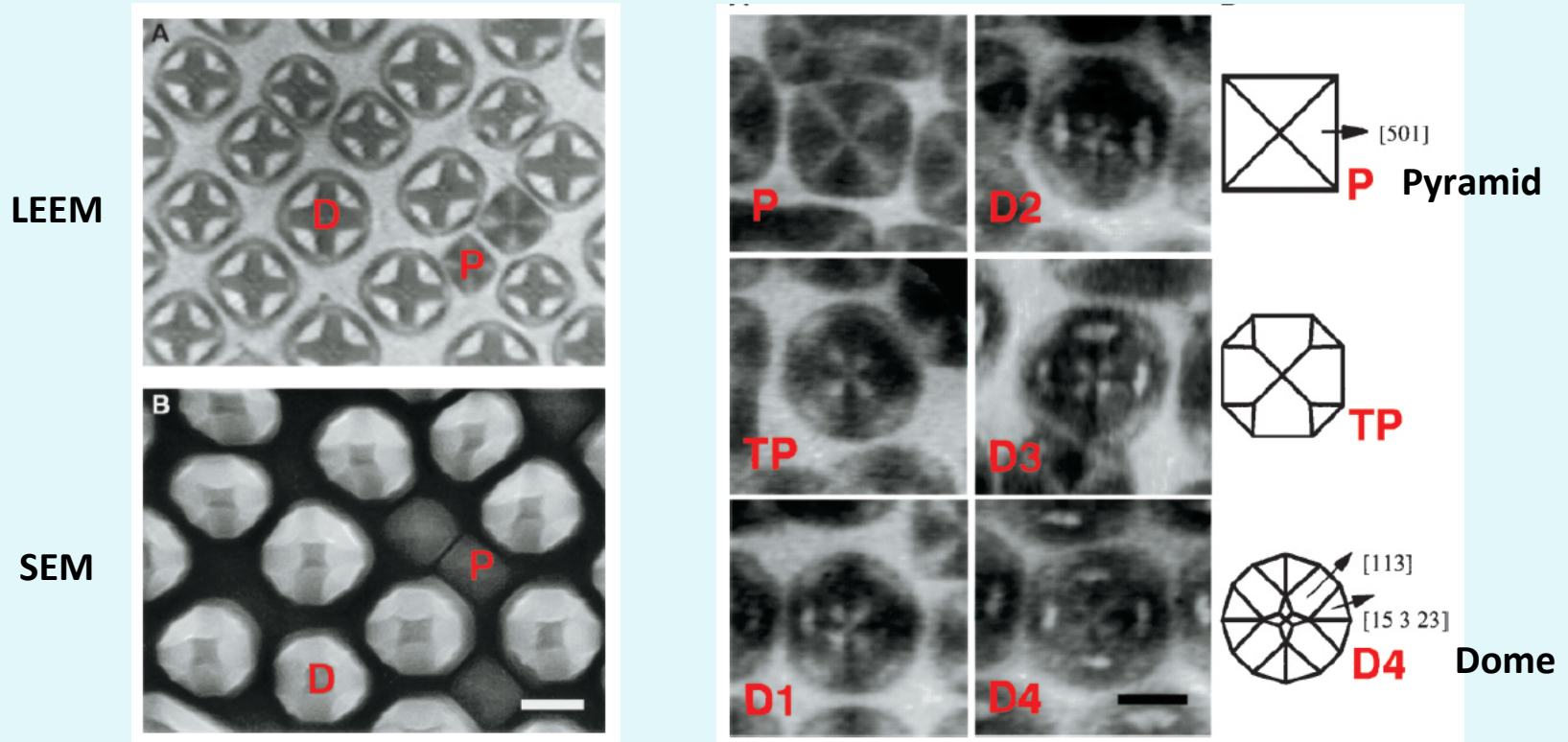
PEEM overview:  
Several epitaxial  
orientations

Reactive diffusion  
of small crystals

# Reactive Stranski-Krastanov growth

$\text{Si}_{1-x}\text{Ge}_x$  quantum dot growth on Si(100)

from  $\text{Si}_2\text{H}_6 + \text{Ge}_2\text{H}_6$  at 650 °C – 700 °C



Growth without nucleation

R. M. Tromp et al, Phys. Rev Lett. 84, 4641 (2000)

F.M. Ross et al, Science 286, 1931 (1999)

R. M. Tromp, F. M. Ross, Annu. Rev. Mater. Sci. 30, 431 (2000)

Clean, 1180 K,  $2 \times 10^{-7}$

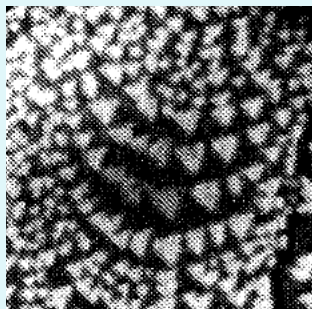
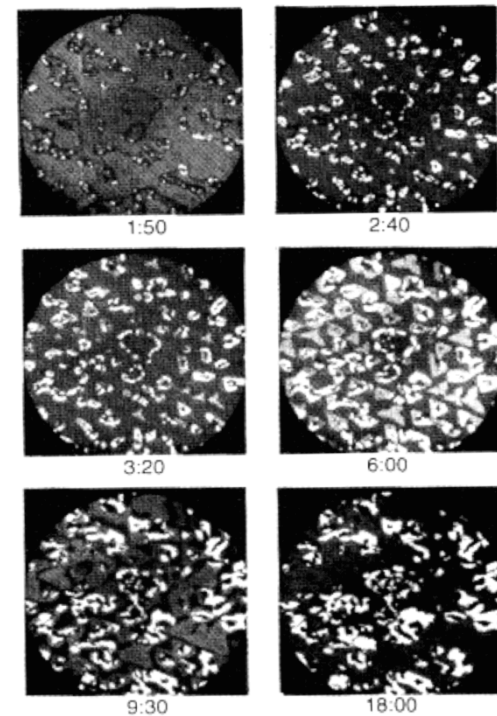
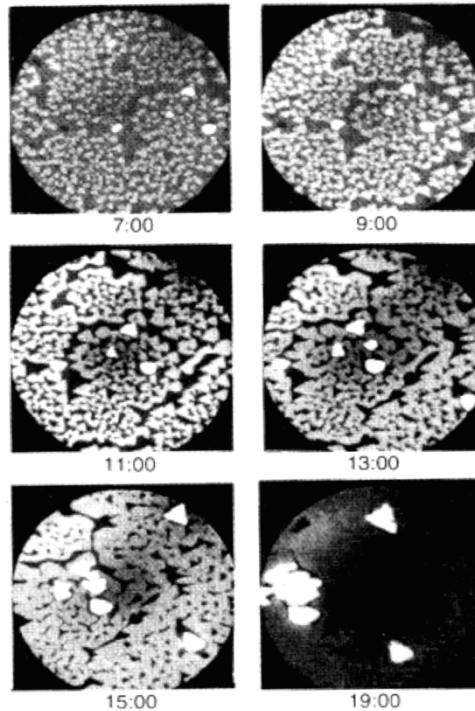
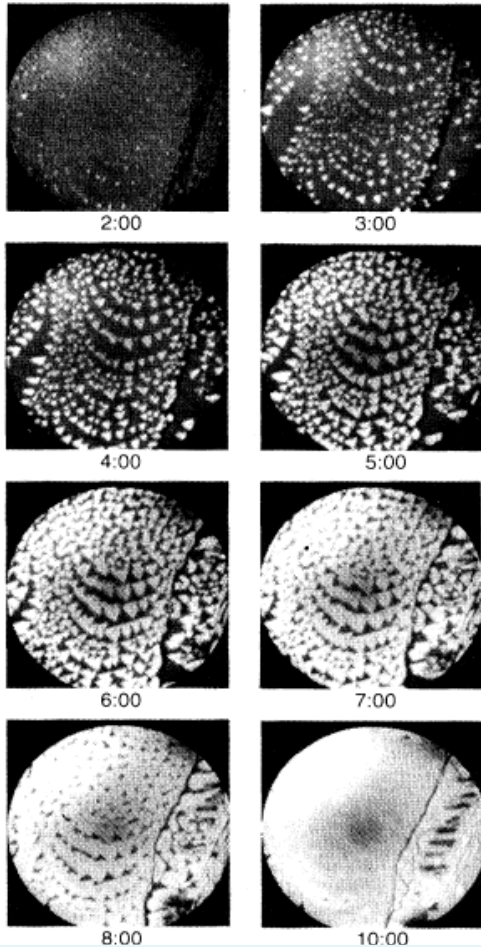
# Reactive Stranski-Krastanov growth

$\Upsilon$ :  $\text{Si}_3\text{N}_4 > \text{Si}$

## Si nitride growth on Si(111) exposed to $\text{NH}_3$

Light contamination  
1270 K,  $1 \times 10^{-7}$

Strong contamination  
1200 K,  $1.5 \times 10^{-7}$



Video frames,  $E = 42 \text{ eV}$ , field of view  $10 \mu\text{m}$  (left),  $15 \mu\text{m}$  (center, right)

Suppression of 2D growth by contamination  
Still good Si(111)-(7x7) on right side



# Reactive Volmer-Weber growth

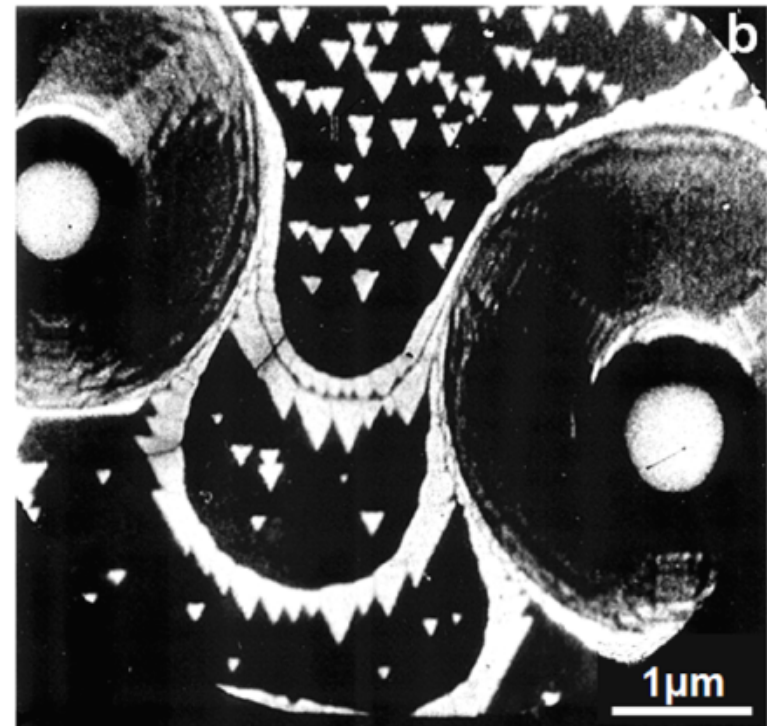
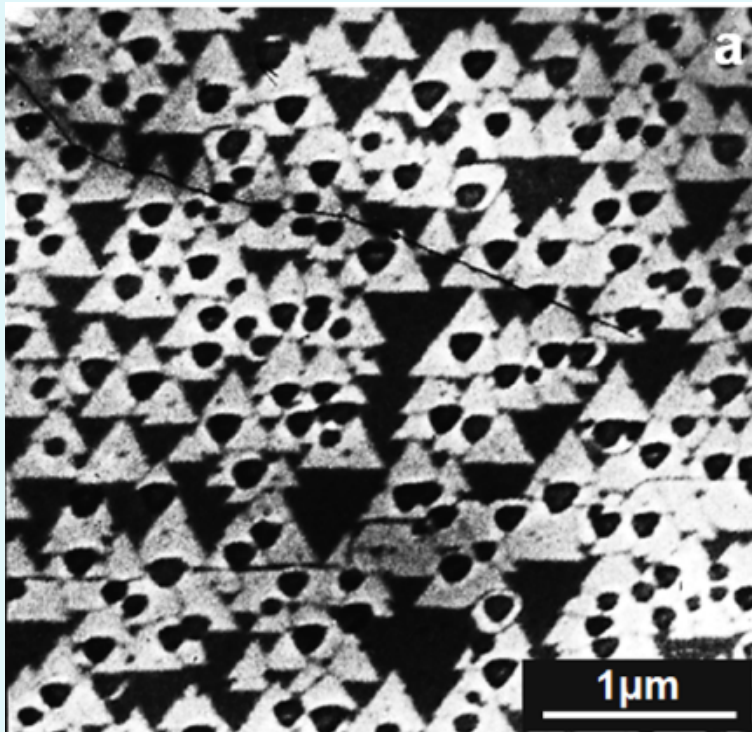
$$\gamma_f > \gamma_s$$

CoSi<sub>2</sub> on Si(111): very small misfit 1.2 %

Formed by Fe deposition

Growth at about 800 °C

After long sublimation at about 1100 °C



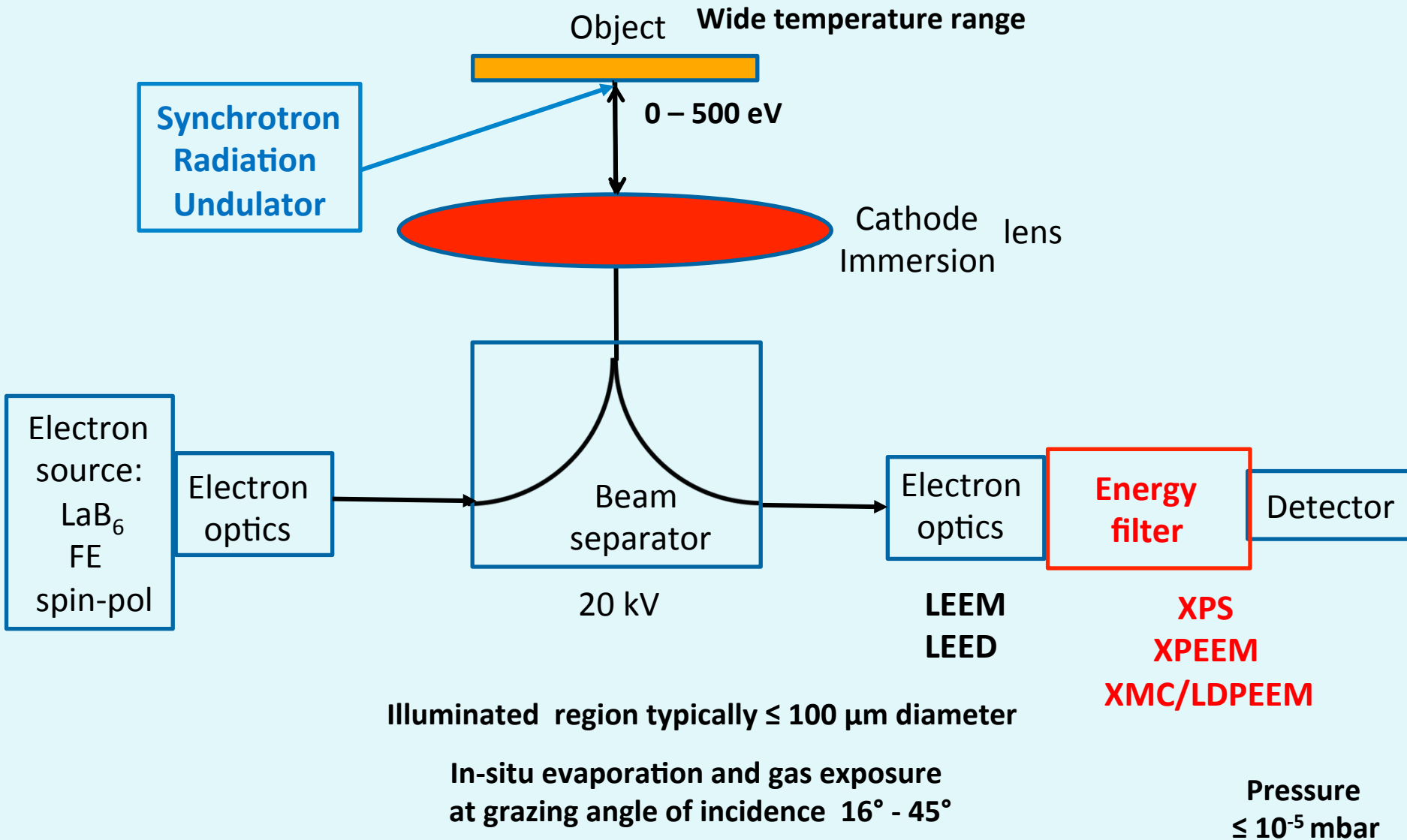
10 eV

Small inverted triangles CoSi<sub>2</sub>  
Large bright triangles Si(111)-(7x7)  
Large dark triangles Si(1x1)

Si sublimation hillocks capped by CoSi<sub>2</sub>

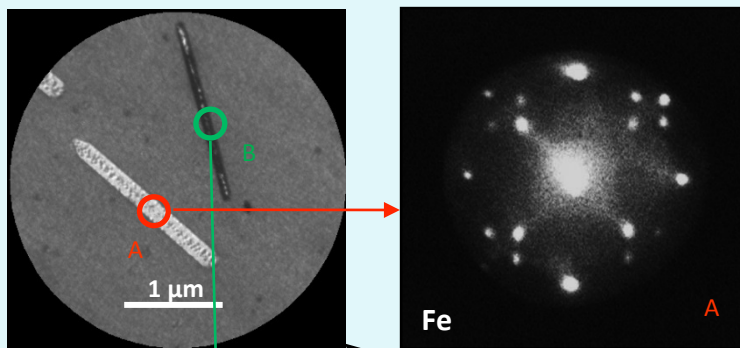
# Spectroscopic Photo Emission and Low Energy Electron Microscope

## SPELEEM schematic

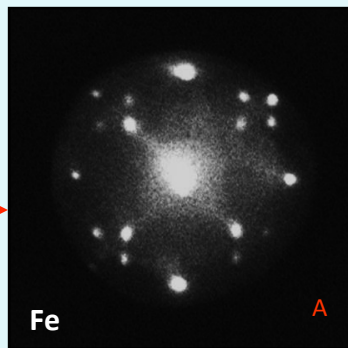


# Multimethod epitaxy study with the SPELEEM

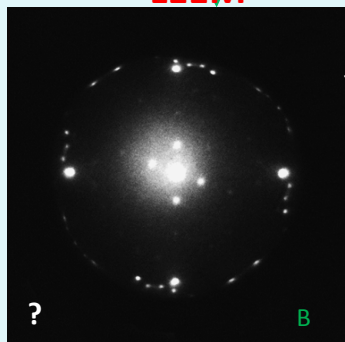
## Fe on ZnS



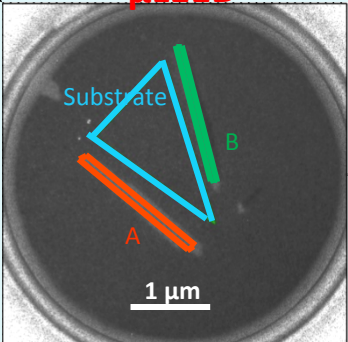
LEEM



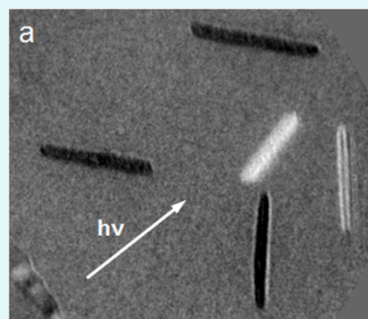
μLEED



μLEED

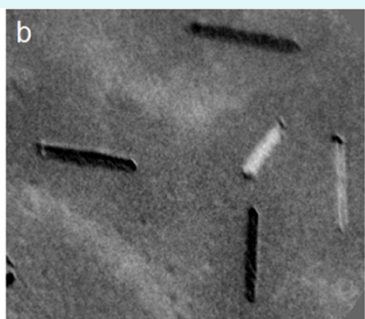


XPEEM

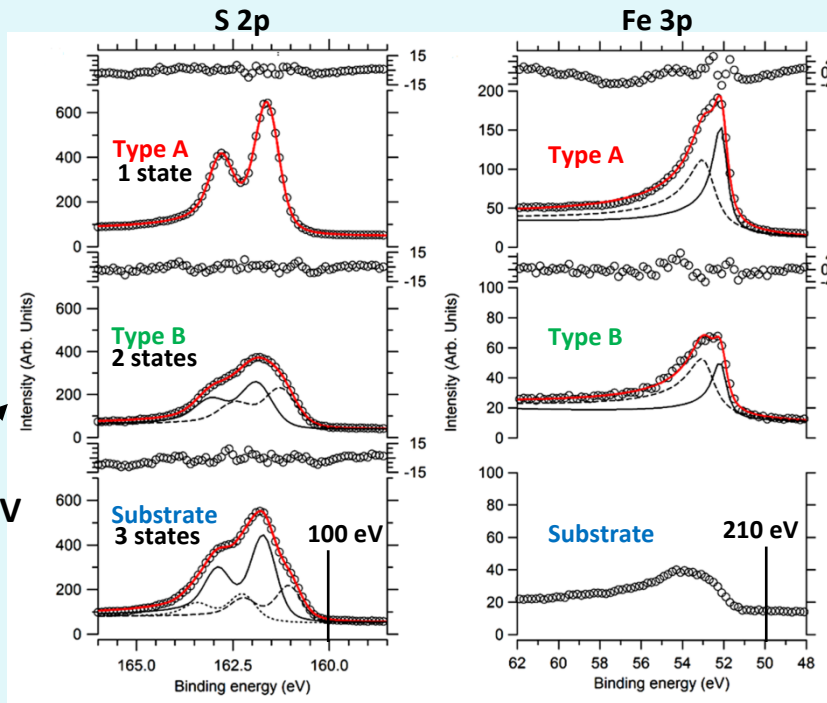


300 K

XMCDPEEM



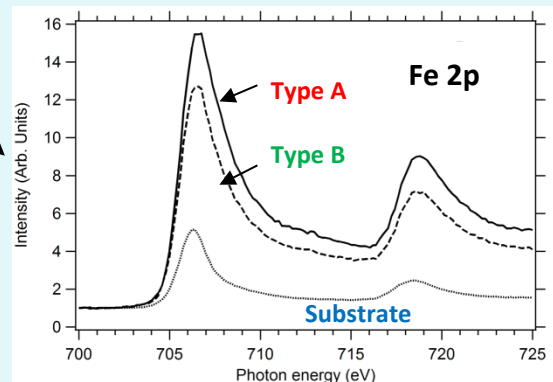
700 K



Selected area XPSPEEM

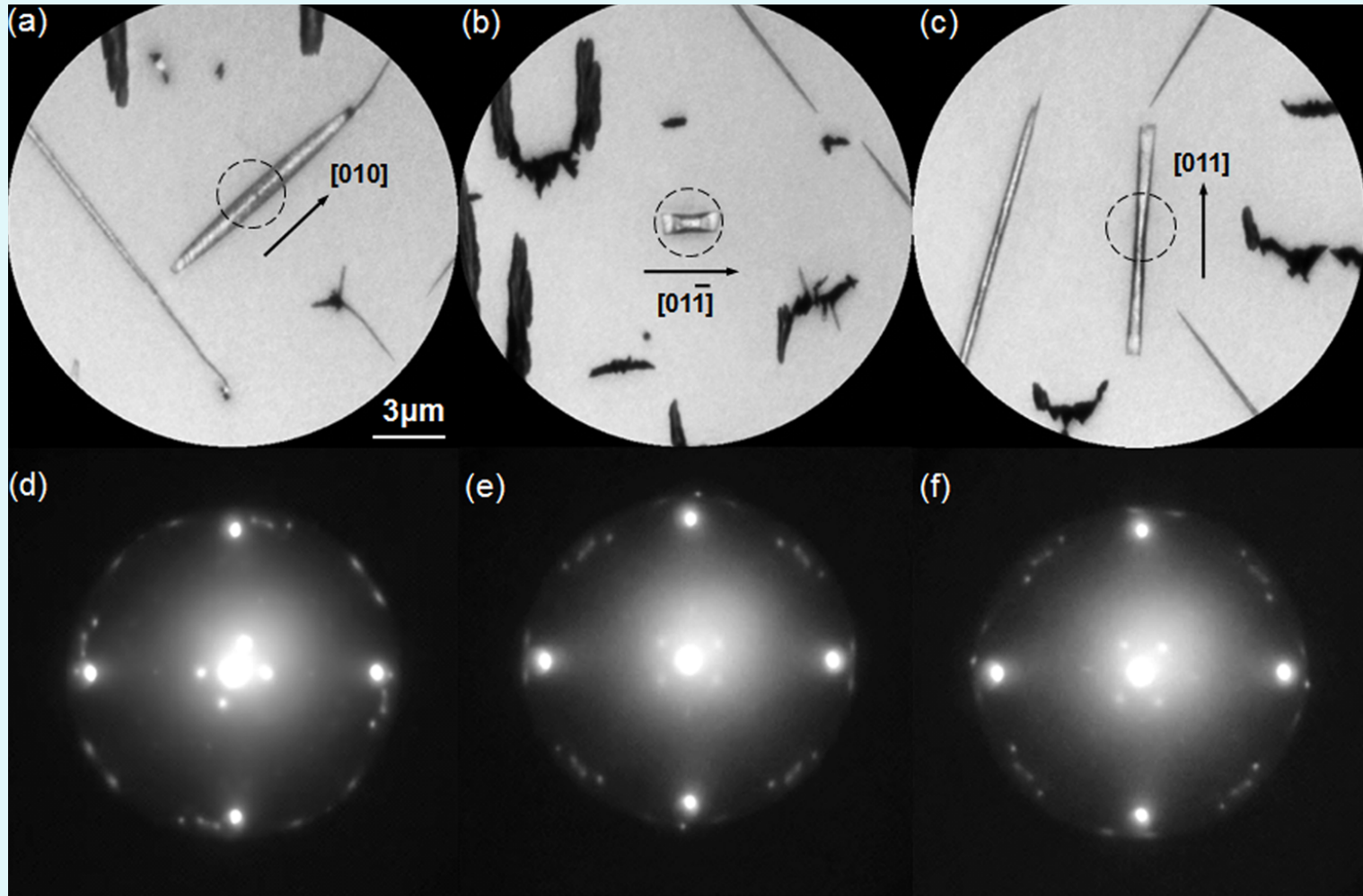
$h\nu = 700 - 725 \text{ eV}$

Crystal A:  
Fe  
Crystal B:  
Greigite  
 $\text{Fe}_3\text{S}_4$

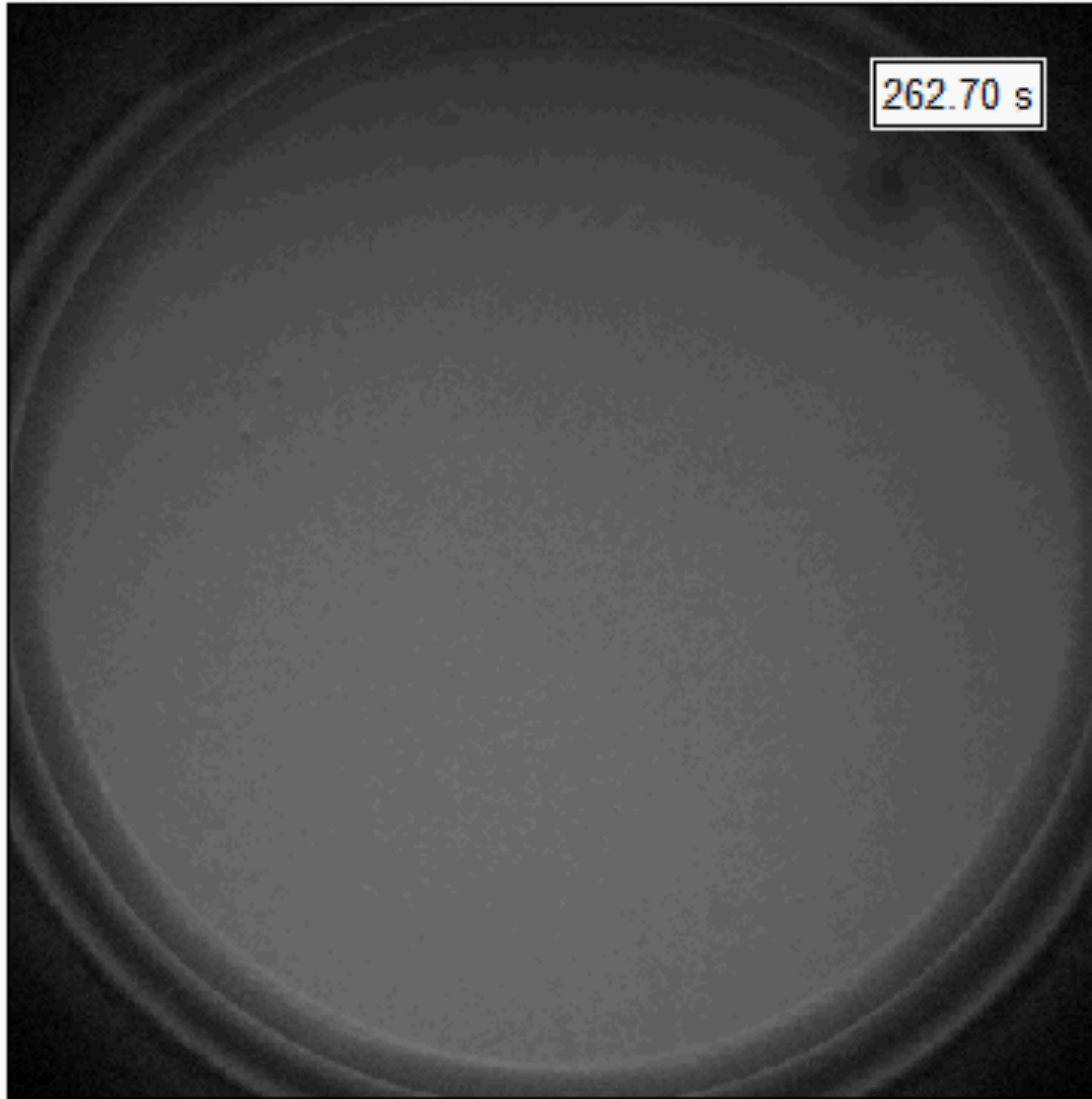


Selected area XASPEEM

Greigite has many different epitaxial orientations and shapes due to stacking defects

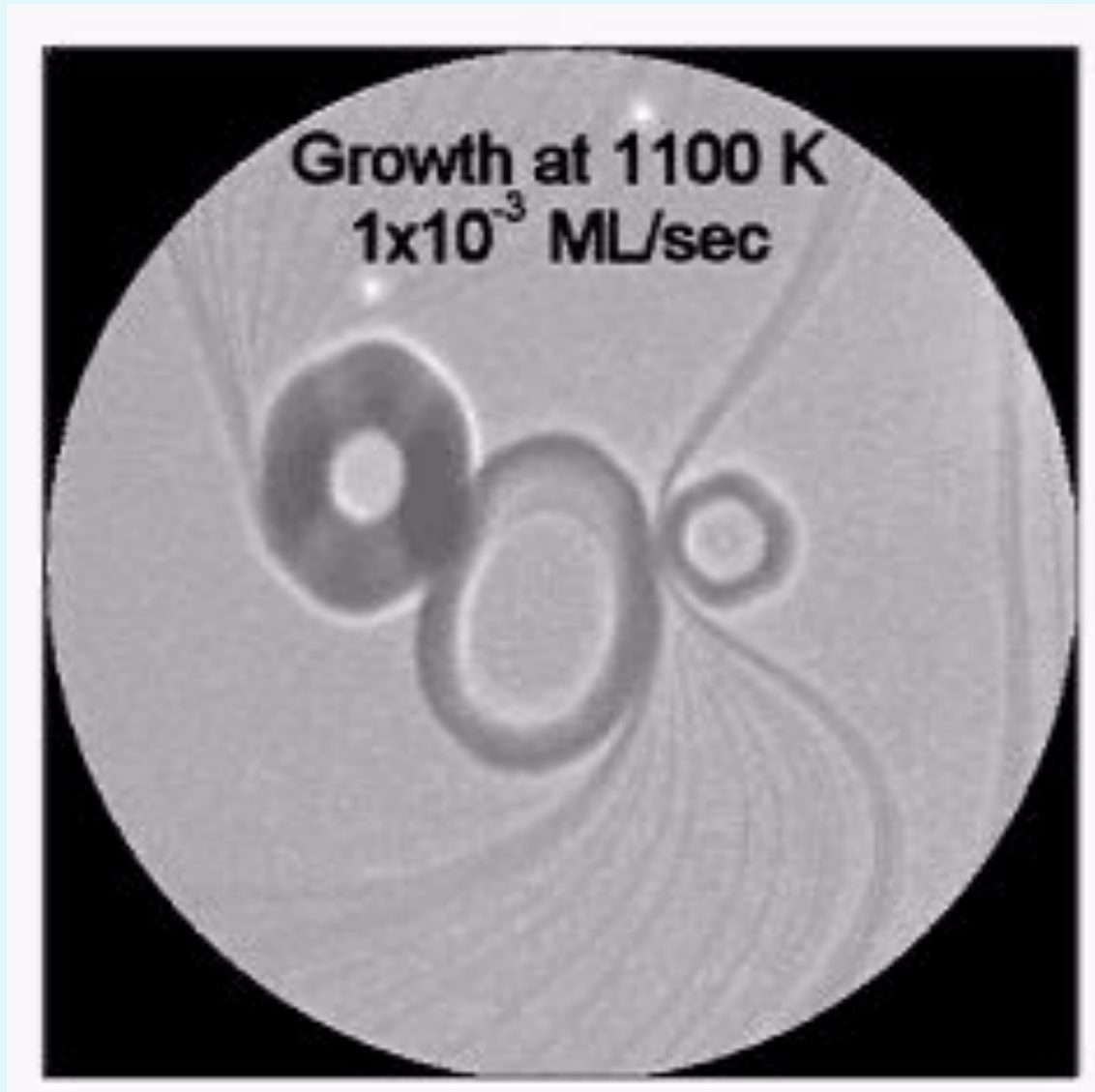


Fe on ZnS at 550 K



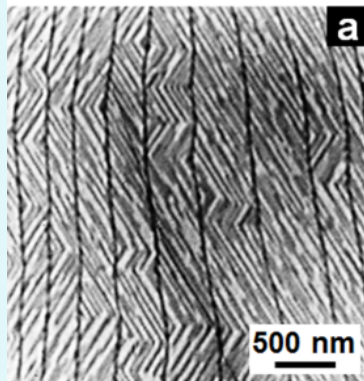
## The importance of stress anisotropy

Example: Au on W(110)

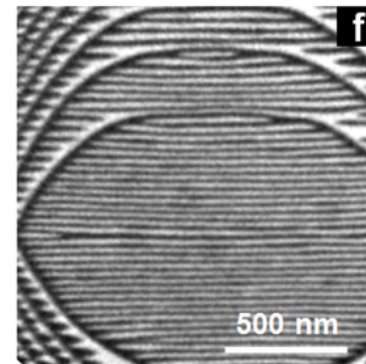
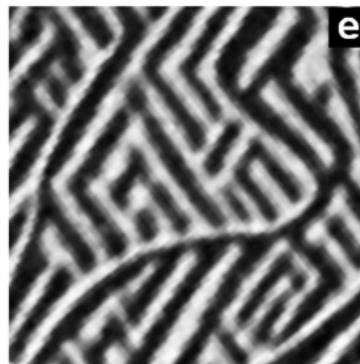
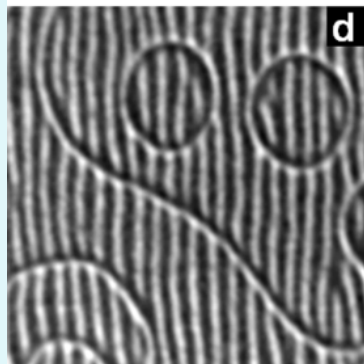
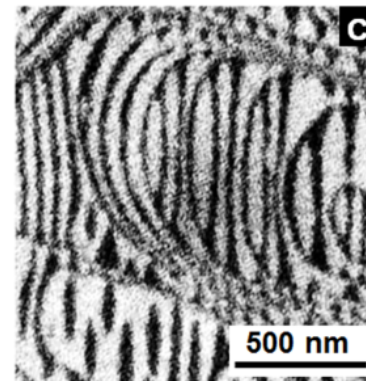


# Stress anisotropy examples

Cu/Mo(110)



Au/W(110) Temperature dependence of stress anisotropy



0 ML O

0.2 ML O

0.3 ML O

Pd/W(110): Stress anisotropy control by co-adsorption

- a) M. Mundschau et al, 1989, unpublished
- b, c) T. Duden, Ph.D. thesis 1996
- d-f) T.O.Mentes et al, EPL 94, 38003 (2011)

## Summary

**Epitaxy has many faces.**

**At low supersaturation the growth is dominated by the interplay of surface and interface energies (growth modes!), with the strain energy included in the interface energy playing a dominating role. This is particularly evident in the sub-monolayer range.**

**With increasing supersaturation kinetic effects play an important role and lead to metastable configurations. Relaxations from these configurations with increasing thickness play an important role in epitaxy.**

**LEEM is an ideal tool for the study of epitaxial growth processes due to fast image acquisition, which allows real time studies and high structural sensitivity. Combined with LEED and synchrotron radiation-based imaging and spectroscopy it allows comprehensive characterization of epitaxial growth.**

**For more information see next slide, which shows many more results.**



Ernst Bauer

## Surface Microscopy with Low Energy Electrons

This book, written by a pioneer in surface physics and thin film research and the inventor of Low Energy Electron Microscopy (LEEM), Spin-Polarized Low Energy Electron Microscopy (SPLEEM) and Spectroscopic Photo Emission and Low Energy Electron Microscopy (SPELEEM), covers these and other techniques for the imaging of surfaces with low energy (slow) electrons. These techniques include Photoemission Electron Microscopy (PEEM), X-ray Photoemission Electron Microscopy (XPEEM), and their combination with microdiffraction and microspectroscopy, all of which use cathode lenses and slow electrons. Of particular interest are the fundamentals and applications of LEEM, PEEM, and XPEEM because of their widespread use. Numerous illustrations illustrate the fundamental aspects of the electron optics, the experimental setup, and particularly the application results with these instruments. Surface Microscopy with Low Energy Electrons will give the reader a unified picture of the imaging, diffraction, and spectroscopy methods that are possible using low energy electron microscopes.

- Provides a unified description of full-field, low energy electron microscopies
- Presents the basic theory and experiment of low energy emission and reflection
- Compares the possibilities and limitations of the various imaging methods
- Describes multi-method studies
- Contains an extensive list of references for easy access to the original literature

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Energy Electrons

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