

# Introduction to Atom Probe Tomography: characterization of nanostructures

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***PULSE School: Epitaxy updates and promises, Porquerolles, 14-18 September 2015***

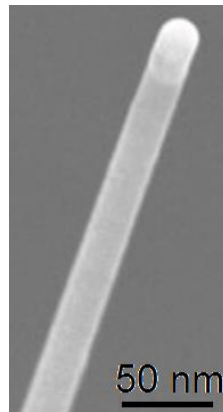
# Outline

- Introduction
  - ➡ nanotechnology  $\Rightarrow$  nano-characterizations!
- Electric Field-mediated evaporation
- Atom Probe Tomography experiments
  - ➡ APT measurements
  - ➡ 3D reconstruction
- Sample preparation
- APT data analysis
- APT: some issues

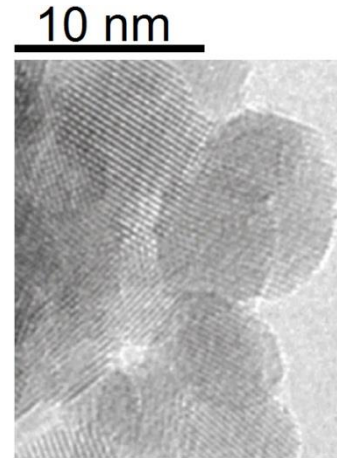
# Introduction

## Nanotechnology

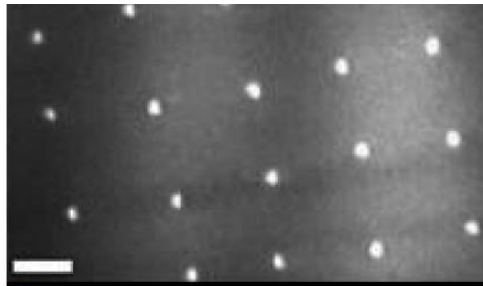
- Ultra-thin films
- Nanocrystalline materials
- Nano-wire
- Nano-islands
- ...



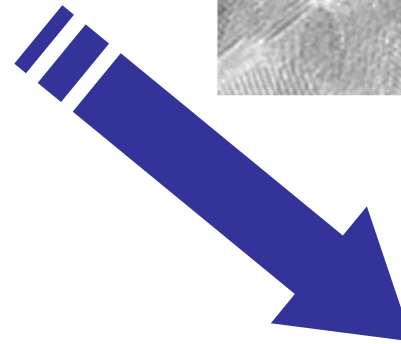
Si nano-wires



Nanocrystalline Si films



100 nm Ge quantum dots

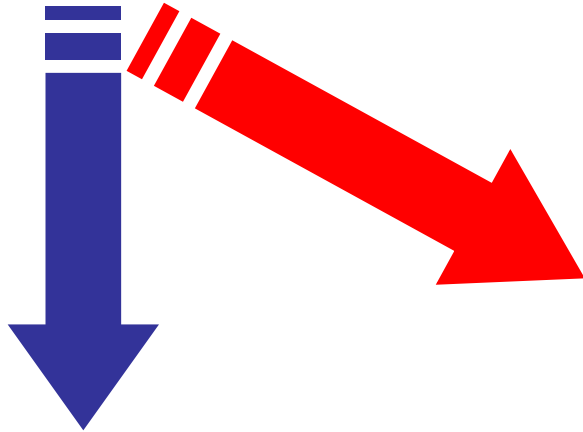


## Applications

- Microelectronic
- Solar cells
- ...

# Introduction

Nano-materials + nano-objects (10 to 100 nm)  
⇒ 3D characterizations (nano-grains, dots, wires...)



- Composition /stress
- Defects in nanostructures (dislocations, clusters...)
- Interfaces
- Variations versus directions (3D)

## Nano-characterizations

- Structure

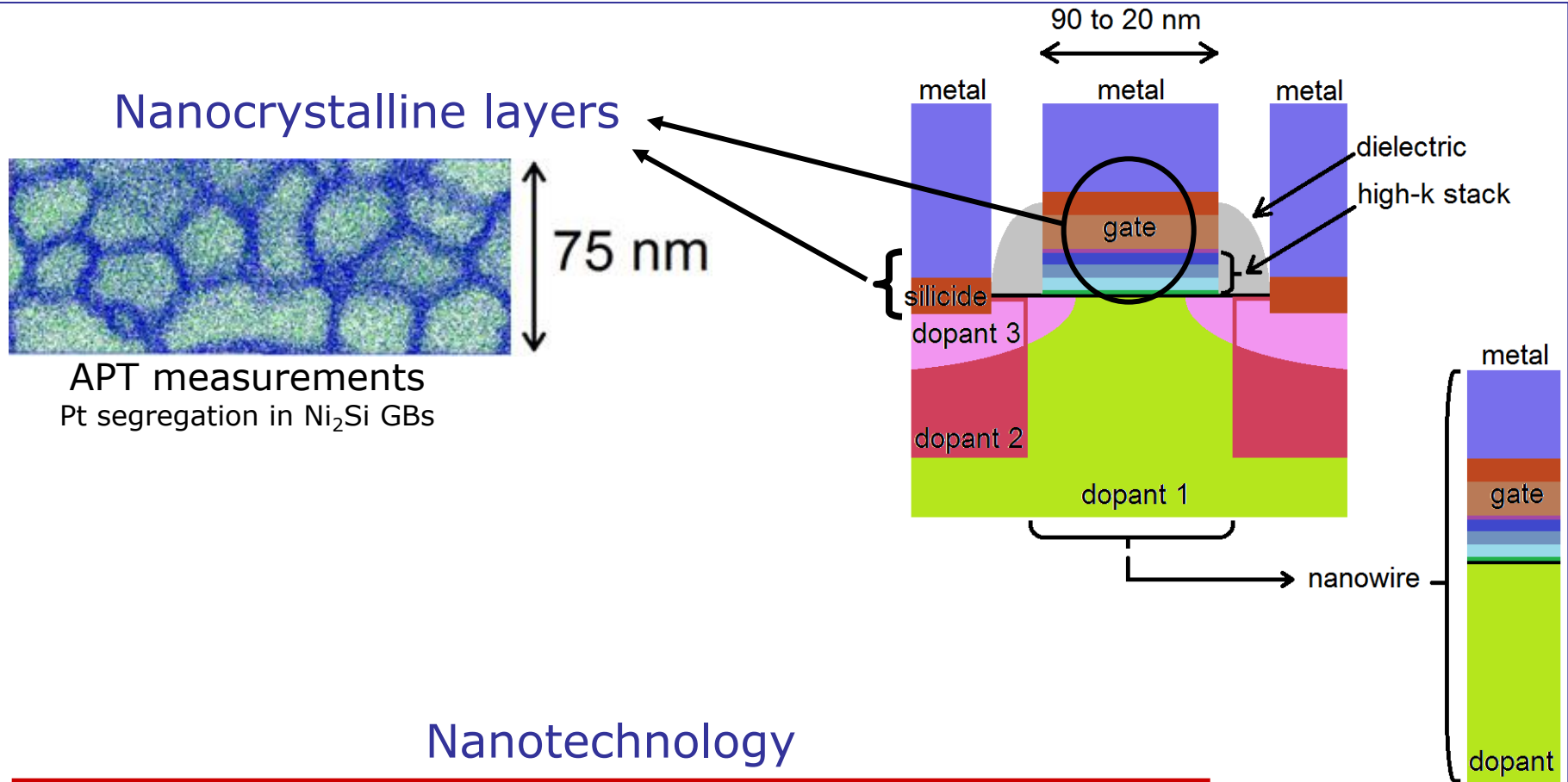
2D analysis: HRTEM, HRSEM...; 3D analysis: STM, AFM...)

- Composition

2D analysis: STEM, nano-AES,...; 3D analysis?

⇒ APT = 3D chemical analysis at the atomic scale

# Introduction: microelectronics

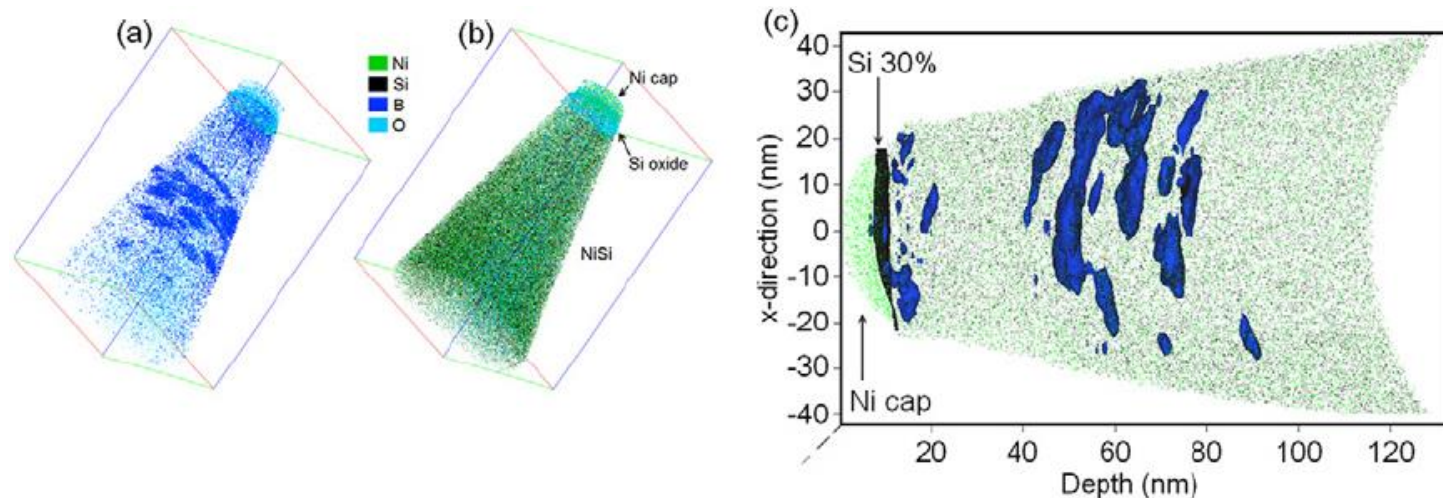


- Reduction of material volume and film thickness
- Increase of the number of interfaces (+ stress)

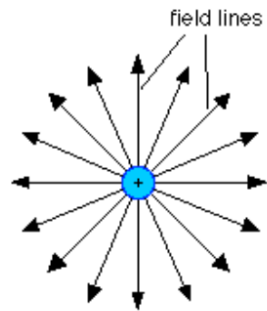
# Introduction

## Atom Probe Tomography Microscopy

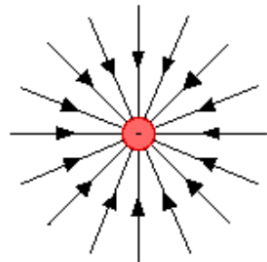
- Chemical analysis of 3D volumes
- Atomic scale
- No need of composition calibrations
- Composition of interfaces and defects (dislocations, clusters...)
- Can be directly compared to 3D simulations at the atomic scale (Molecular Dynamics, Monte Carlo)



# Punctual electrical charge



The electric field from an isolated positive charge



The electric field from an isolated negative charge

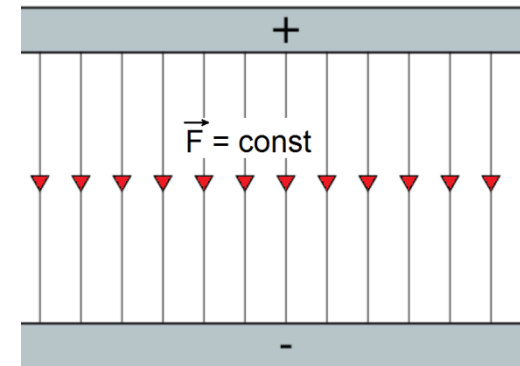
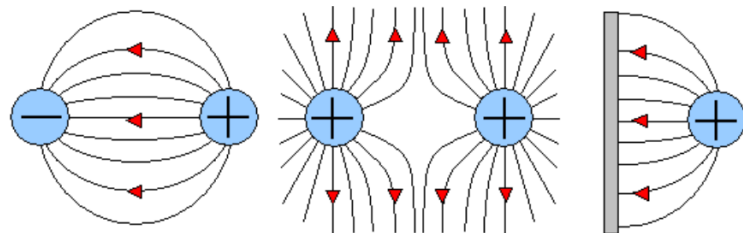
$$\vec{F} = \frac{q}{4\pi\epsilon_0 r^2} \hat{r}$$

$$V = \frac{q}{4\pi\epsilon_0 r}$$

$$F = \frac{V}{r}$$

$$\vec{f}_e = q' \vec{F}$$

$$U = q'V = q'Fr$$



## Punctual charge $q$ in vacuum

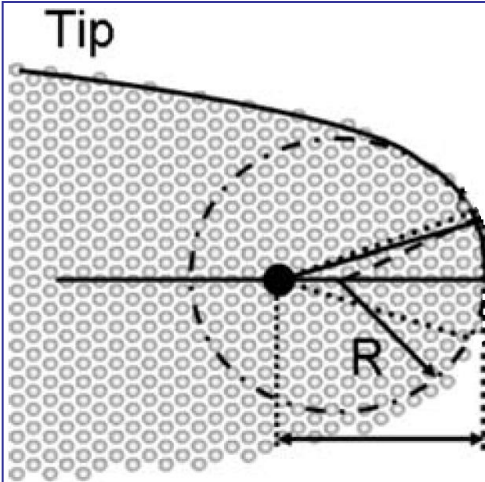
$F(r)$  = electrical field at the distance  $r$  from the charge  $q$

$V(r)$  = electrical potential at the distance  $r$  from the charge  $q$

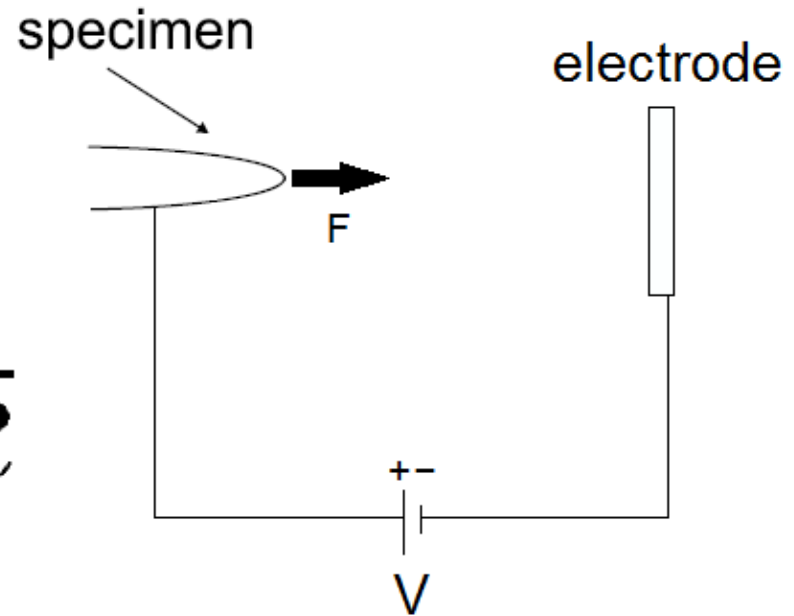
$U(r)$  = electrical potential energy at the distance  $r$  from the charge  $q$

$f_e$  = electrical force applied on an other charge  $q'$  at a distance  $r$  from  $q$

# Field effect



$$F = \frac{V}{k_f R}$$



$V = 10 \text{ kV}, K_f = 5, R = 50 \text{ nm}$   
 $\Rightarrow F = 400000 \text{ kV/cm}^2$

## Size effect on electrical field

$V$  = applied voltage between the tip and the electrode

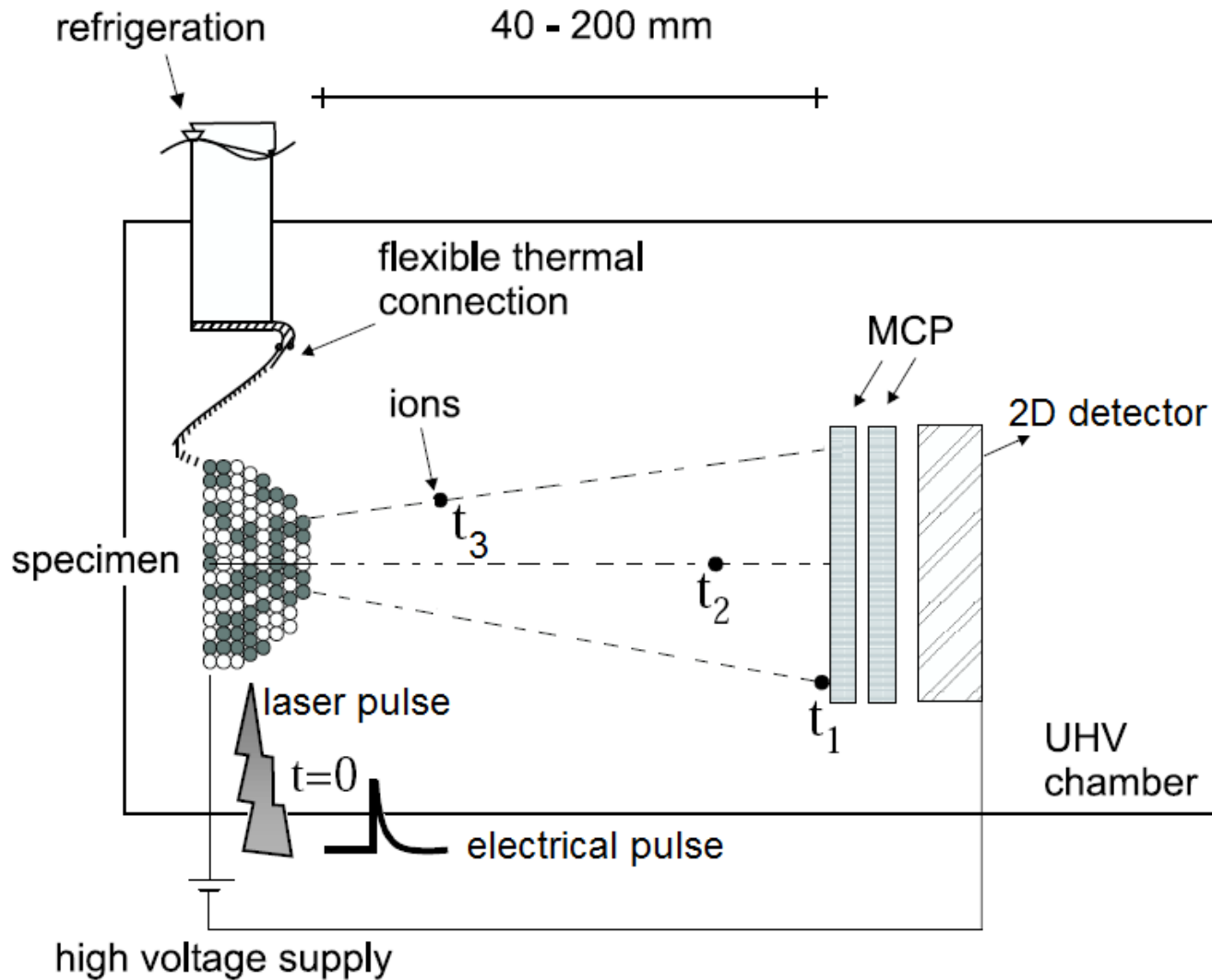
$R$  = curvature radius of the tip ( $\sim 50 \text{ nm}$ )

$K_f$  = considers the influence of the specimen/detector geometry  $\sim 2-7$

$F$  = electrical field on the surface tip



# Atom probe tomography (APT)



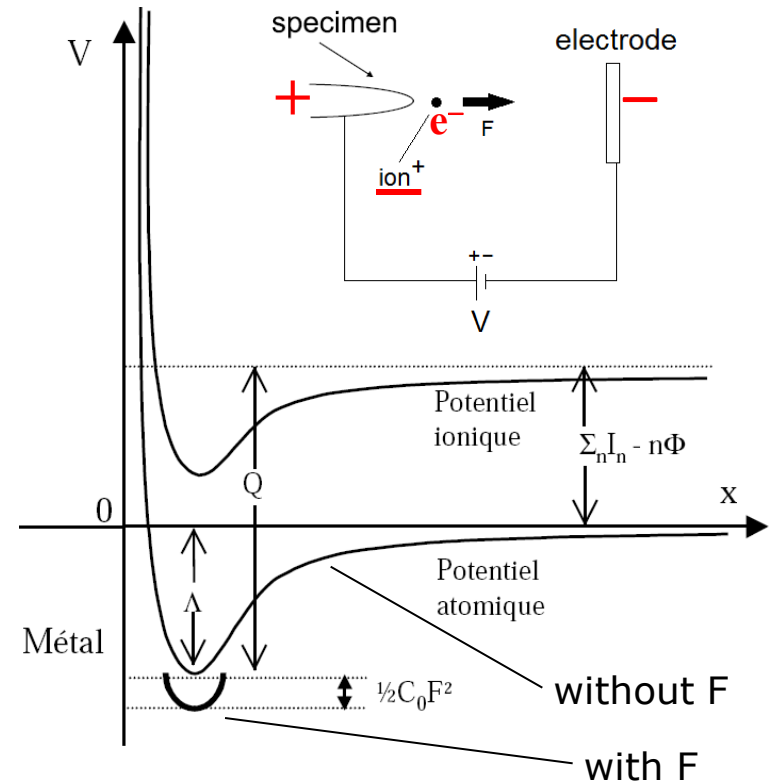
# Ion evaporation: energy barrier

- 1/ Break the chemical bonds =  $\Lambda$
- 2/ Ionize the atom  $n$  times =  $\sum I_n$
- 3/ The  $n$  electrons back in the tip =  $-n\Phi$



$$Q_0 = \Lambda + \sum_{j=1}^n I_j - n\Phi$$

$$Q_0 \sim 10 \text{th eV}$$



Electrical field mediated evaporation: thermally activated

$\Lambda$  = heat of sublimation = total chemical bound energy of an atom of the tip

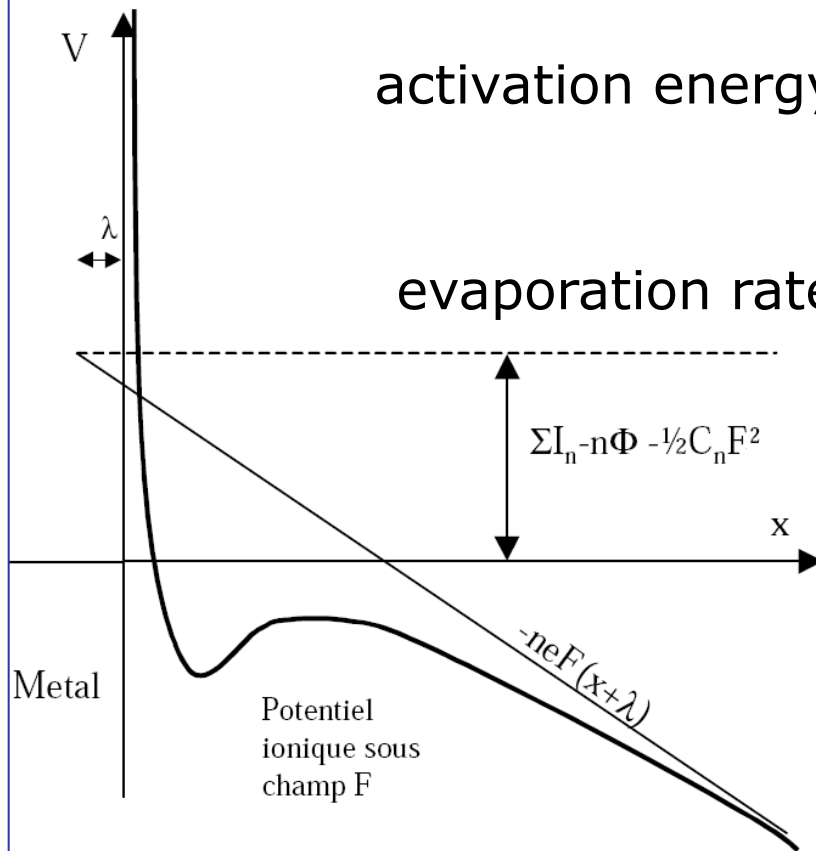
$I_n$  = ionization energy of the  $n$ th electron

$\sum I_n$  = ionization energy of the free atom

$\Phi$  or  $\varphi_e$  = work function of the emitting surface

# Field evaporation

The electrical field  $F$  allows to reduce the barrier  $Q_0 \Rightarrow Q_n$



activation energy  $\Rightarrow Q_n = \Lambda + \sum_n I_n - n\phi_e - f(F_{dc})$   
 $f(F_{dc}) = \gamma F_{dc}$

evaporation rate  $\Rightarrow \phi = v \exp(-Q_n/k_B T)$

The expression of the function  $f(F_{dc})$  depends on models, but close to the threshold of evaporation, **a linear behavior was experimentally observed**  $\Rightarrow f(F_{dc}) = \gamma F_{dc}$ , with  $\gamma$  a material-dependent parameter

required time for evaporation  $\Rightarrow \tau_{\text{evap}} = \tau_0 \exp(Q_n/k_B T)$

# Field evaporation: Athermal model

$$Q_n = 0 \Leftrightarrow F_n \sim \left( \frac{4\pi\epsilon_0}{n^3 e^3} \right) \times \left( \Lambda + \sum_{j=1}^n I_j - n\Phi \right)^2$$

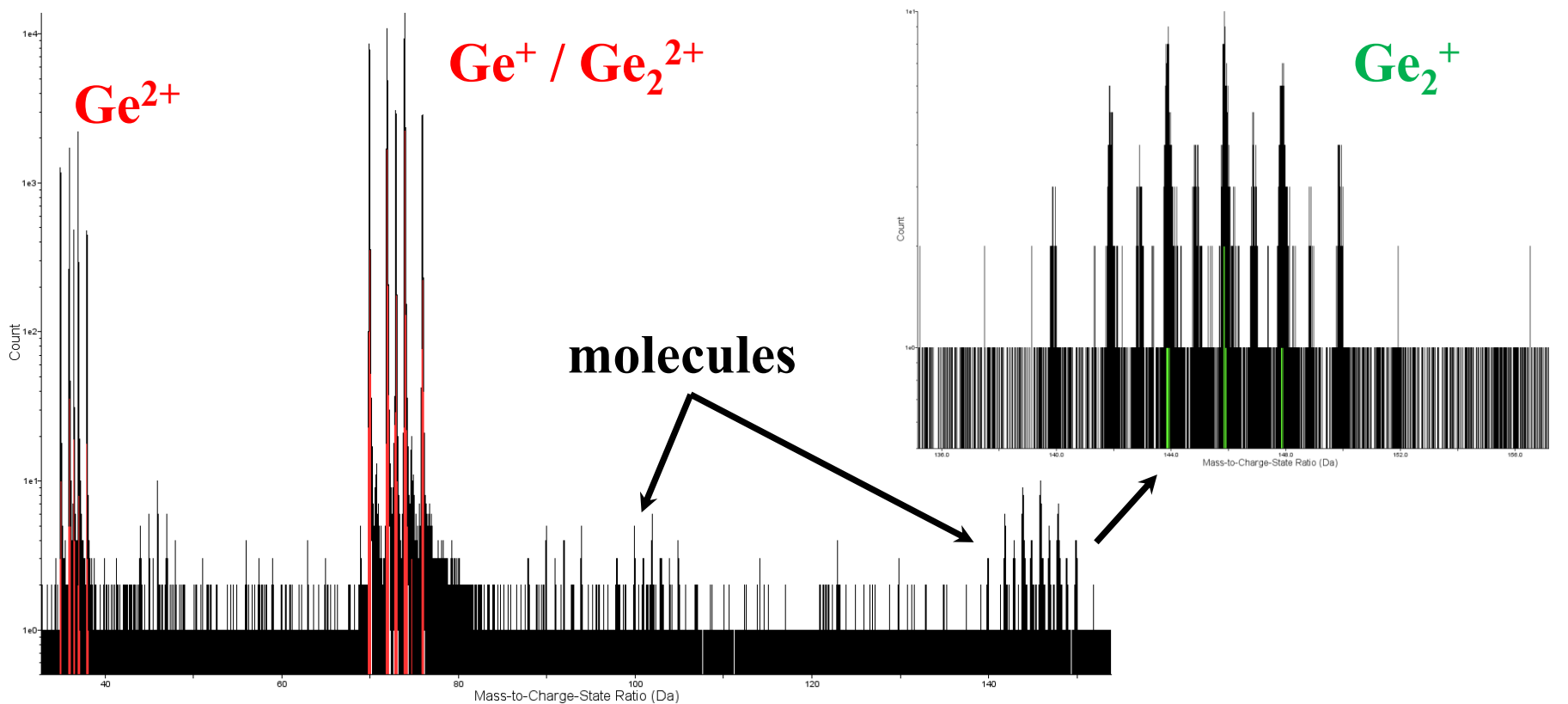
$$F_n \sim \left( \frac{4\pi\epsilon_0}{n^3 e^3} \right) \times Q_0^2$$

Very low T (20-100 K)  $\Rightarrow$  field evaporation only with  $Q_n = 0$

Low temperature  $Q_n \rightarrow 0$  to obtain elec. field mediated evaporation

$F_n$  = evaporation field at zero activation energy = electrical field needed in order to cancel the activation energy!

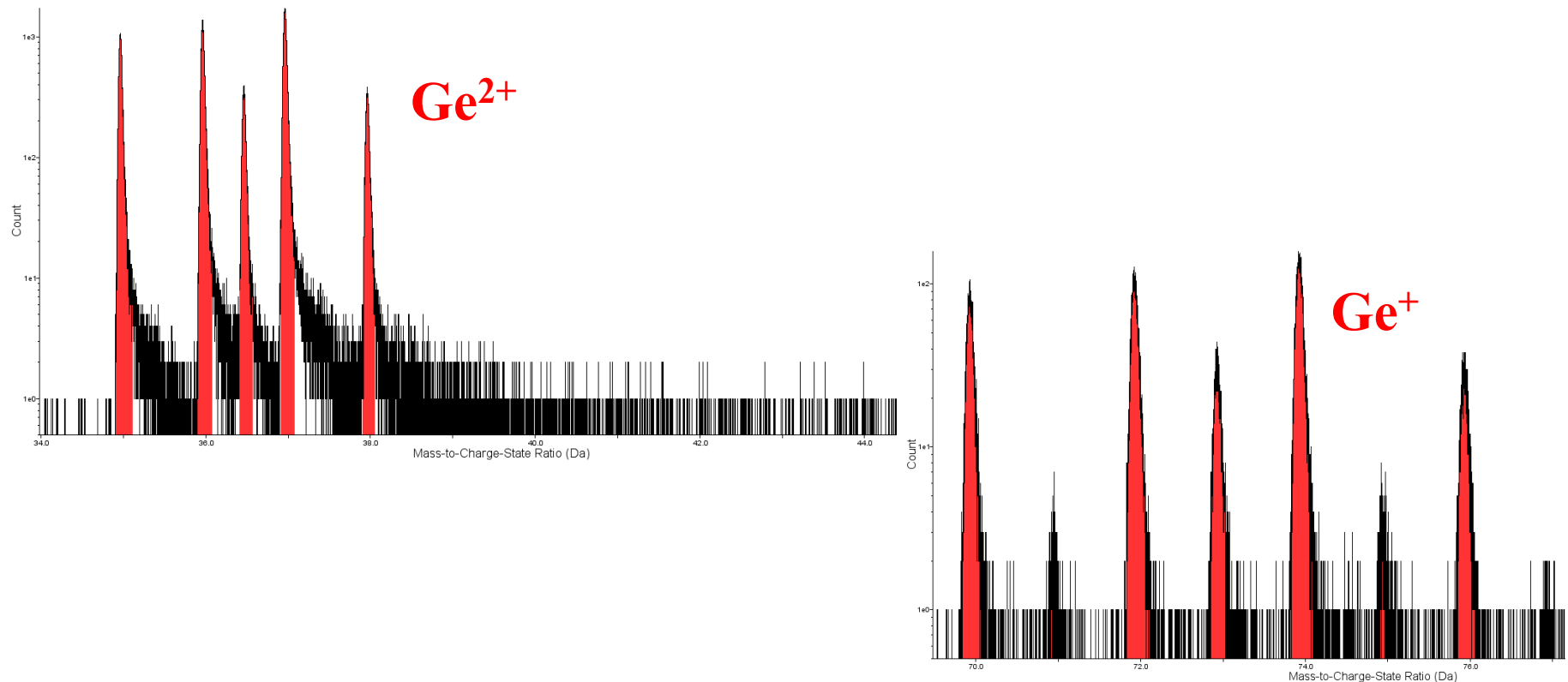
# Laser-pulsed APT: Thermal field evaporation



0.4 nJ and 20 K for Ge(001) substrate

- Detect  $Ge^{2+}$  and  $Ge^{1+}$  with a ratio  $Ge^{2+}/Ge^{1+} \sim 0.2$  (influence of  $Ge_2$ )
- $Ge_2$  molecules are observed in the mass spectrum
- Background noise  $\sim 1$

# Laser-pulsed APT: Thermal field evaporation

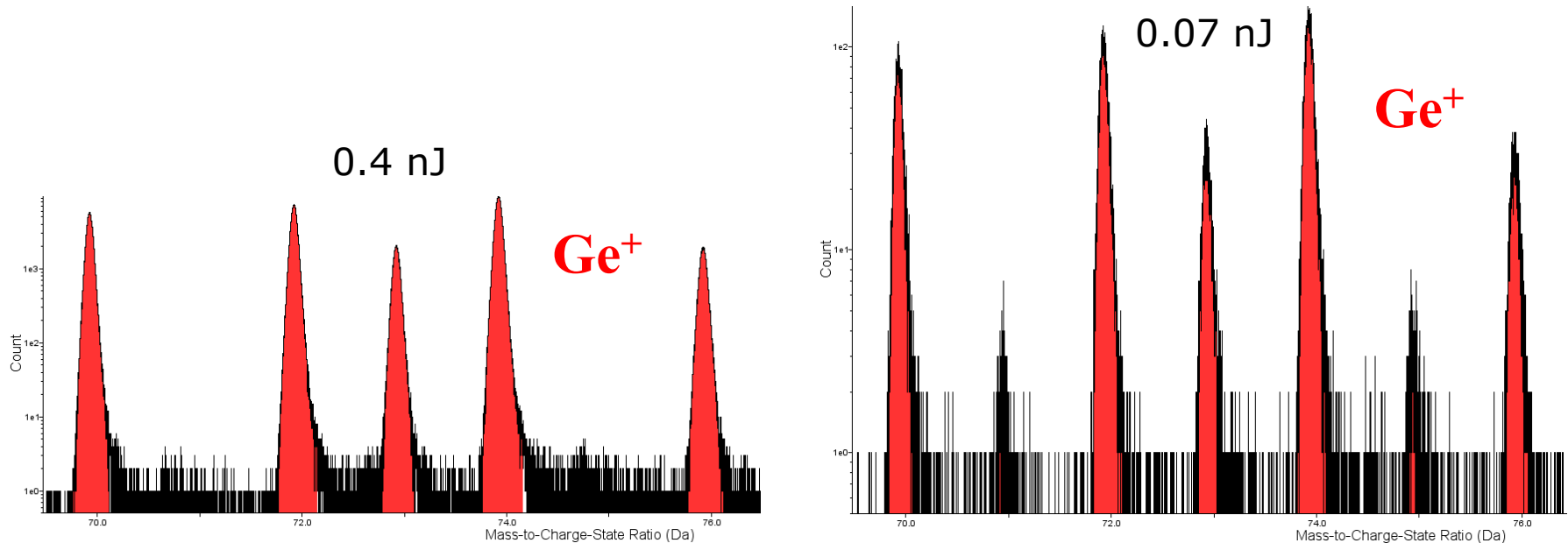


0.07 nJ and 20 K for Ge(001) substrate

- Detect Ge<sup>2+</sup> and Ge<sup>1+</sup> with a ratio Ge<sup>2+</sup>/Ge<sup>1+</sup> ~ 10
- No molecules in the mass spectrum
- Background noise ~ 1

# Laser-pulsed APT: Thermal field evaporation

## Ge(001) substrate

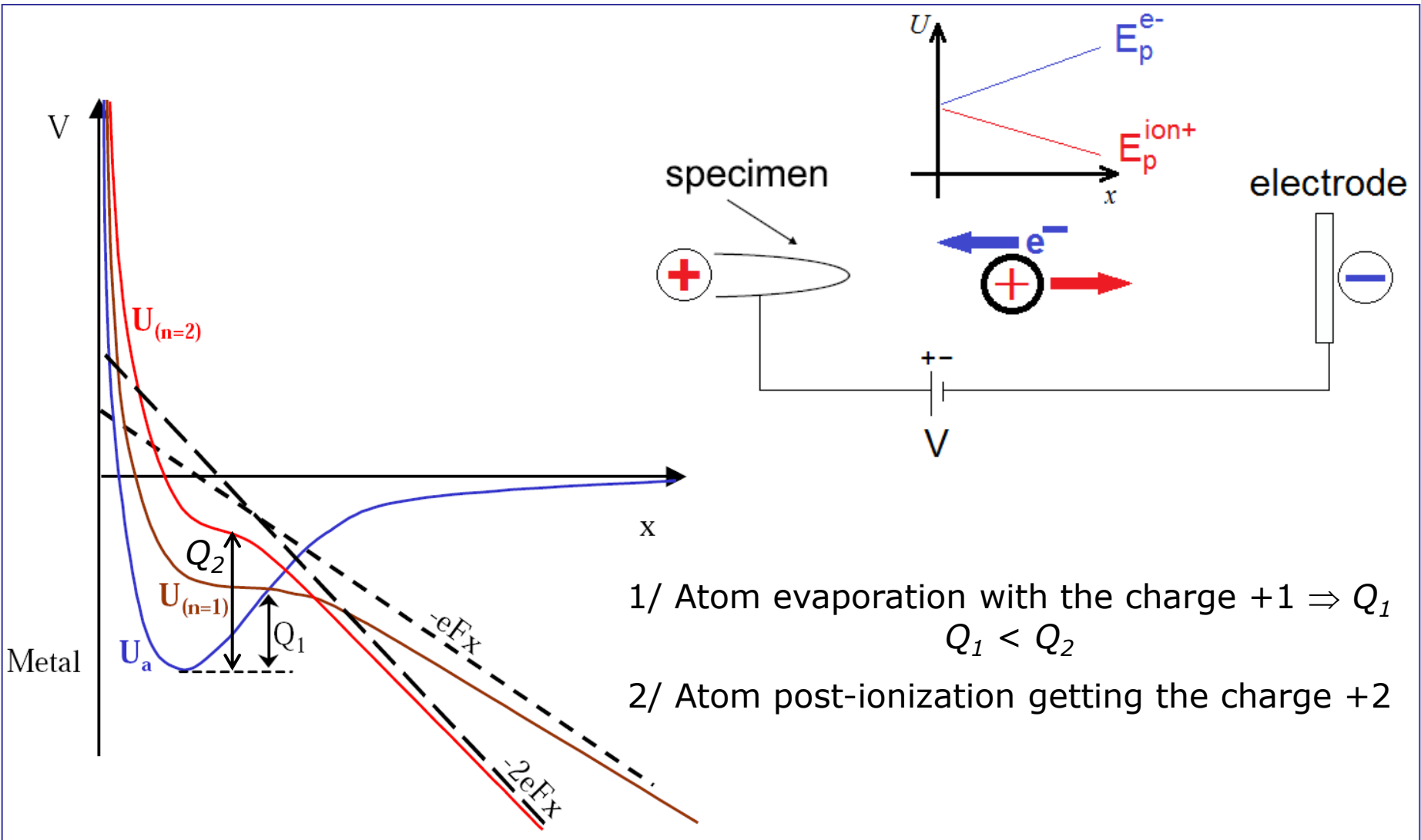


Laser power reduction 0.4  $\rightarrow$  0.07 nJ  $\Rightarrow$  20% reduction of the Ge peaks' FWHM

If the temperature/laser power increases

- The width of the mass spectrum peaks increases (loss of resolution)
  - The ratio  $X^{2+}/X^{1+}$  changes:  $X^{2+}$  decreases while  $X^{1+}$  increases
  - Molecules can appear in the mass spectrum (complexification)
- $\Rightarrow$  Usually APT experiments occur in the thermal field evaporation regime

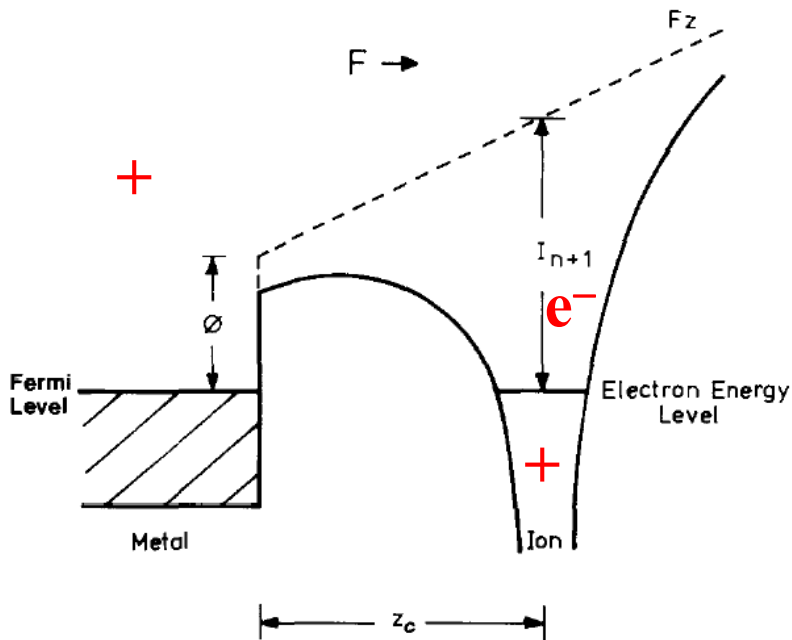
# Post ionization



- 1/ Atom evaporation with the charge +1  $\Rightarrow Q_1$   
 $Q_1 < Q_2$
- 2/ Atom post-ionization getting the charge +2



# Post ionization



$$Fz_c = I_{n+1} - \phi$$

- 1/ atom pulled from the surface: lose 1 or more electrons
- 2/ ion reach  $Z_c$ : 1 or several post-ionizations
- 3/ ion flight

One dimension tunneling model  $\Rightarrow$  at 0 K (no laser pulsing)

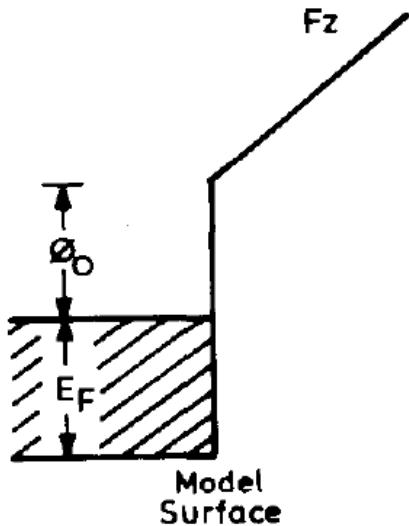
$F$  = electrical field

$Z_c$  = post ionization critical distance between the ion and the tip surface

$\phi$  = zero field electron work function of the surface

$I_{n+1}$  = ionization potential of the  $n$  times charged ion

# Post ionization



## Equations' notation

$\hbar = m_e = e = 1$  ( $m_e$  = electron mass)

Energy unit: the hartree (27.2 eV)

Length unit: the Bohr radius (0.053 nm)

unit of field strength:  $514.2 \text{ V nm}^{-1}$  or  $51.42 \text{ V \AA}^{-1}$

In the equations the field strength is in  $\text{V nm}^{-1}$

$$V_{\text{model}} = -Z/r - Fr \cos \theta$$

## Model I

$V_{\text{model}}$  = tunneling potential of the considered electron

$-Ze/r$  = electrostatic potential at distance  $r$  from the ionic nucleus

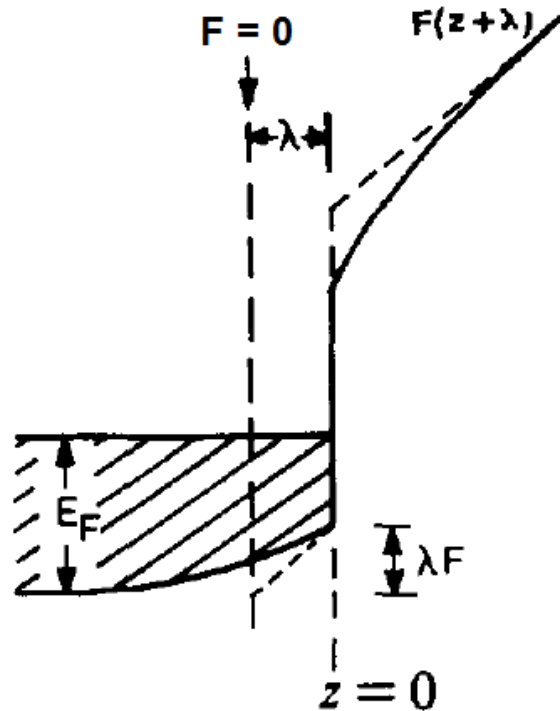
$Z$  = effective nuclear charge seen by the tunneling electron

$r$ : measured from the nucleus of the ion

$\theta$  = the field direction

The energy level of the least tightly bound electron in the ion is not shifted from its zero field value of  $-I_{n+1}$

# Post ionization



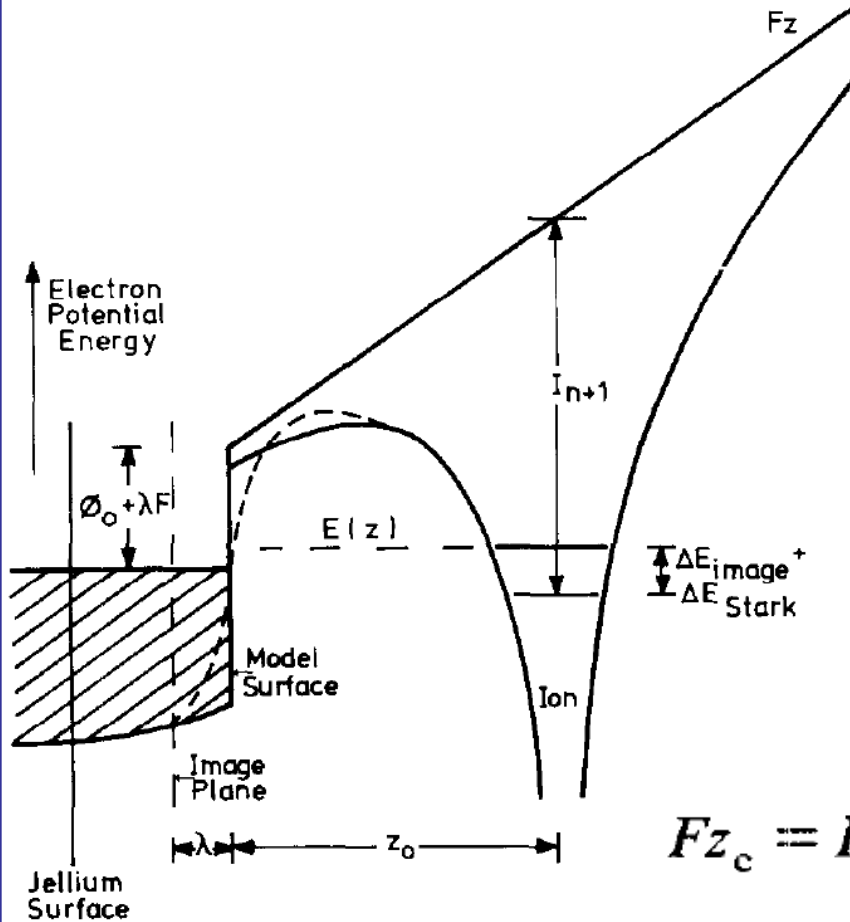
Model II

$\lambda$  = screening penetration length of the electric field beyond the surface

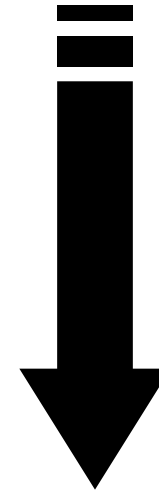
The energy level of the least tightly bound electron in the ion is shifted from its zero field value: due to the field effect ( $\Delta E_{\text{Stark}}$ ) and due to the ion and electron image potentials ( $\Delta E_{\text{image}}$ )

# Post ionization

$$V_{\text{model}}(z_0, r) - E(z_0) = I_{n+1} - \Delta E_{\text{Stark}} - Z(z_0)/r - Fr \cos \theta$$



$$V_{\text{model}}(z_0, r) - E(z_0) = 0$$

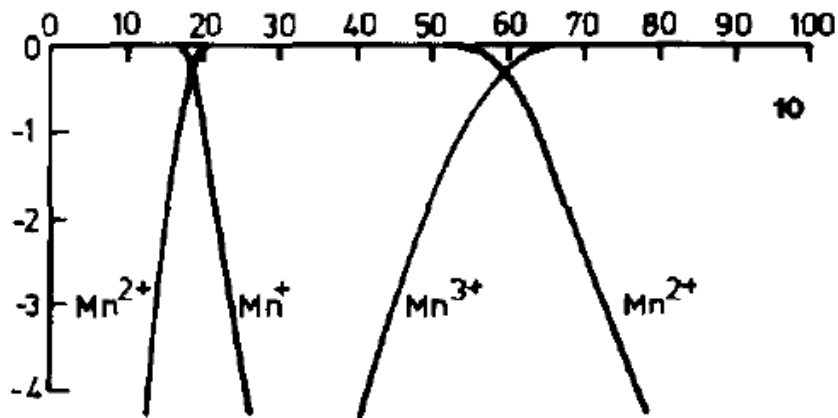
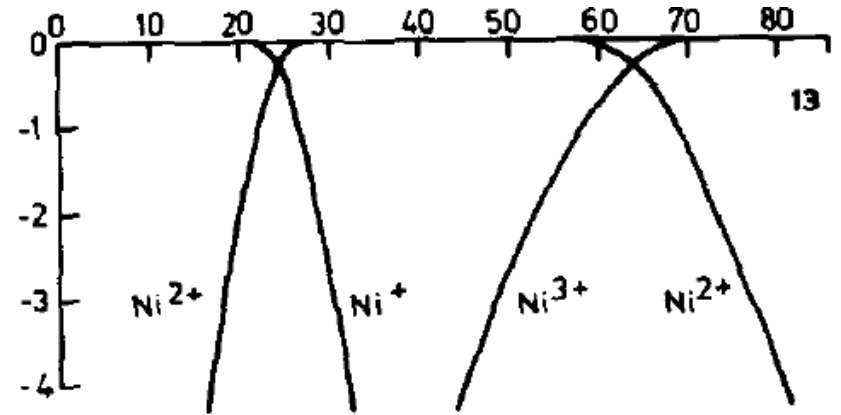
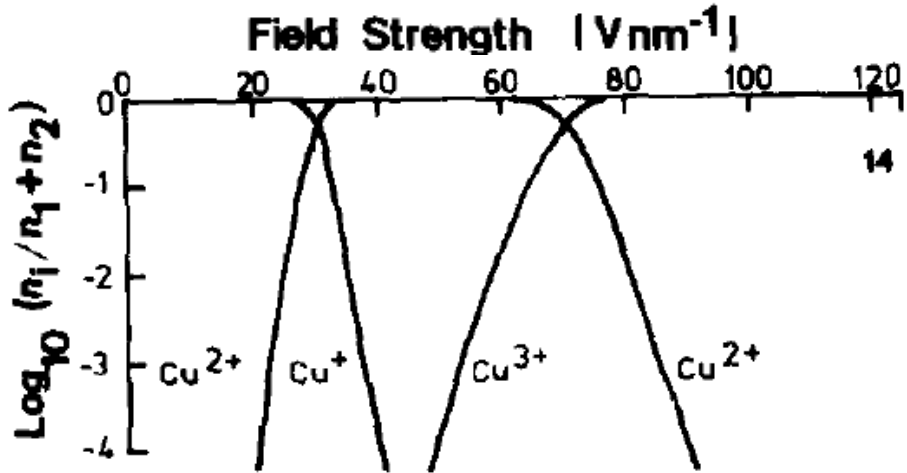


$$Fz_c = I_{n+1} - \Delta E_{\text{Stark}} - \Delta E_{\text{image}} - \phi_0 - \lambda F$$

# Post ionization

- Post-ionization occurs at or near the evaporation fields of most, if not all, metals
- Field evaporation may occur as a two-stage process
- Post ionization does not influence the initial evaporation and does not affect the rate at which evaporation occurs at a given field strength
- The total number of evaporated ions is dependent on the initial field evaporation, while their charge state is dependent on post-ionization
- $T$  and  $F$  (depends on the shape of the tip) at the very top of the tip are unknown during experiments, thus, the ratio between  $2+$  et  $1+$  peaks in the mass spectrum can be a good indication of evaporation conditions (repeatability)

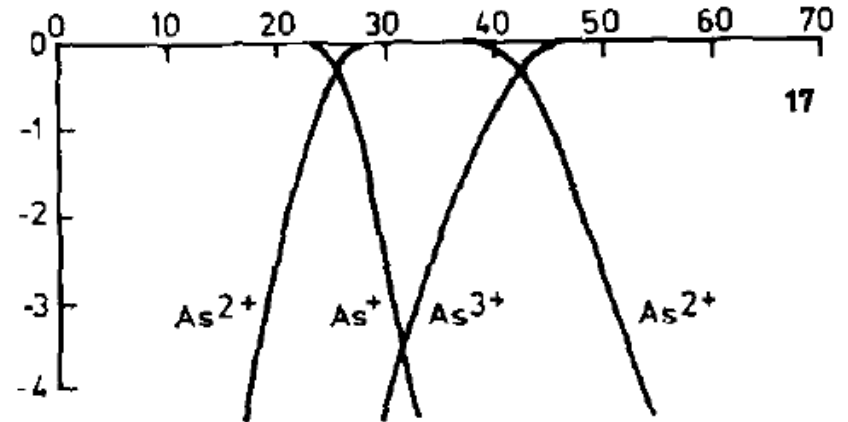
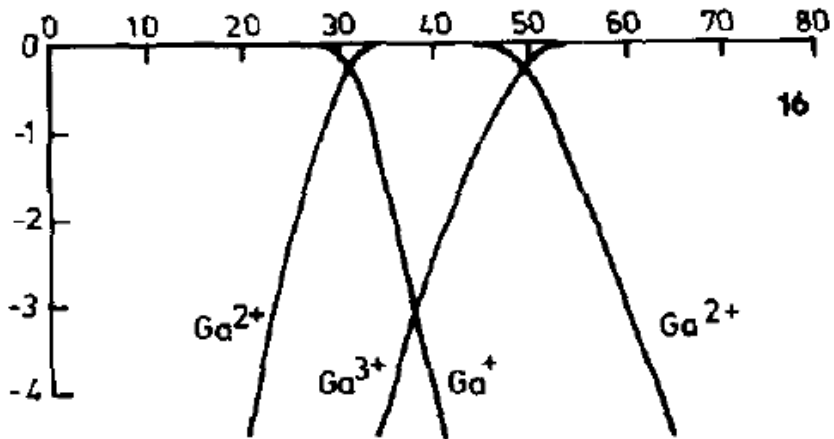
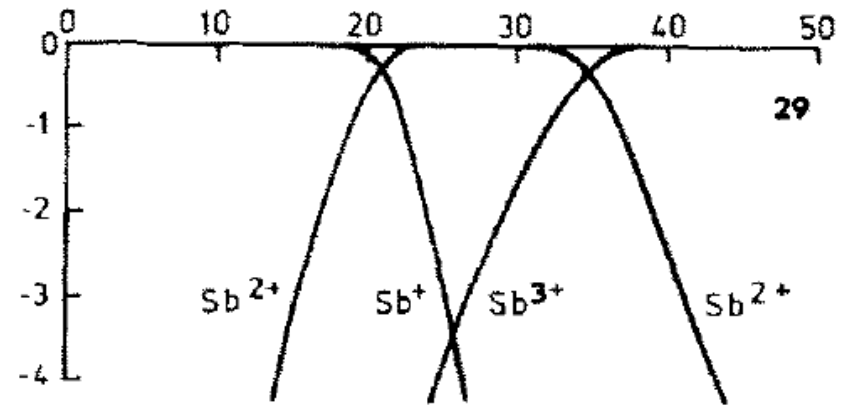
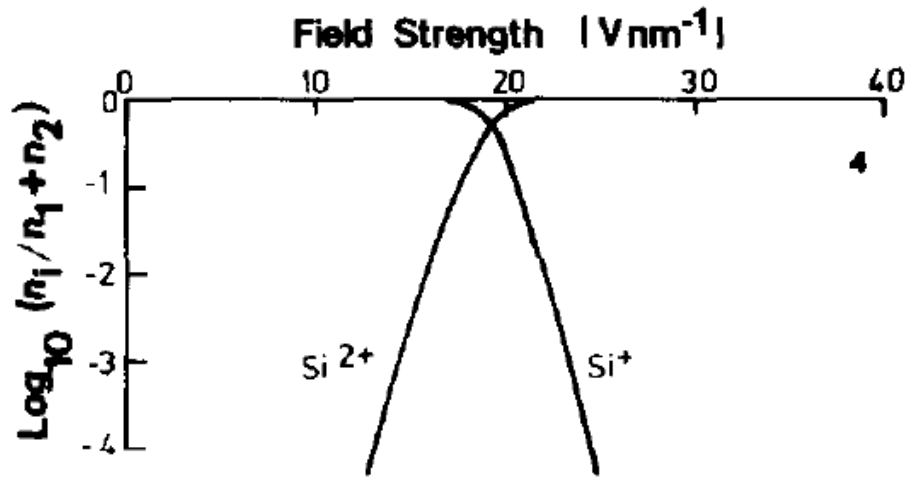
# Post ionization



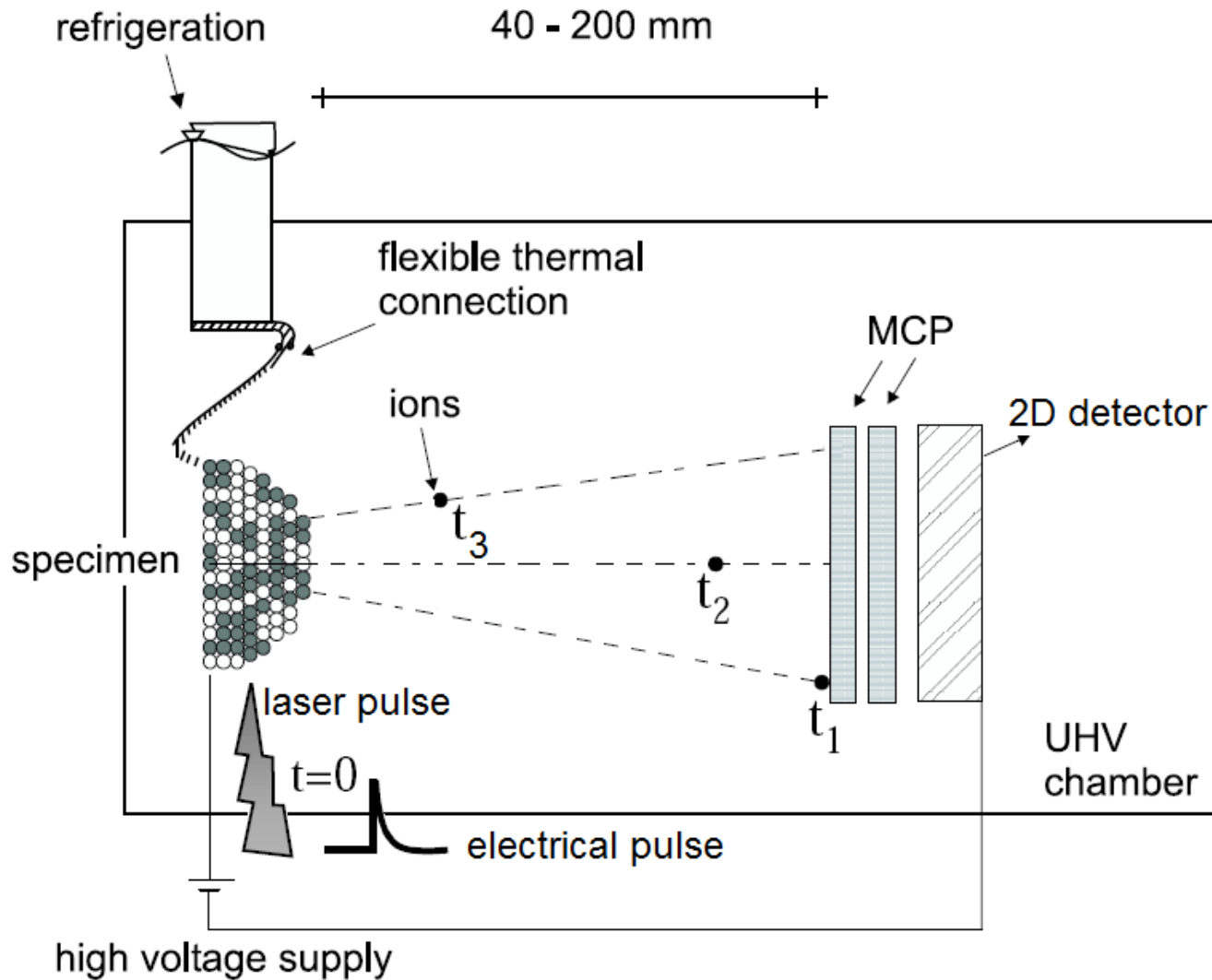
Calculated field  $\Rightarrow$  ratio of ions of different charges

Experimentally  $\Rightarrow$  evaporation field can be deduced from the ratio of ions of different charges

# Post ionization

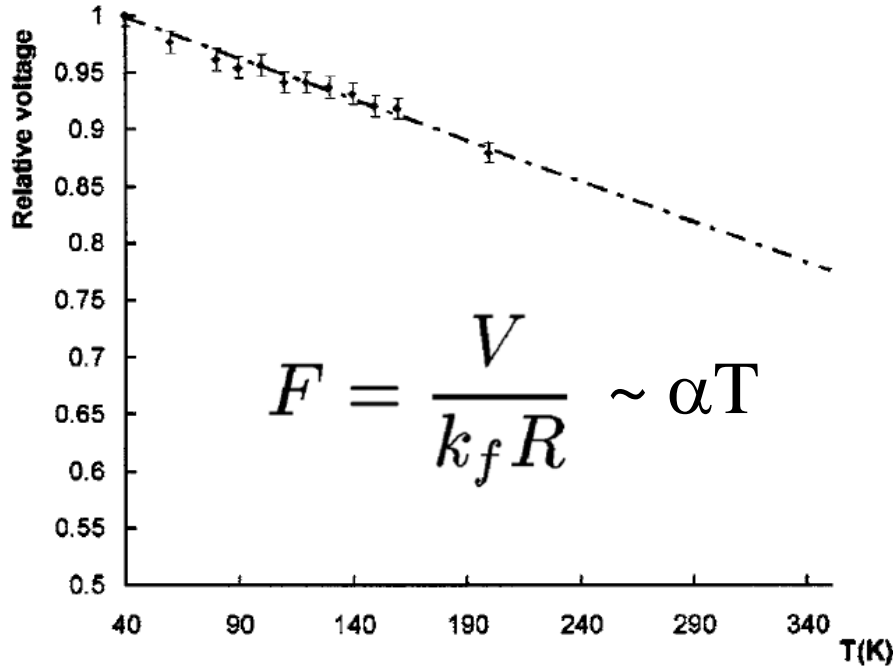


# Atom probe tomography (APT)

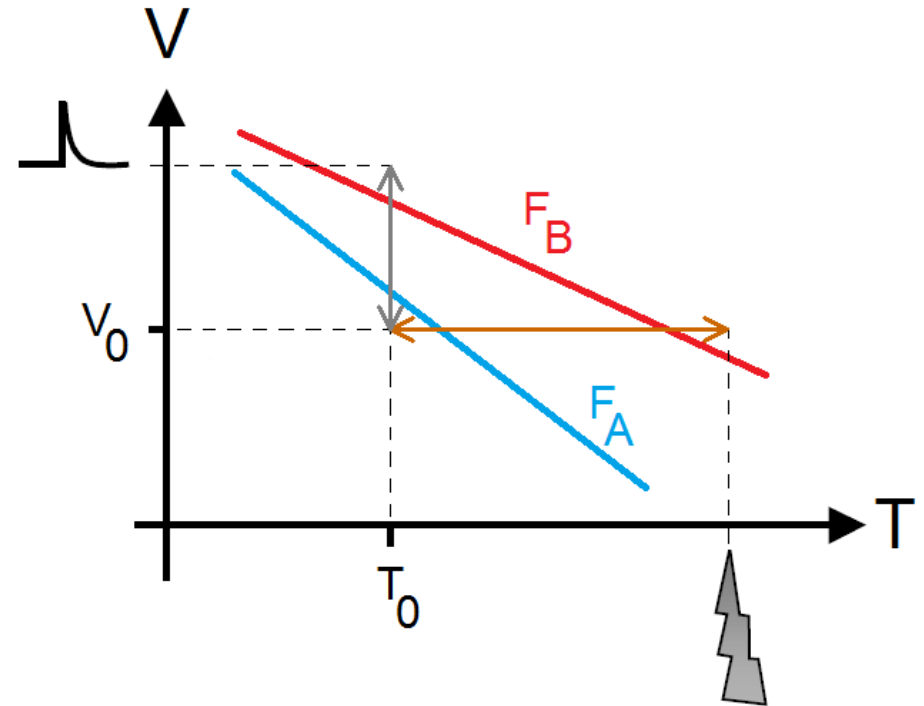




# APT: electrical or laser pulses



Relative evaporation voltage as a function of emitter temperature for a tungsten sample. The detection rate is 0.005 atom/pulse.

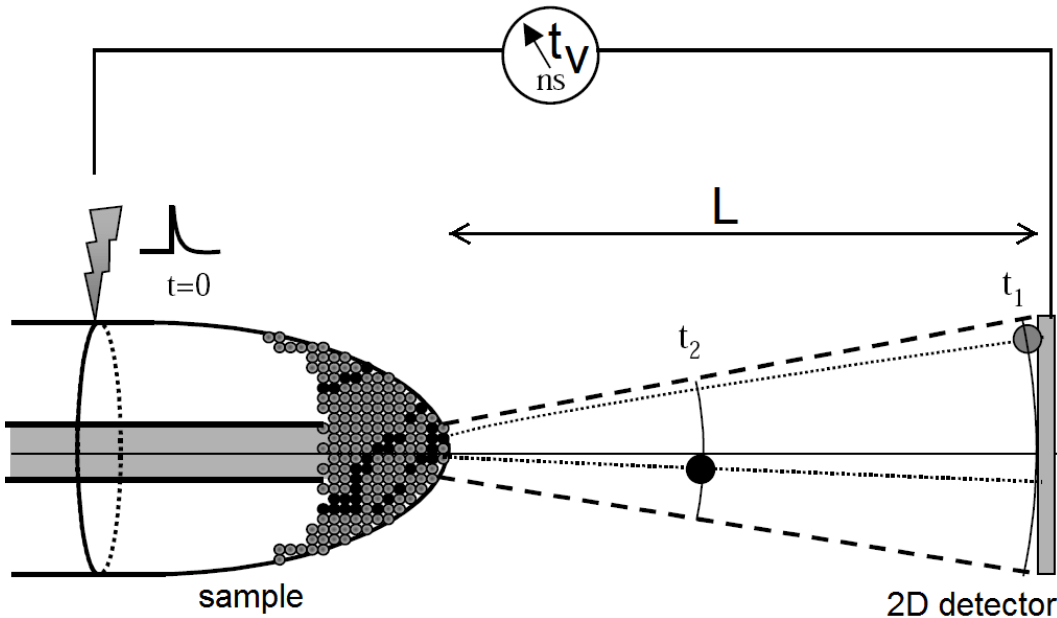


## Electric- or laser-mediated ion evaporation

Electrical pulses: conductive materials

Laser pulses: semiconductors and dielectrics

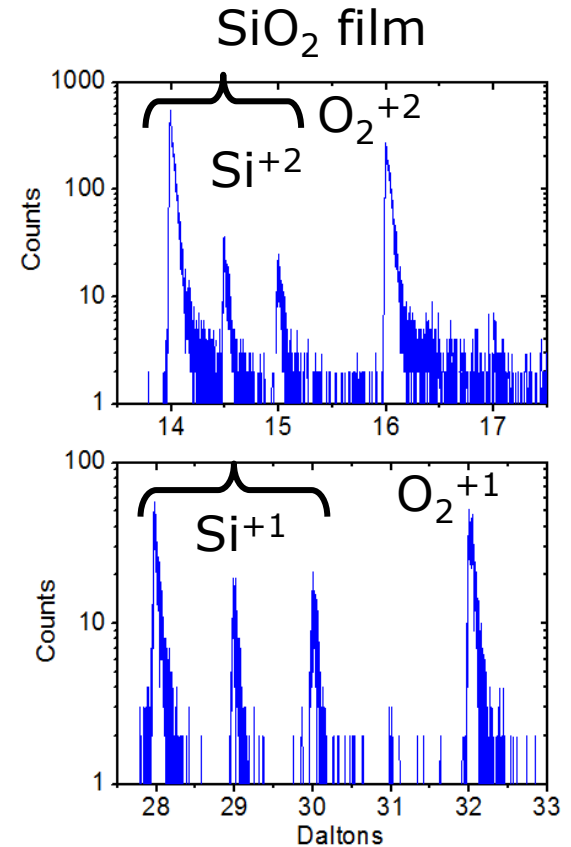
# APT: ion identification



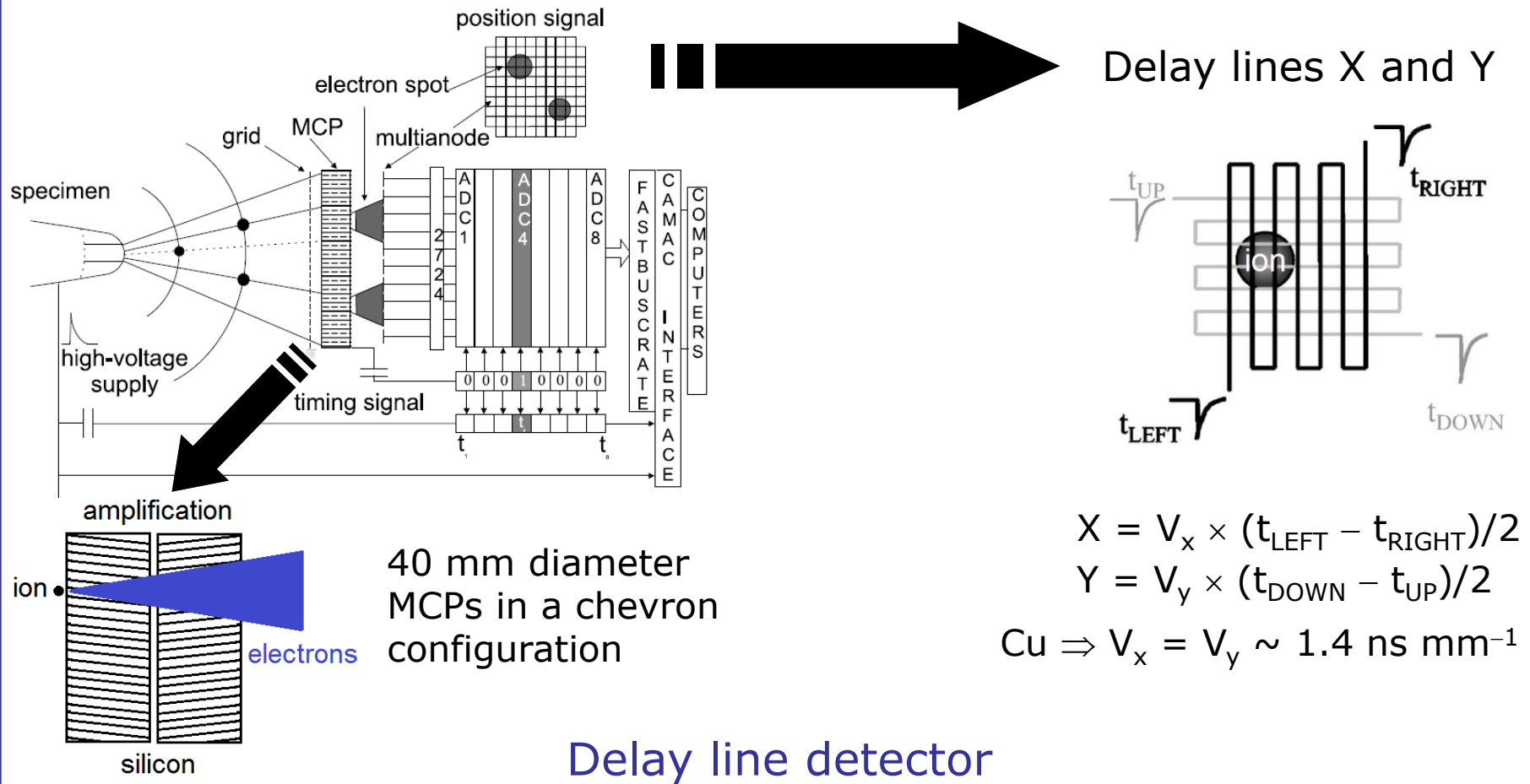
$$\frac{M}{n} = 2eV \cdot \frac{t_v^2}{L^2}$$

Time of flight mass spectrometry

$M$  = ion mass,  $n$  = ionization degree,  $L$  = flight distance,  $e$  = elementary charge,  $t_v$  = time of flight,  $V$  = electrical potential applied on the tip



# APT: 2D detection in real space



- Single ion hit on micro channel plate  $\Rightarrow$  electron cloud ( $\sim 50\%$  of ions)
- Electron cloud on delay lines  $\Rightarrow$  X:Y coordinates

# APT measurements

System Schematic | Puck Exchange | Specimen Database | Voltage Atom Probe | **Laser Atom Probe** | HD-eFIM | Instrument Admin

### Setup Parameters

Auto Evaporation Control

Target Evaporation (%)

Specimen Voltage (V)

Pulse Rate (Hz)

Pulse Energy (nJ)

Stop Elapsed (min)

Stop Total Events

Stop Specimen (V)

Stop eMail

Calibration

### Run Statistics

Elapsed: **03:31:19:6**

Evap Rate: **0.58 %**

Total Ions: **5,434,714**

Golden: **93.1 %**

Multiple: **6.7 %**

Pulse Energy: **0.59 nJ**

Specimen Voltage: **6195 V**

Reflectron Voltage: **7136 V**

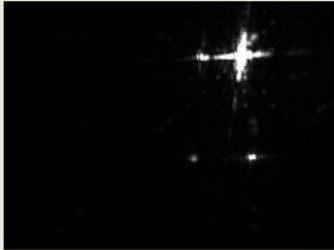
### Advanced Controls

**Auto Scanning**

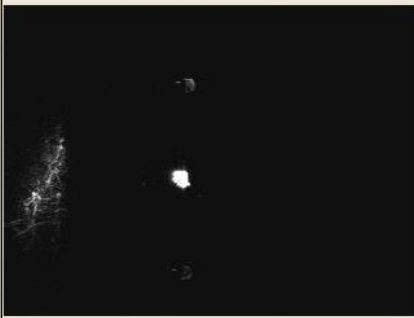
**Mass Filter**

Setup: NOT SAVED

### Top Microscope



### Laser Targeting



Manual Alignment

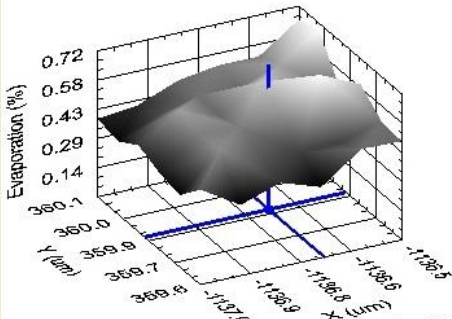
Tip Scan:

Focus Scan:

Beam Position:

**R30\_00939\_125 - Drift Comp Scan** 2010-06-28 17:28:43

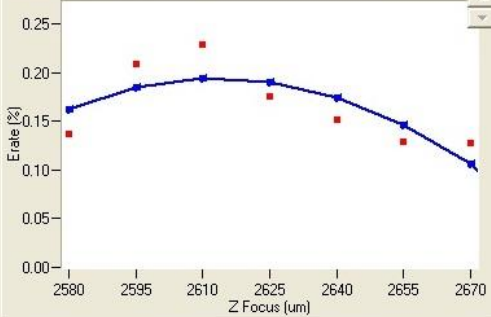
Min: 0.35, Max: 0.68, Centroid: -1136.71, 359.90, 2613.57



TIP TRACKING: auto scan in 55 sec or 49 volts

Show Noise

**R30\_00939\_6 - Focus Scan** 2010-06-28 14:05:23



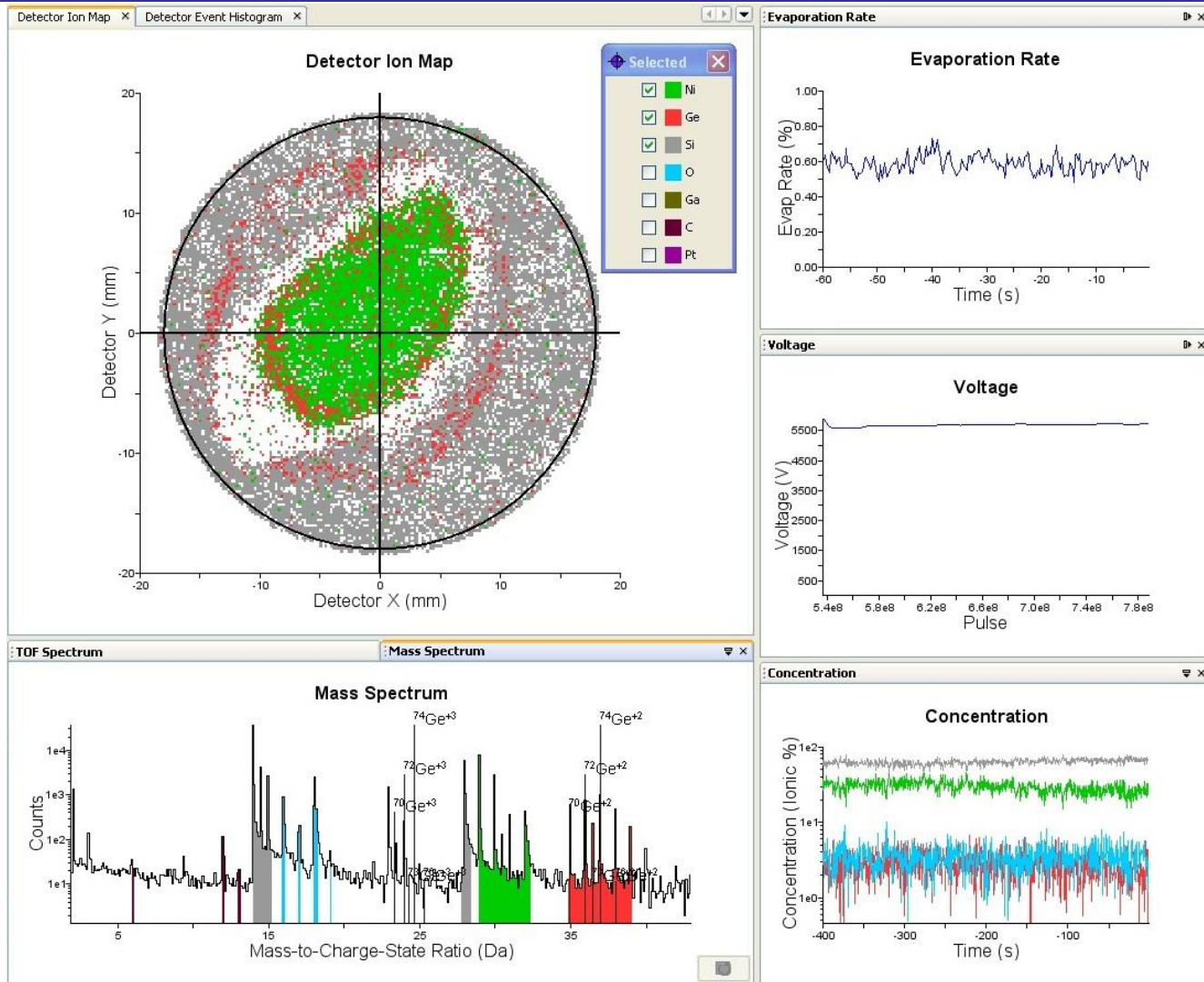
Acquisition

Specimen: 031109\_Alain\_1:M-26      Status: Alignment event at 17:28:36: Drift Comp mode tip scan - auto scan time interval elapsed

Local Electrode: e062310Ni\_22      File: \\LSS\_SERVER\LEAP\_Data\R30\_00939

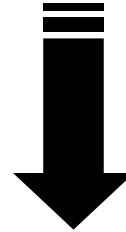
**P = 1.4 × 10<sup>-11</sup> Torr, T = 20-80 K, Pulse rate = 100-250 kHz, evap. rate = 0.2-1%, laser power = 0.01-3 nJ**

# APT measurements



# APT: 3D reconstruction

- APT microscopy "Raw" data = **sequence of hit records**



**Hit number,  $X_{\text{Detector}}$ ,  $Y_{\text{Detector}}$ ,  $\Delta t_{\text{Pulse}}$ ,  $V_{\text{Specimen}}$**

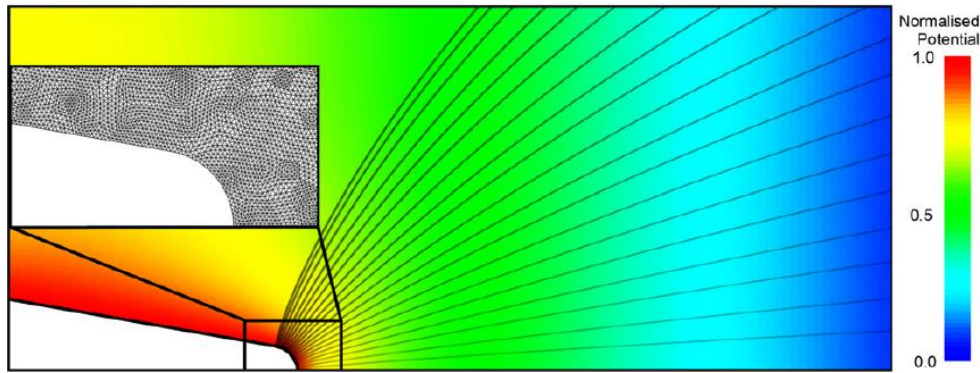
- Reconstruction = process that transforms Raw data into the 3D volume (of the tip) containing the atoms



**Ion number,  $X_{\text{Tip}}$ ,  $Y_{\text{Tip}}$ ,  $Z_{\text{Tip}}$ , Mass**

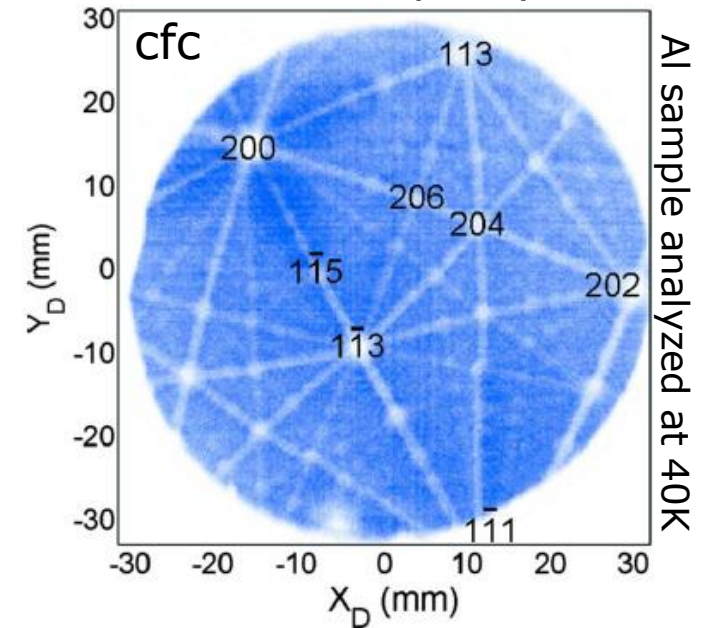
# APT: Stereographic projection

Gault et al., Ultramicroscopy 111 (2011) 448



Electrostatic simulations of the potential around the tip (shank angle = 10°) and of the ion trajectories

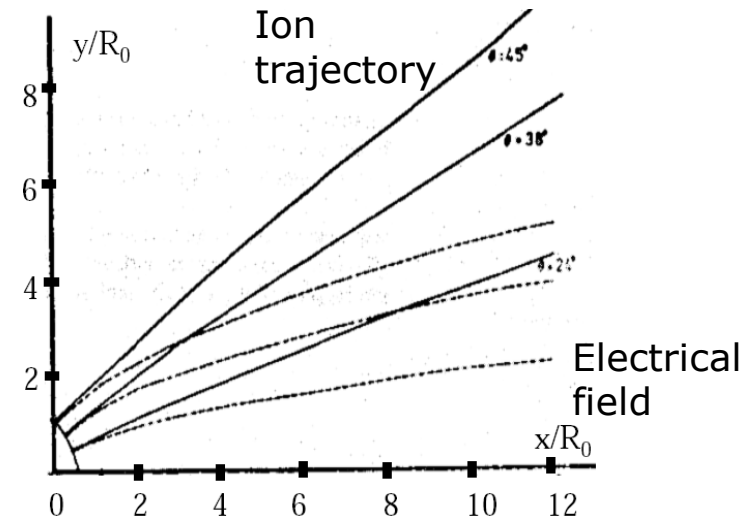
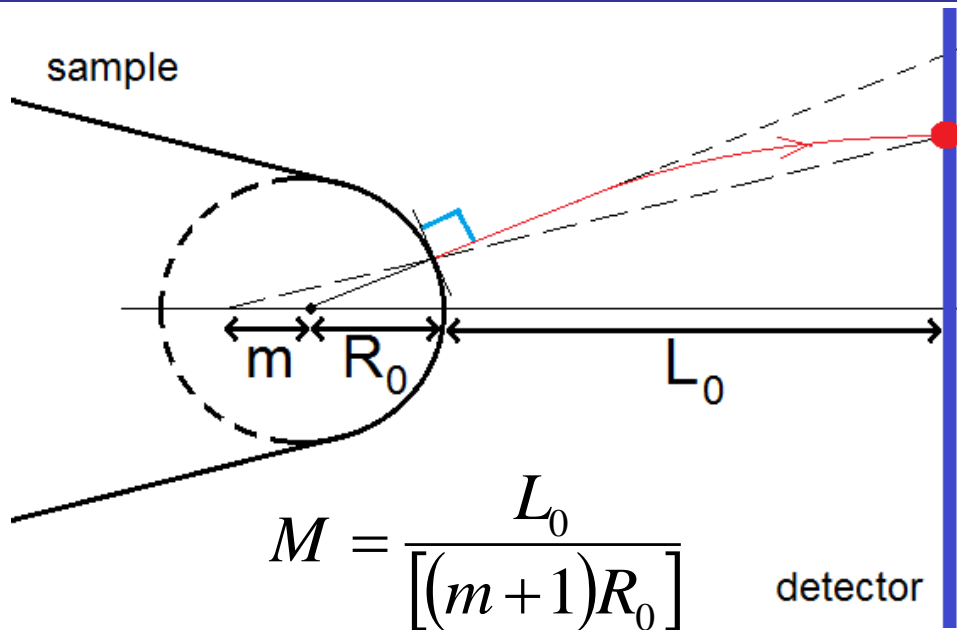
Gault et al., JAP 105 (2009) 034913



## Ion trajectory

- Experimental distance  $d_{\text{pole}}$  between the observed crystallographic poles corresponds to the stereographic projection of the sample crystal structure with a constant center
- $m$  can be determined experimentally considering the ratio between crystallographic angles observed in APT data ( $\theta = \arctan d_{\text{pole}} / L_0$ )

# APT: 3D reconstruction

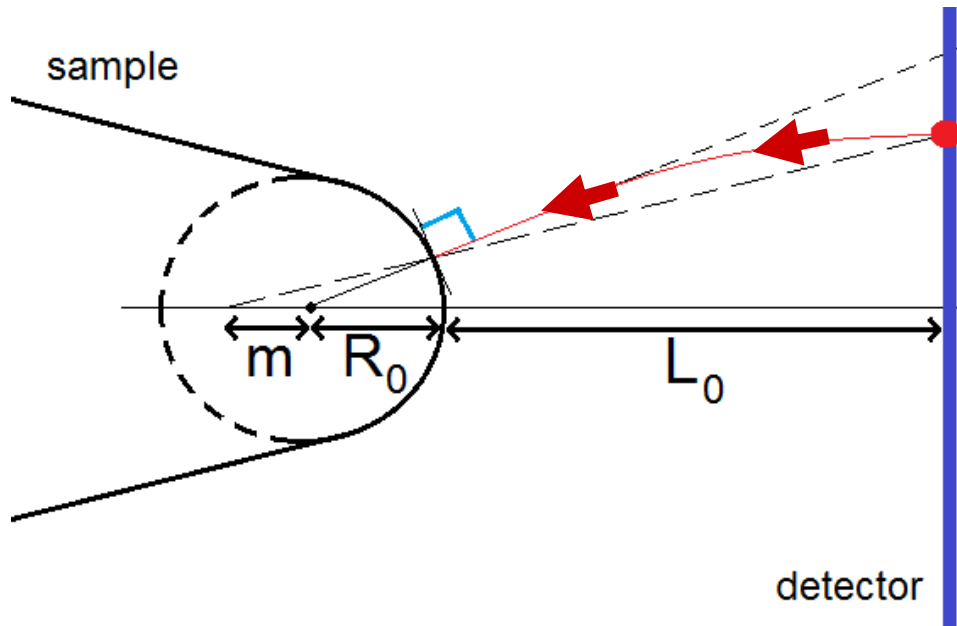


## Ion trajectory

- Almost stereographic projection with constant center
- Magnification ( $M$ ) proportional to the ratio between the tip-to-detector distance ( $L_0$ ) and the tip radius of curvature ( $R_0$ )  $\Rightarrow$  few cm and  $M > 1M$
- Compression due to tip shape + elec. Field  $\Rightarrow$   $m$  compression factor



# APT: voltage reconstruction



$$M = \frac{L_0}{[(m+1)R_0]}$$



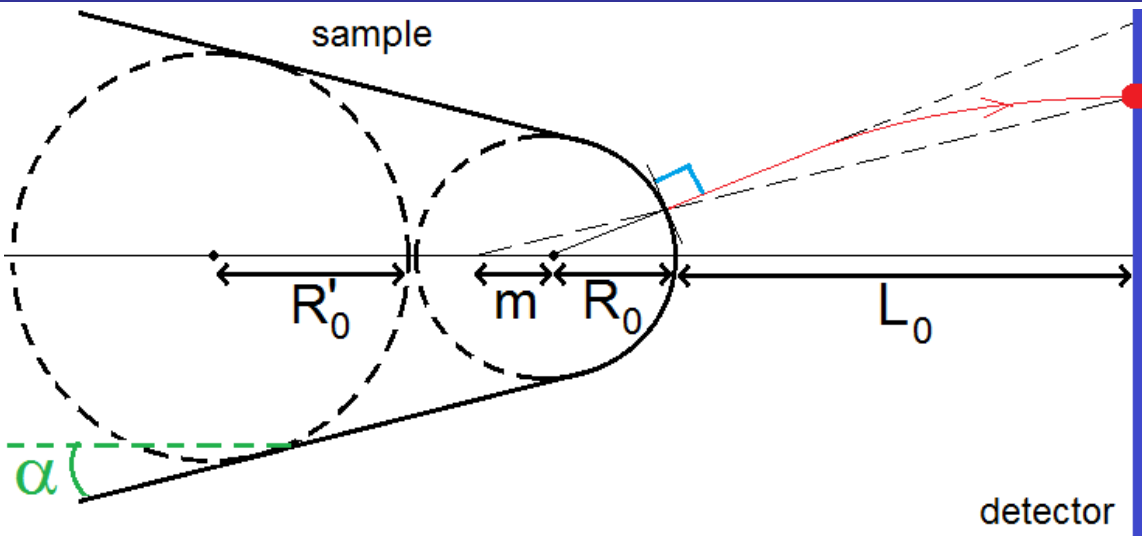
Reversed projection



$$X_{tip} = \frac{X_d}{M} \quad Y_{tip} = \frac{Y_d}{M}$$

- Knowing the ion tip-to-detector trajectory (stereographic projection corrected by a compression factor), we can deduce the reverse ion trajectory (detector-to-tip)
- Ion with straight trajectory  $\Rightarrow$  direct relationship between each position  $(X_{tip}, Y_{tip})$  on the tip surface and the position  $(X_d, Y_d)$  on the detector

# APT: voltage reconstruction



$$M = \frac{L_0}{[(m+1)R_0]}$$

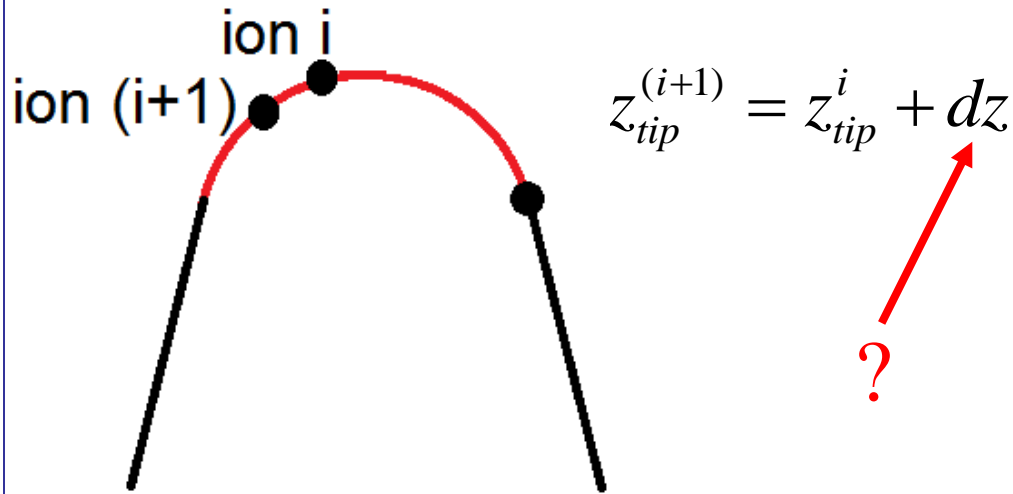
Field effect equation

$$F = \frac{V}{K_f R_0} \Rightarrow R_0 = \frac{V}{K_f F}$$

- During the specimen evaporation, the radius of the tip progressively increases, since the shank angle  $\alpha$  of the tip is  $> 0$
- The variations of the tip radius can be determined using the relation between the elec. field, the elec. potential and the radius

Evap. field factor  $K_f = \text{const}$  for a given material (evap. equilibrium shape)  
 $F = \text{const}$  for a given material + conditions of evaporation (evap. rate)

# APT: voltage reconstruction

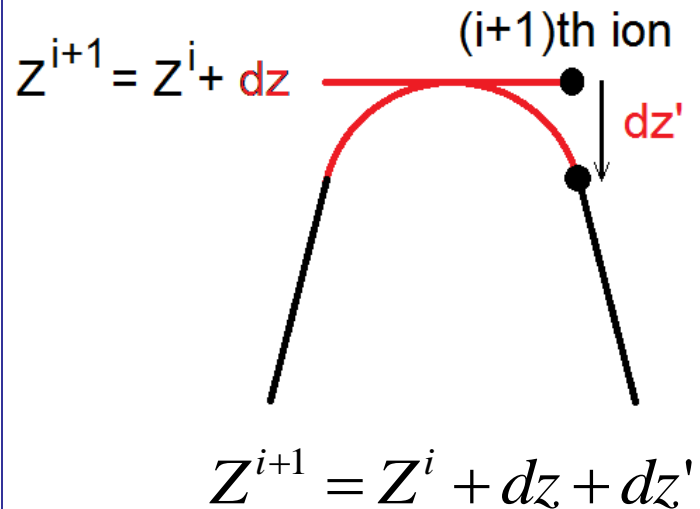


$$V_s = \frac{N\Omega}{\eta} \Rightarrow V_a = \frac{\Omega}{\eta}$$

$$V_a = \frac{\Omega}{\eta} = S_{tip} dz \Rightarrow dz = \frac{\Omega}{\eta S_{tip}}$$

- Assume that the volume  $V_a$  of a detected atom is removed equally across the tip surface  $S_{tip}$  = the volume of a single atom is spread over the entire tip surface
- Not all the atoms are collected  $\Rightarrow \eta$  = detector efficiency
- The depth location  $dz$  of an atom in the tip can be determined knowing the volume  $\Omega$  of the considered atom, and knowing the surface of the tip

# APT: voltage reconstruction

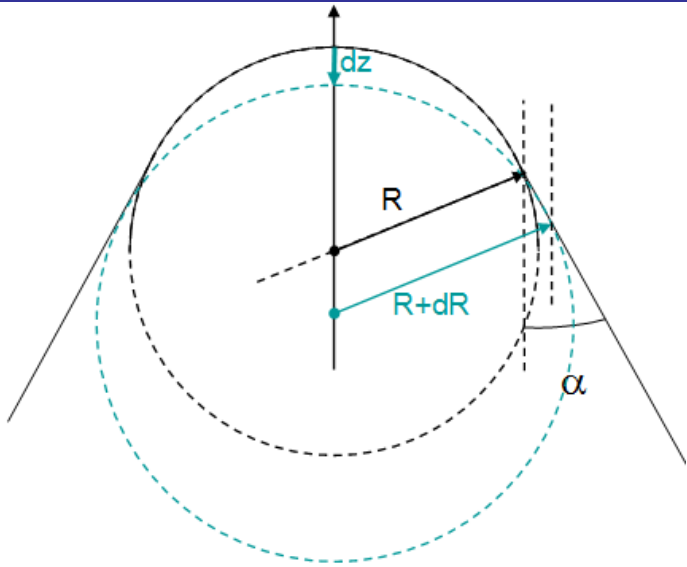


$$S_{tip} = \frac{S_d}{M^2} \Rightarrow dz = \frac{\Omega L_0^2 K_f^2 F^2}{\eta S_d (m+1)^2 V^2} = \underline{f(V)}$$

$$dz' = R_0 \left( 1 - \sqrt{(X_{tip}^2 + Y_{tip}^2) / R_0^2} \right)$$

- The evaporated surface of the tip can be determined knowing the surface of the detector  $S_d$  and the magnification  $M$
- The atomic positions in-depth are progressively built in the plane normal to the specimen apex
- In order to reconstruct atomic positions at the specimen surface, a term  $dz'$  is added to account for the curvature of the tip = projection of the ion orthogonally onto the spherical cap beneath the apex plane

# APT: shank angle reconstruction

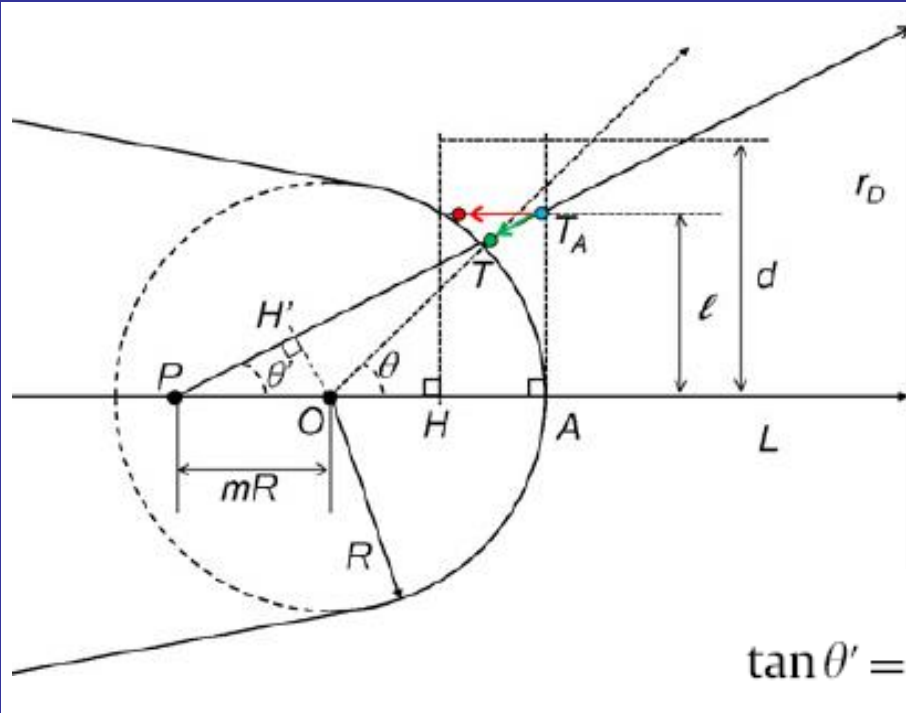


$$\frac{dR}{dz} = \frac{\sin(\alpha)}{1 - \sin(\alpha)} = f(\alpha)$$

$$Z^{i+1} = Z^i + dz + dz' \quad dz = \frac{\Omega L_0^2}{\eta S_d (m+1)^2 R^2} \quad dz' = R \left( 1 - \sqrt{(X_{tip}^2 + Y_{tip}^2) / R^2} \right)$$

- If the tip shank angle  $\alpha$  is constant, the variation of  $R$  versus the depth  $z$  can be expressed using classical geometry laws (in general  $2 \leq \alpha \leq 10^\circ$ )
- The same method as for voltage reconstruction is used for  $Z$  variations

# APT: shank angle reconstruction



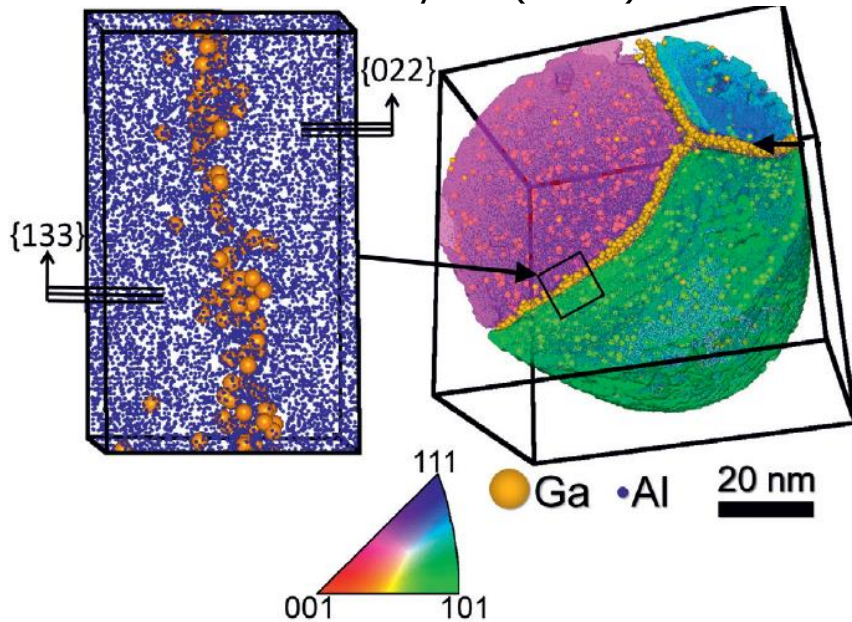
$$PT = s = R \left( m \cos \theta' + \sqrt{1 - m^2 \sin^2 \theta'} \right)$$

$$\tan \theta' = \frac{d}{L + (m+1)R} = \frac{\sqrt{X_D^2 + Y_D^2}}{L + (m+1)R} \approx \frac{\sqrt{X_D^2 + Y_D^2}}{L}$$

- Use geometrical relations to determine the position of the atoms on the surface of the tip, knowing the distance  $L$  between the tip and the detector, the ICF  $m$ , the curvature radius  $R$  of the tip, and the ion coordinates on the detector  $(X_D, Y_D)$

# APT: 3D reconstruction

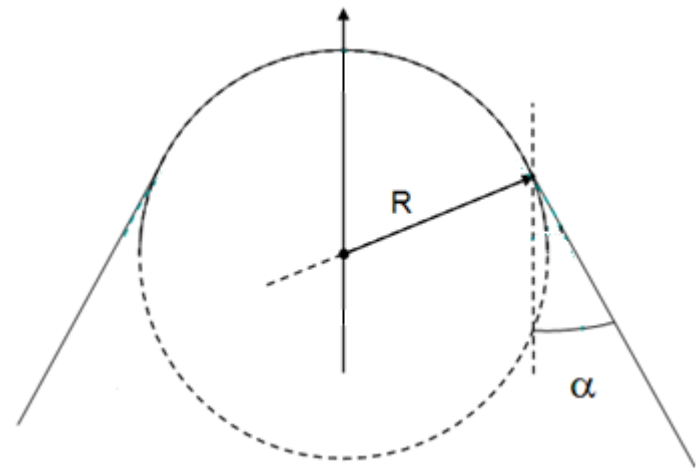
Gault et al. Mat. Today 15 (2012) 378



Ga grain boundary segregation in a nano-crystalline Al thin-film. The atomic planes are resolved up to the grain boundaries

3D reconstruction based on:

- Single evaporation field  $F$
- Single curvature radius  $R$
- Single shank angle  $\alpha$



➤ The Reconstruction procedure works well but...generally used in not suitable cases! ⇒ samples made of different materials exhibiting different  $F$ ,  $R$  and  $\alpha$  (multilayers, clusters...)

# Atom probe tomography

- Magnification  $\sim 10^6$  times =  $\times 10$  millions
- Lateral resolution ( $T < 100$  K)  $\sim 0.05$ - $0.3$  nm

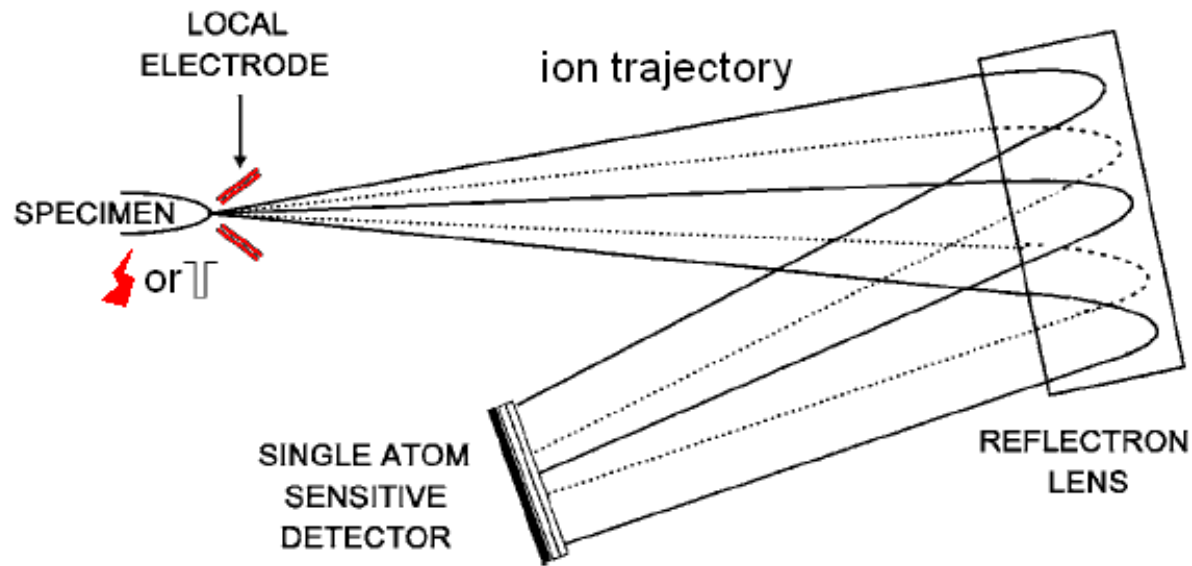
$$\delta = \left\{ 16(m+1)^2 \left( \frac{k_B T R_0}{e F k_f} \right) + 4 \left( \frac{(m+1)^2 \hbar^2 R_0}{2M e F k_f} \right)^{1/2} \right\}^{1/2}$$

Thermal term (principal) + Heisenberg incertitude

- Depth resolution  $< 0.07$  nm in best cases
- Field of view  $\sim 50$ - $250$  nm
- Analyzed depth up to  $0.5 \mu\text{m}$  (depends on tip fracture)



# APT improvements



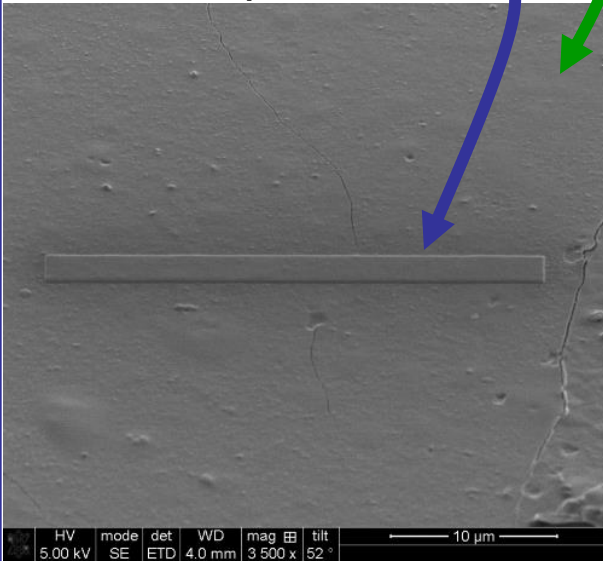
- With the local electrode, the voltage is applied between the sample and the LE, i) allowing to apply a lower voltage on the sample for the same elec. field (decrease of sample fracture probability and improves mass resolution), ii) allows to use arrays of pre-shaped tips improving sample preparation and sample preparation time saving, by giving the capability to select the evaporation of a given tip among several
- The reflectron lens allows to multiply by  $\sim 3$  the flight path length of ions, allowing to significantly increase mass resolution

# APT: sample preparation

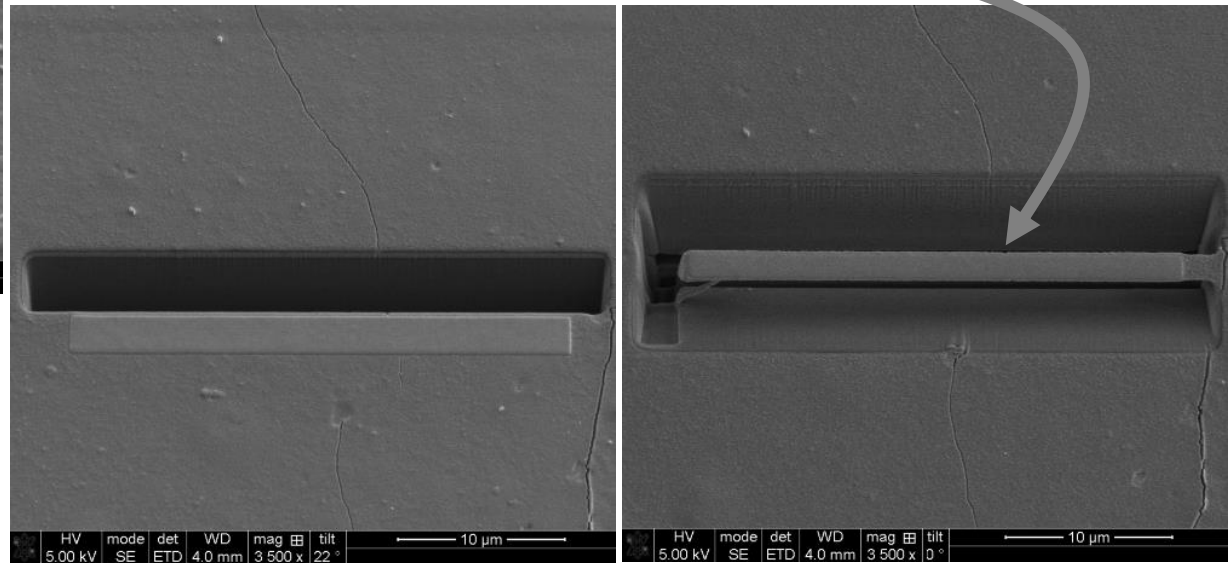
- Bulk metallic materials can be prepared by electro-erosion, but for semiconductors and for the main part of nanotechnology materials (nano-layers, nano-wires, quantum dots...) the samples need to be prepared by  $\text{Ga}^+$  focus ion beam (FIB)
- Similar to field evaporation, differences in materials' erosion properties complicate FIB sample preparation
- Need weak ion beam (2-5 kV) to minimize Ga contamination and sample amorphization

# APT: sample preparation

- 1/ Ni sputtering
- 2/ Pt deposition

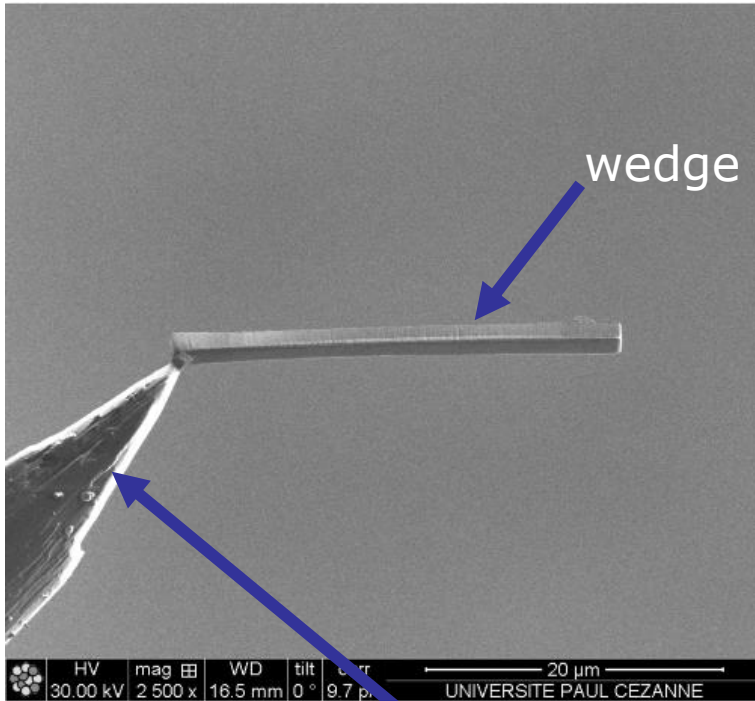


- 3/ Carve the a sample wedge

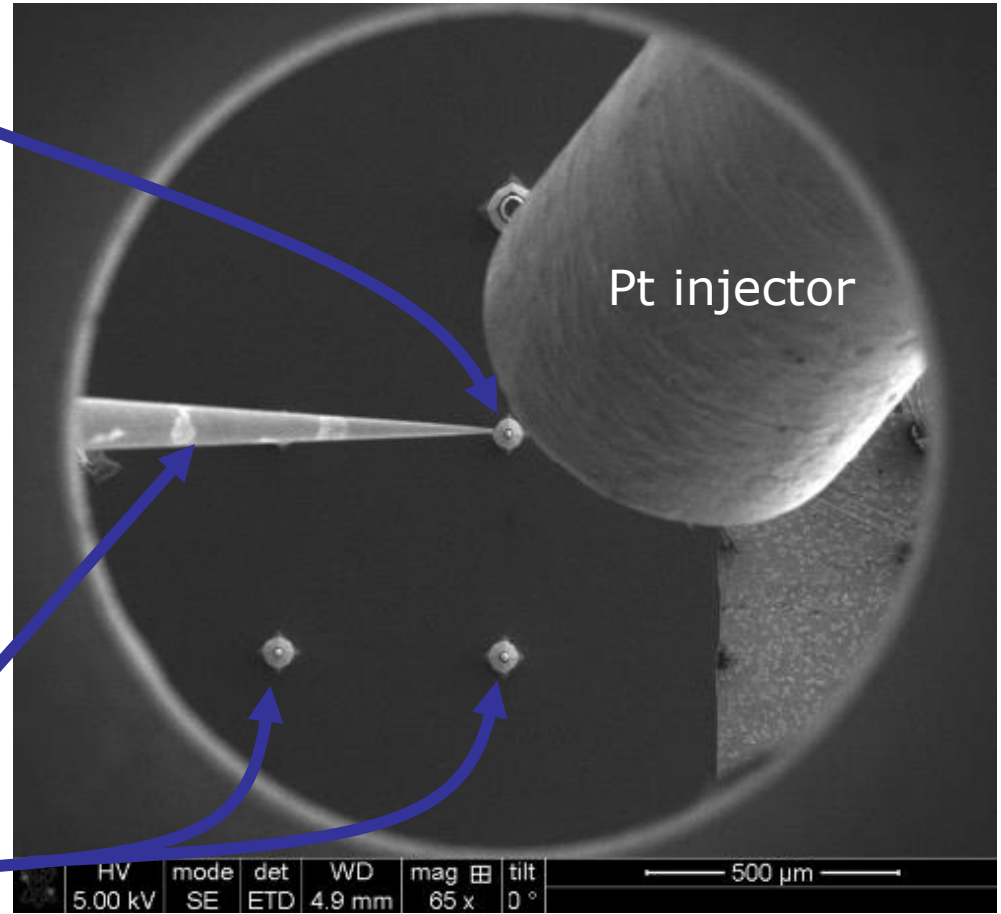


# APT: sample preparation

4/ Lift off the wedge



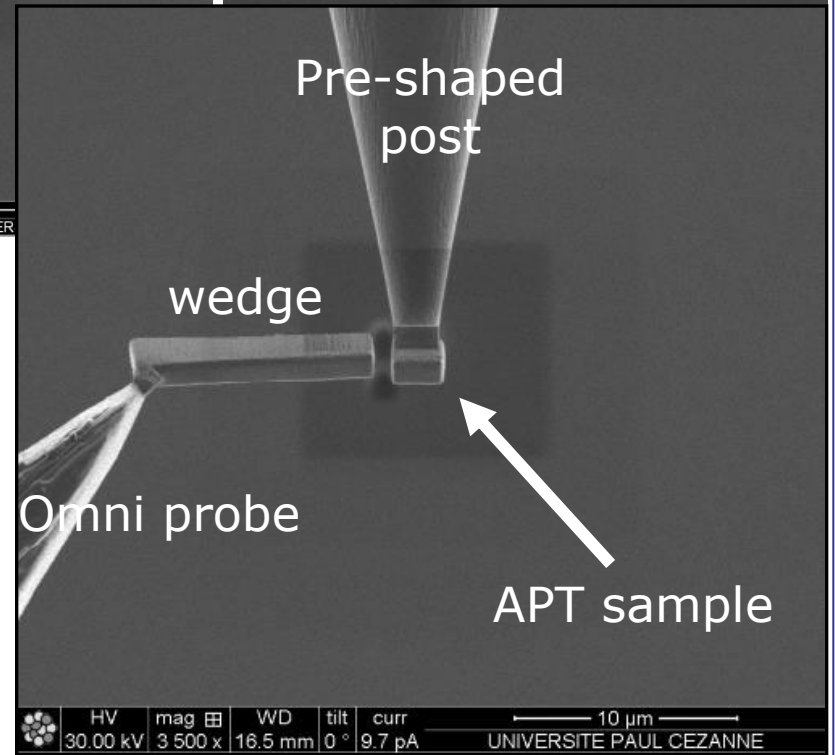
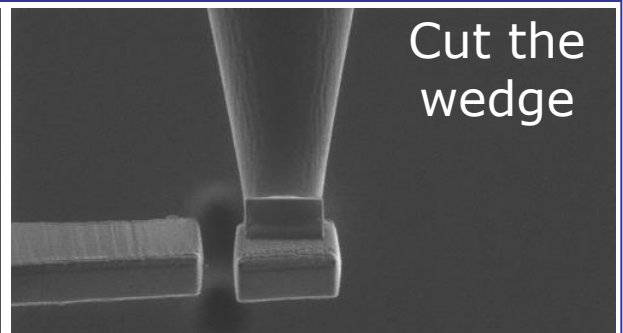
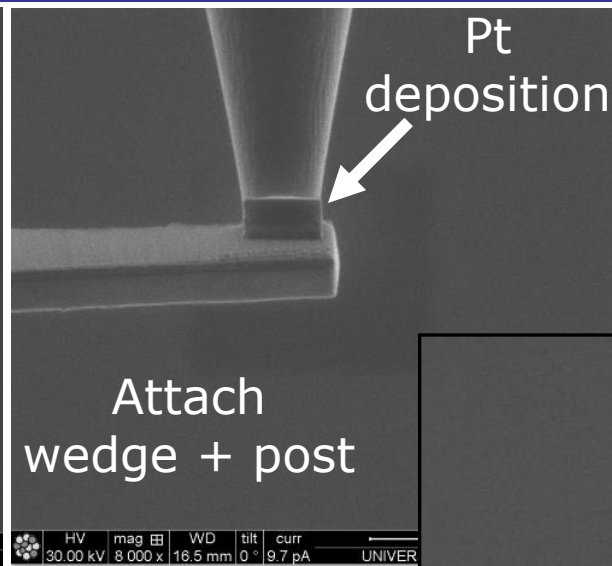
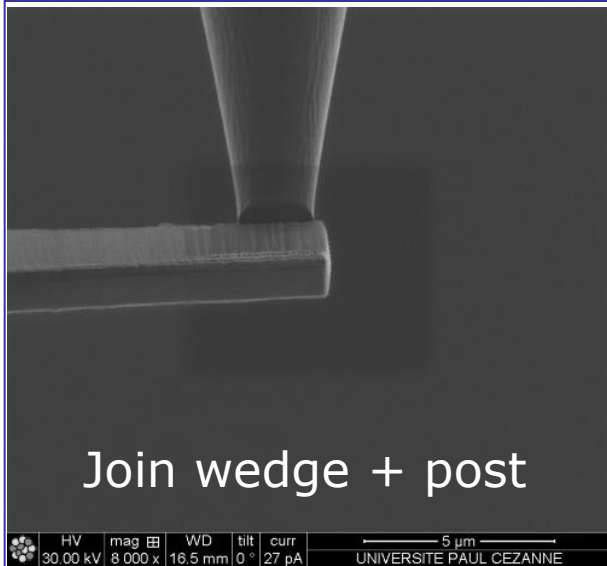
5/ Attach wedge pieces on pre-shaped posts



Omni probe

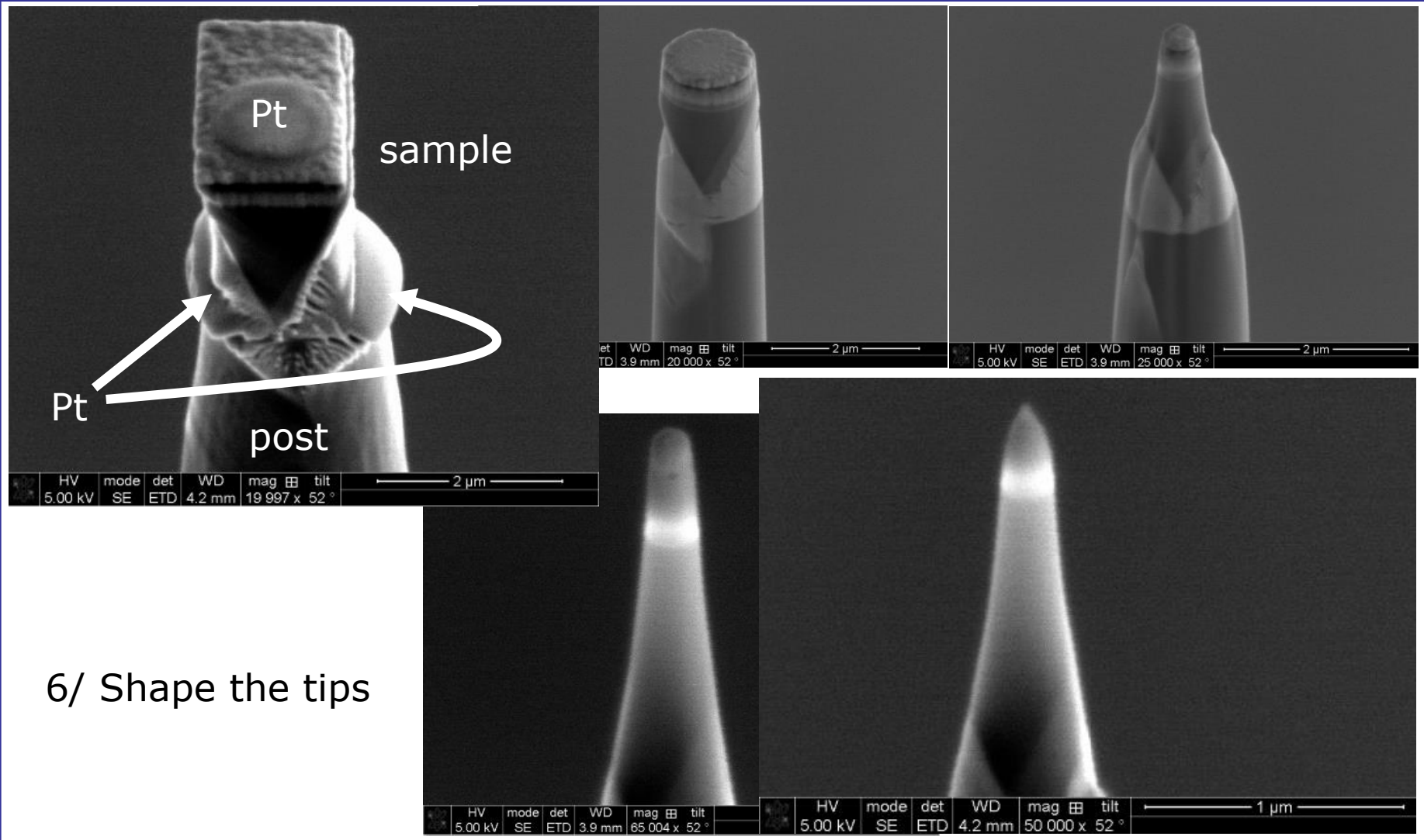
Pre-shaped posts

# APT: sample preparation

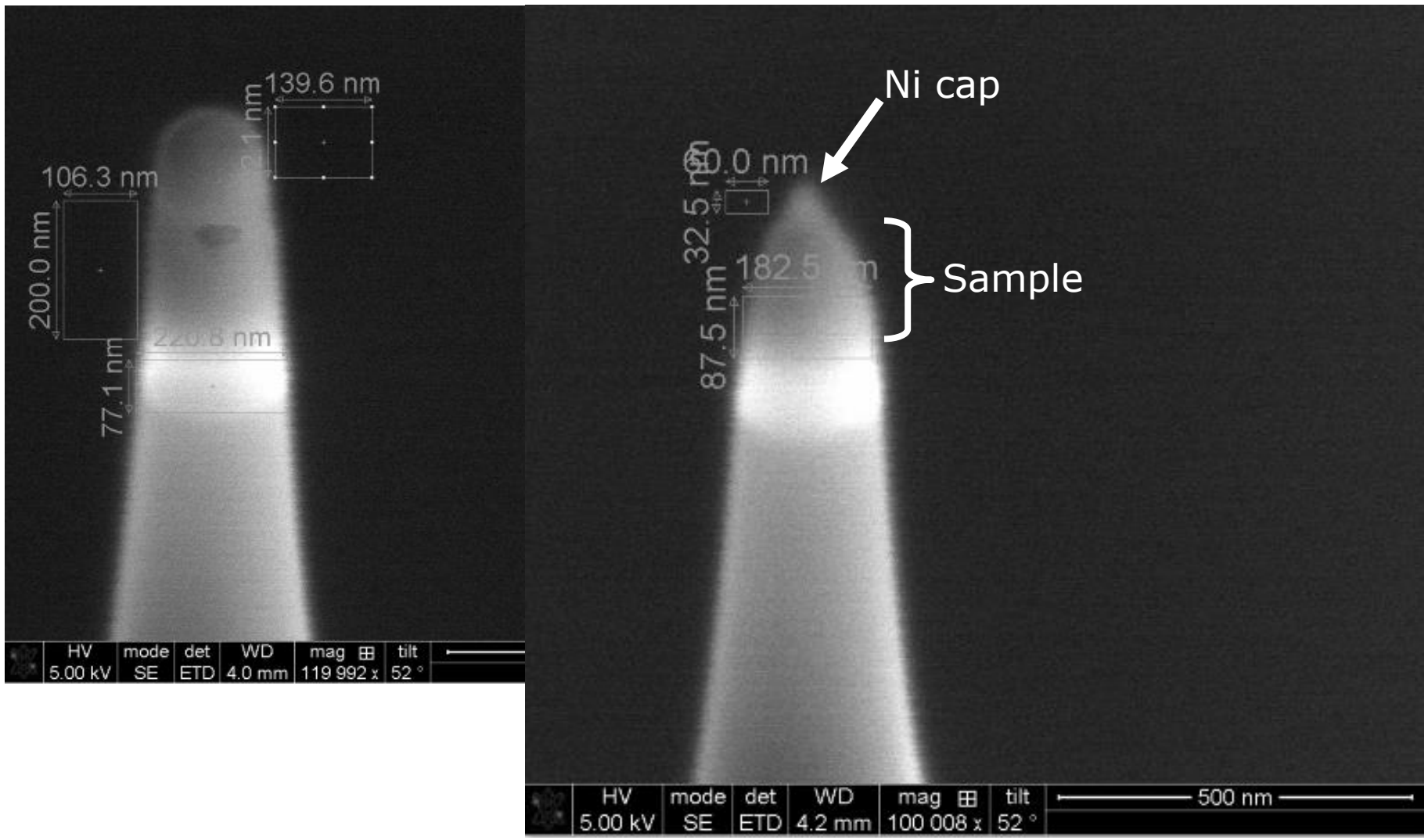


5/ Attach wedge pieces on the pre-shaped posts

# APT: sample preparation

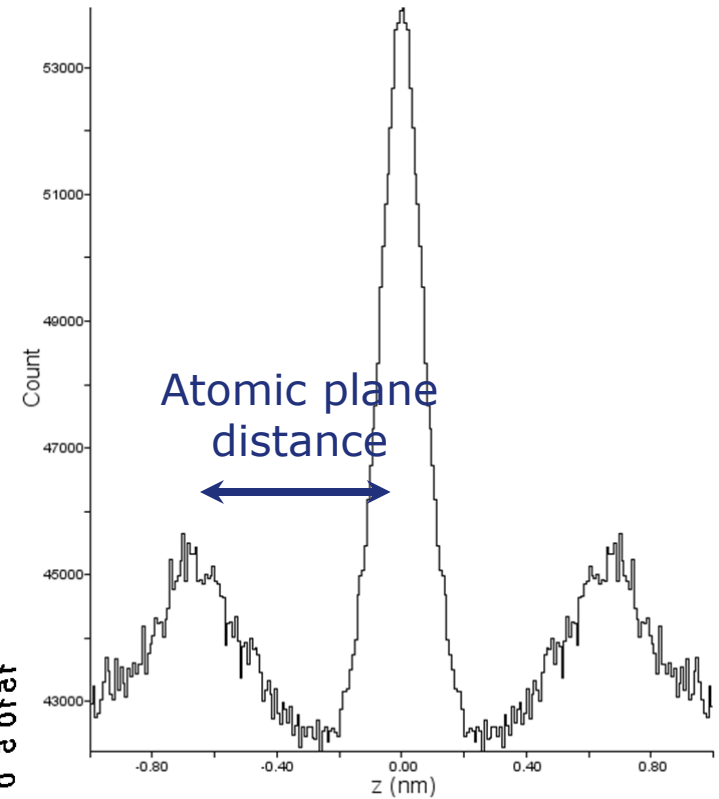
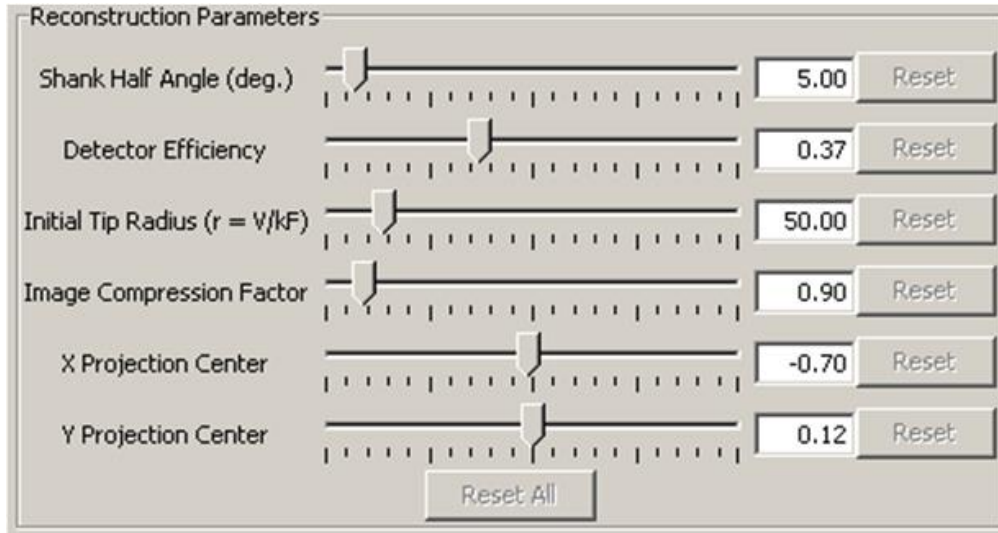


# APT: sample preparation



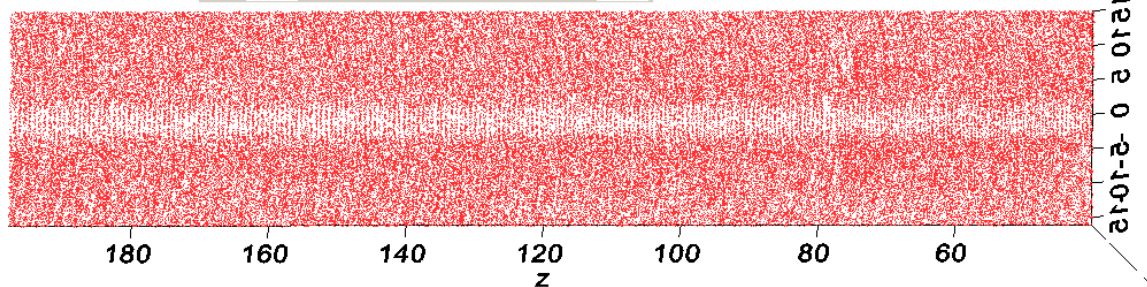
# Reconstruction tools

## Spatial distribution map (SDM)



|  |        |        |        |
|--|--------|--------|--------|
| <input checked="" type="checkbox"/> Ge | x (nm) | -5.26  | -3.34  |
| <input type="checkbox"/>               | y (nm) | -16.03 | 15.15  |
| <input type="checkbox"/>               | z (nm) | 40.20  | 197.96 |
| 127302                                 | 99.9%  | 80.0%  | %      |

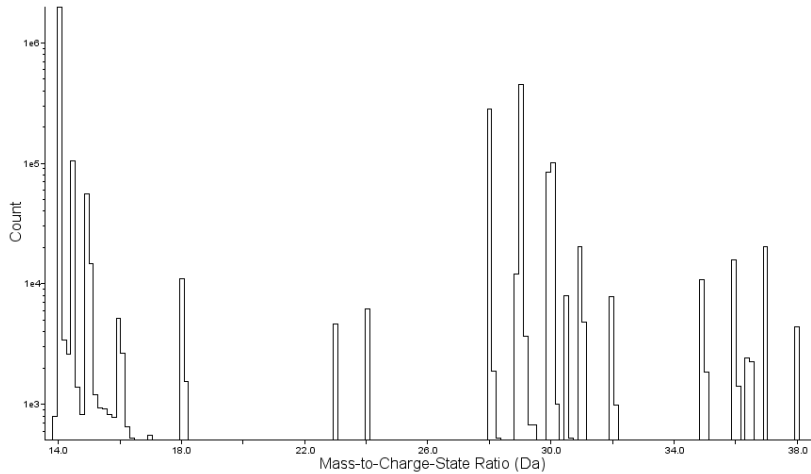
Ge(001) substrate



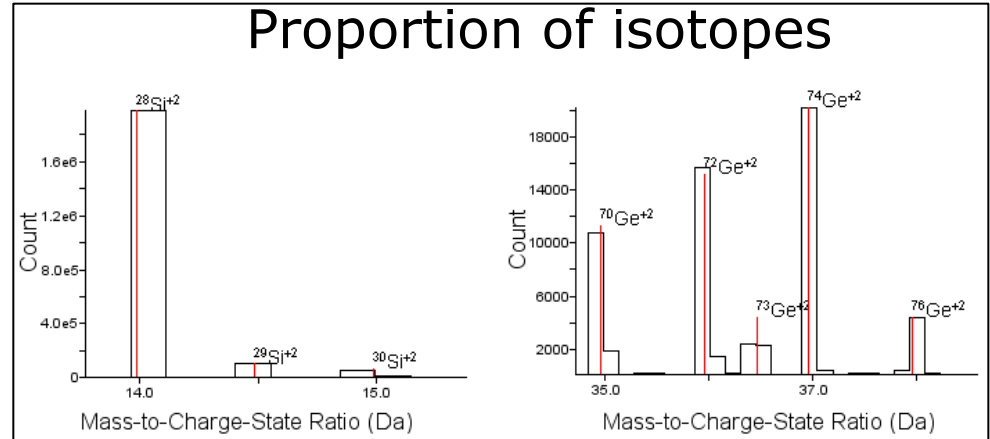


# Reconstruction tools

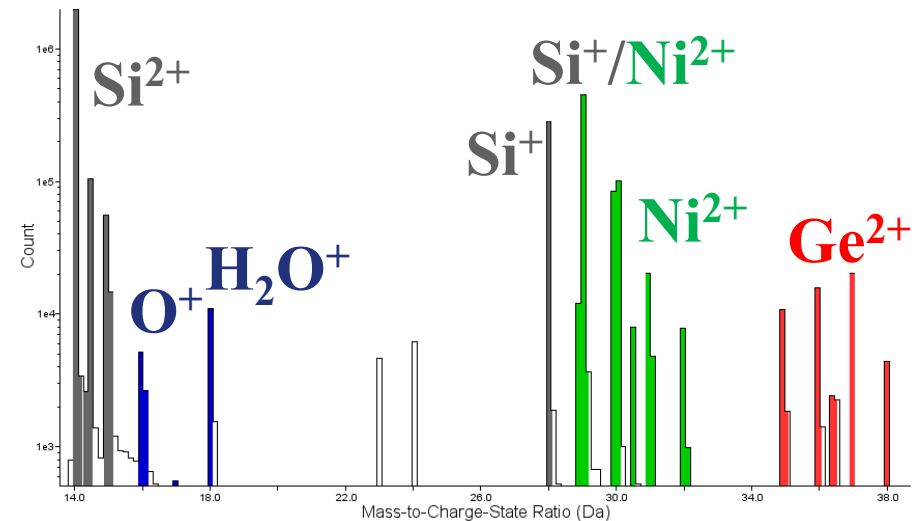
## Mass spectrum



## Proportion of isotopes



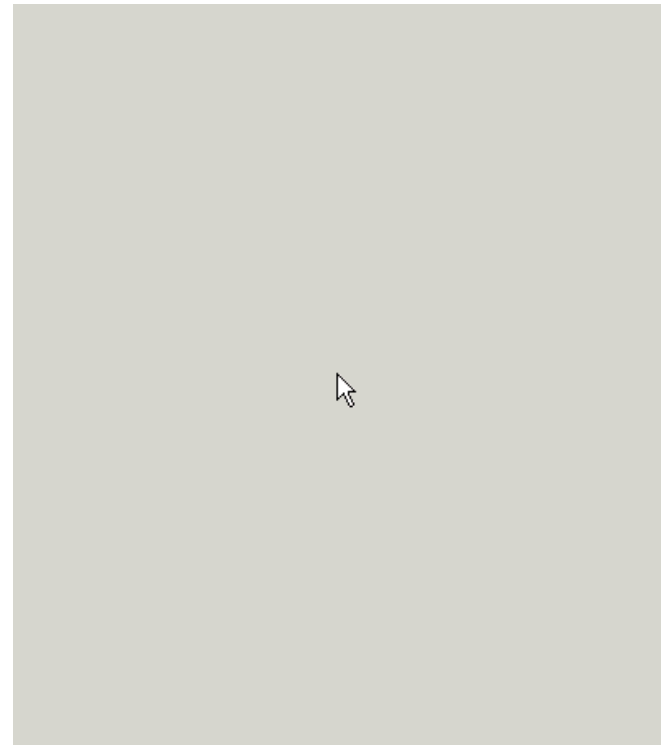
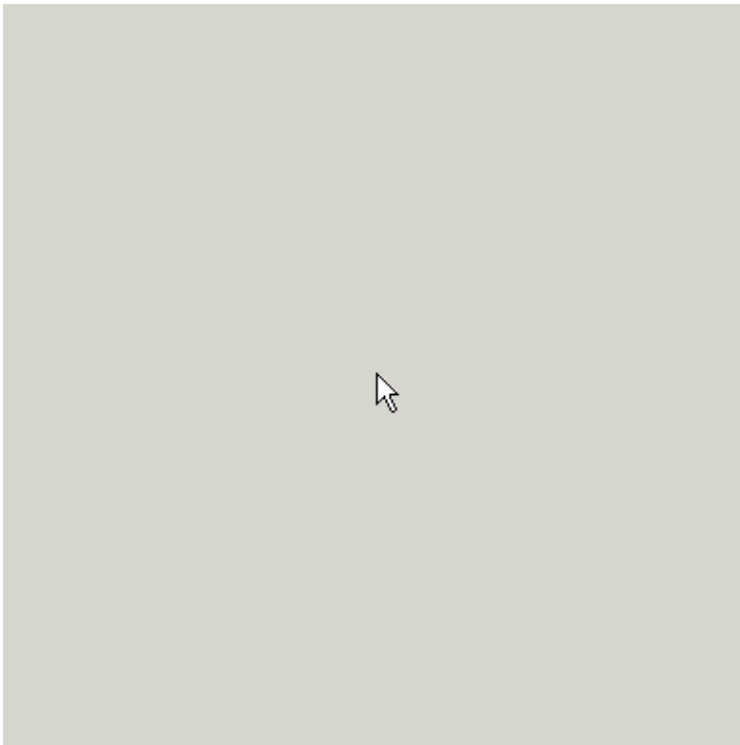
Mass spectrum identification



# APT data analysis

## 3D qualitative analysis Buried Ge islands

Gay dot: Si atom  
Green dot: Ni atom  
Red dot: Ge atom

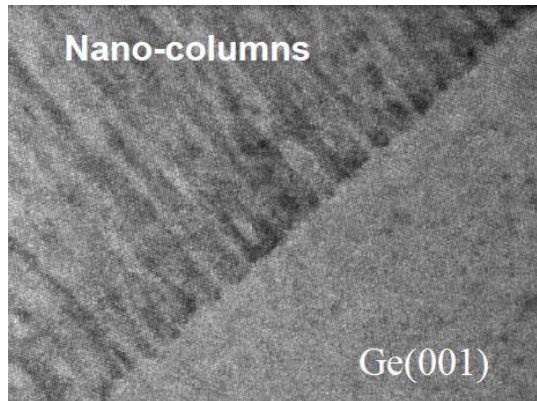


➤ Ion selection, clipping, plan-view and cross-section view

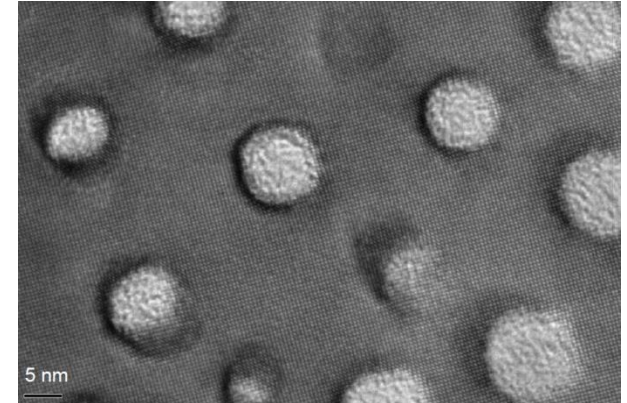
# APT data analysis

## 3D qualitative analysis: Examples Ge(Mn) nano-columns

TEM

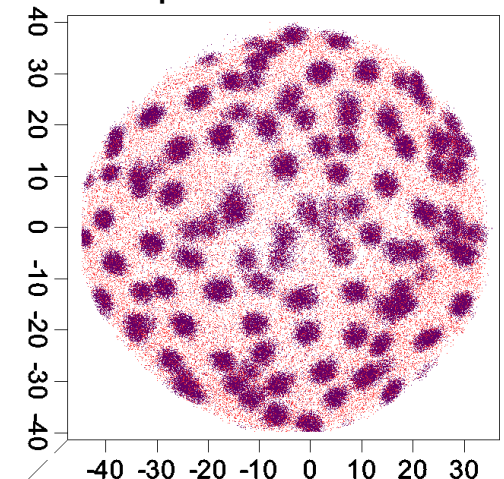
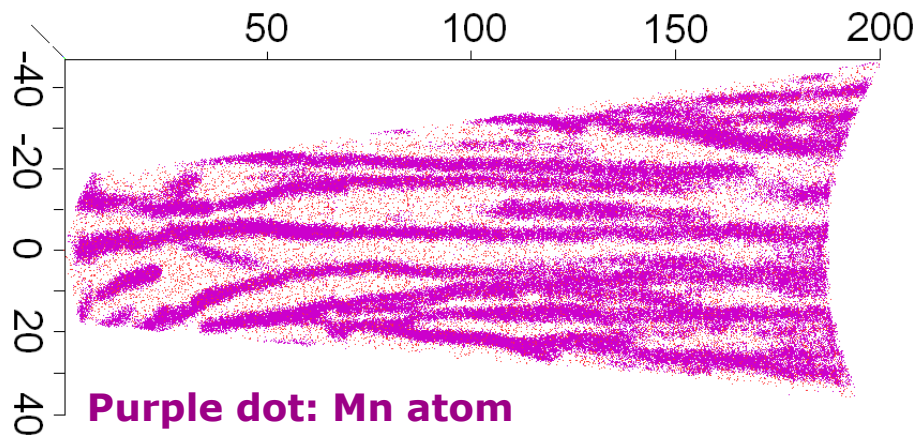


cross-section



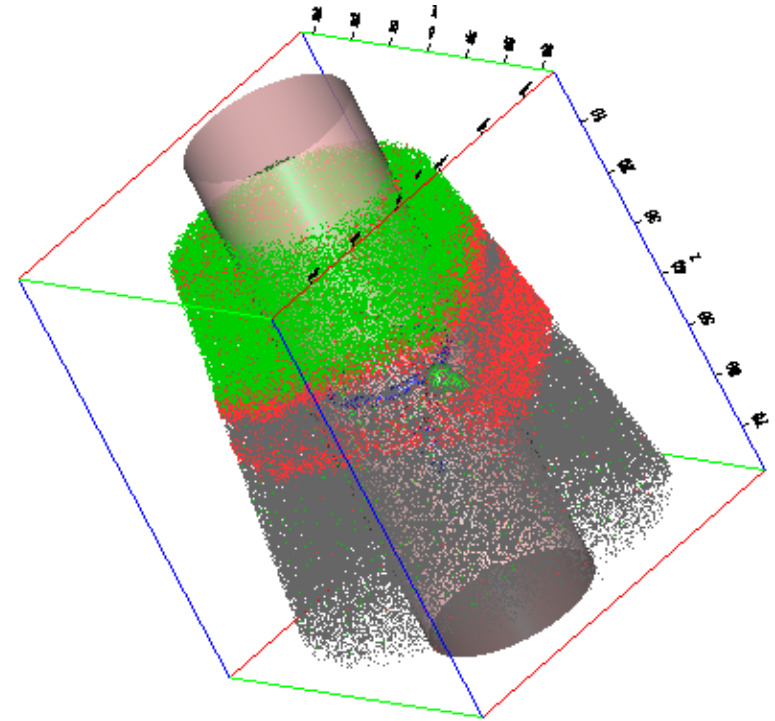
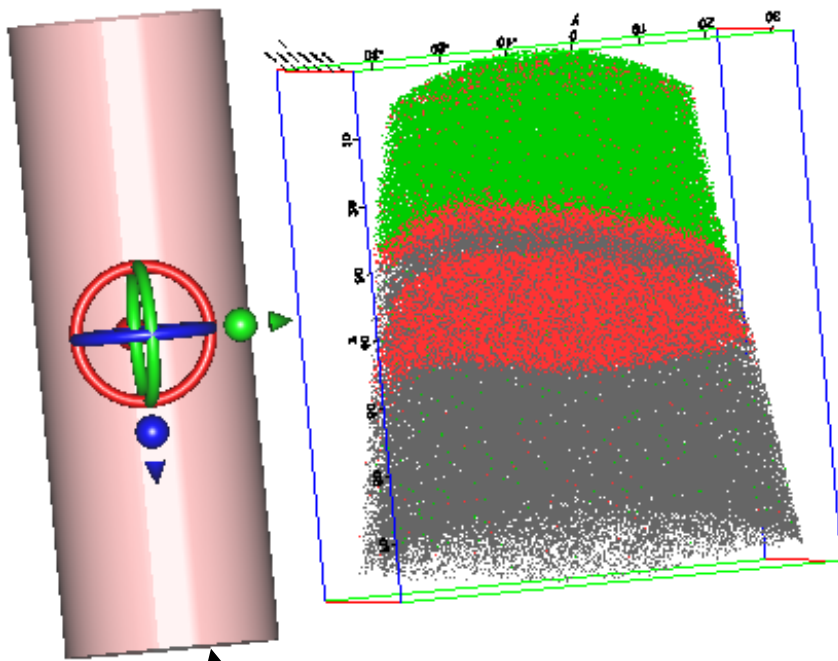
plan-view

APT



# APT data analysis

Quantitative measurements: Region of interest (ROI)  
**Buried Ge islands**



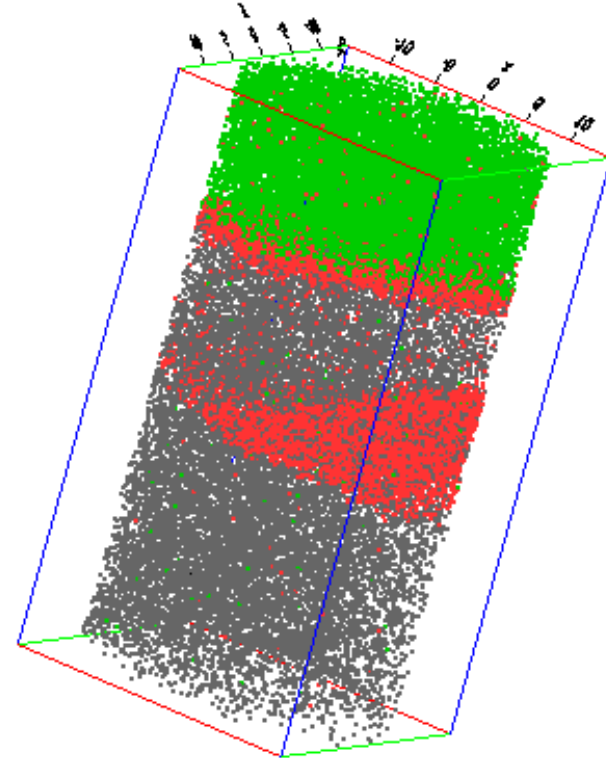
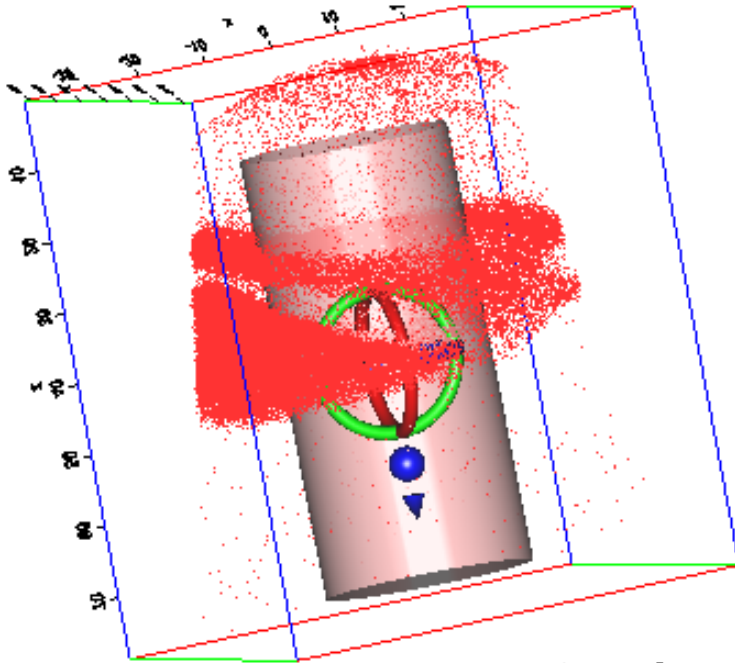
ROI

Gay dot: Si atom  
Green dot: Ni atom  
Red dot: Ge atom

➤ Definition of a volume of interest for data analysis

# APT data analysis

## Exporting region Buried Ge islands

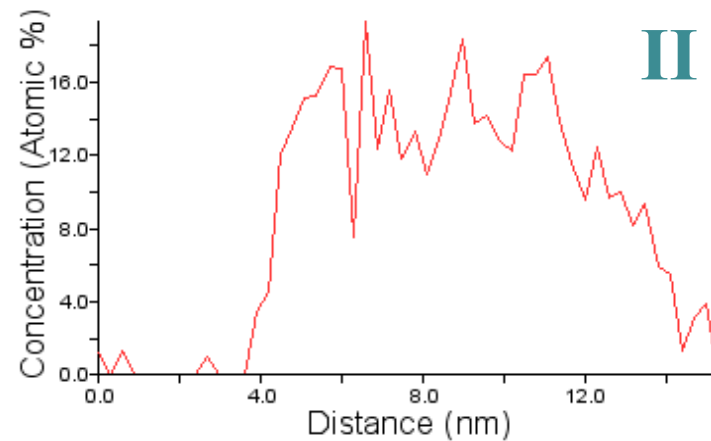
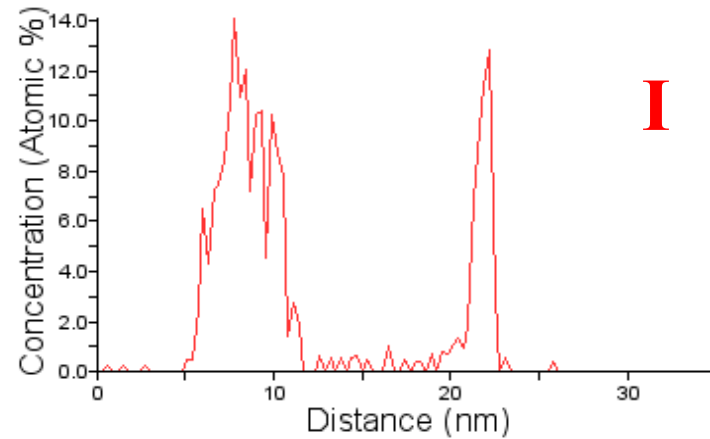
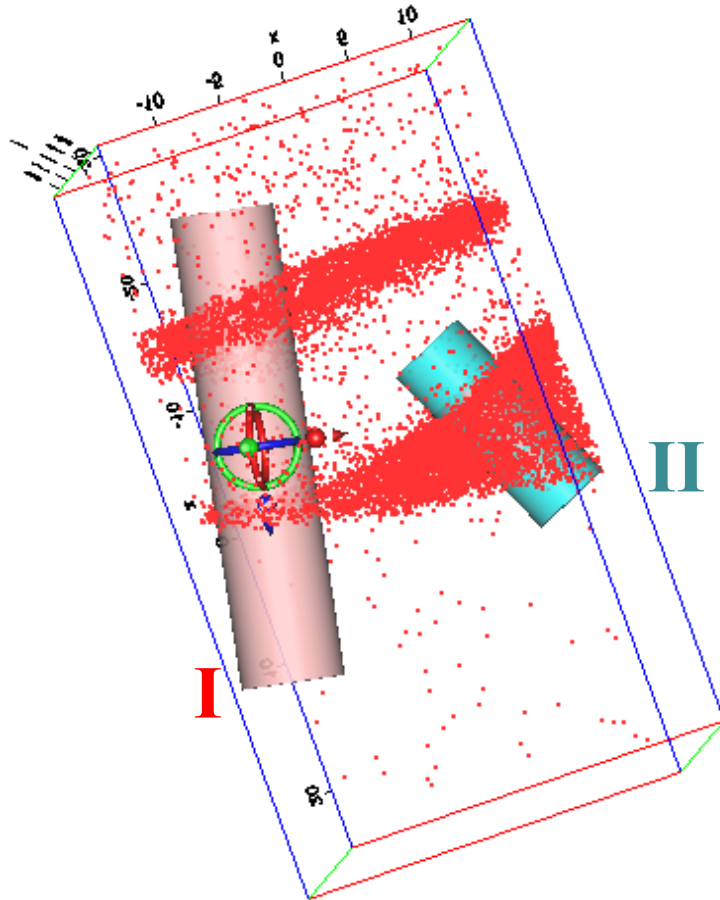


Grey dot: Si atom  
Green dot: Ni atom  
Red dot: Ge atom

- Allows for example to define the mass spectrum of a given volume sample taken from the global APT volume (noise study, peak overlaps...)

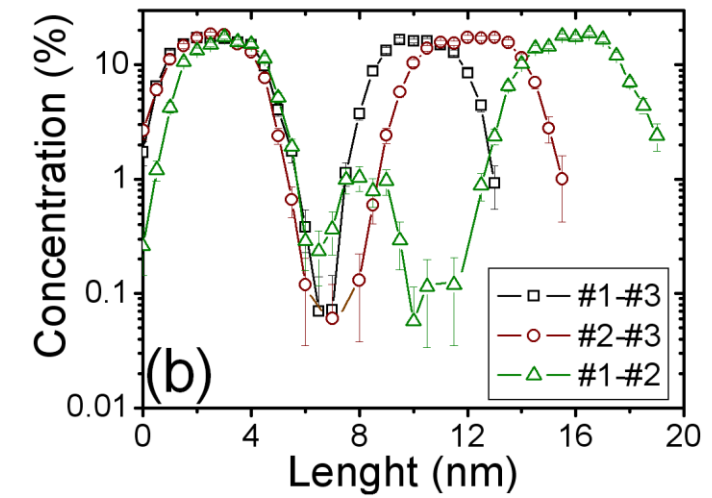
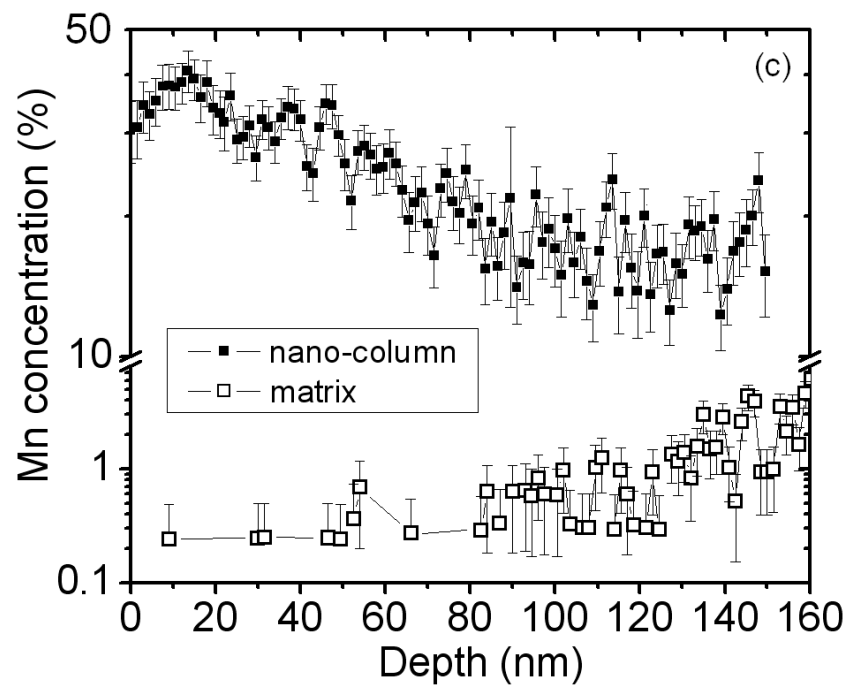
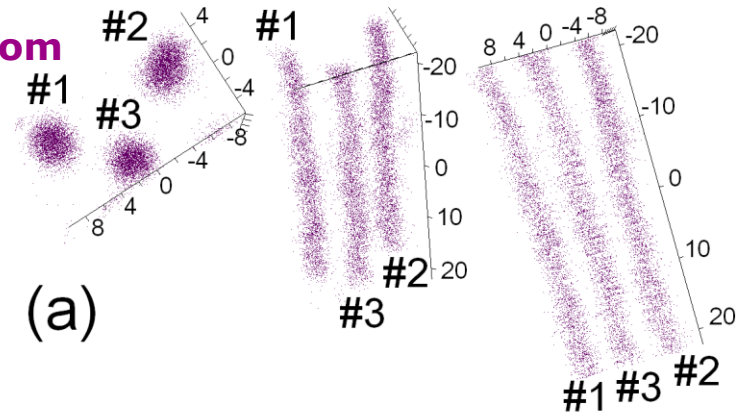
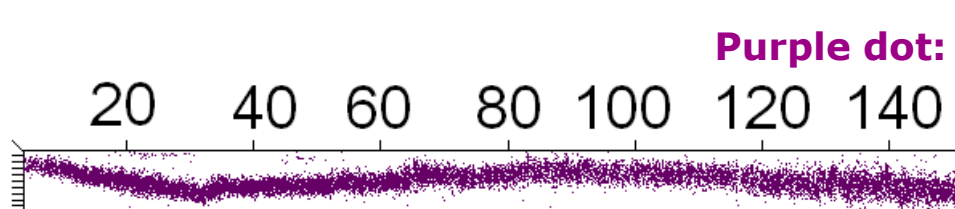
# APT data analysis

## Quantitative measurements: 1D concentration profiles Buried Ge islands



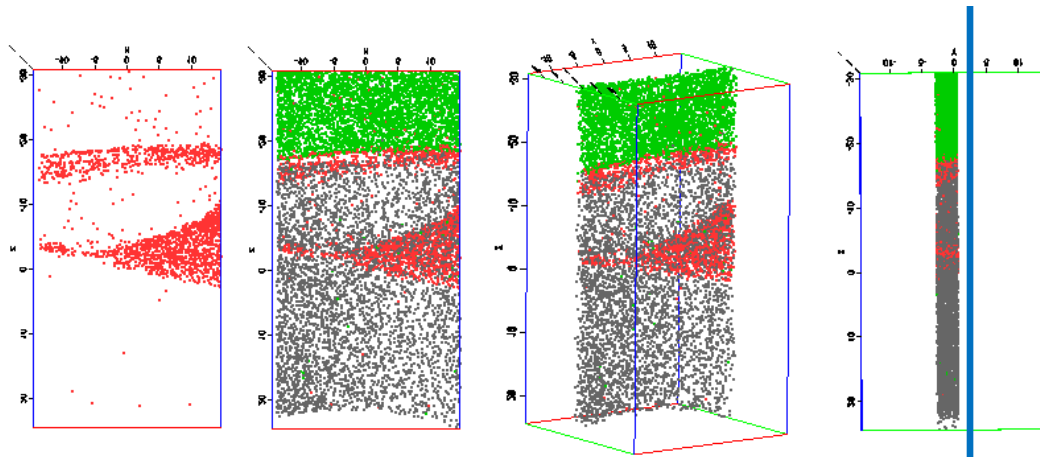
# APT data analysis

## 1D concentration profiles: Examples Ge(Mn) nano-columns



# APT data analysis

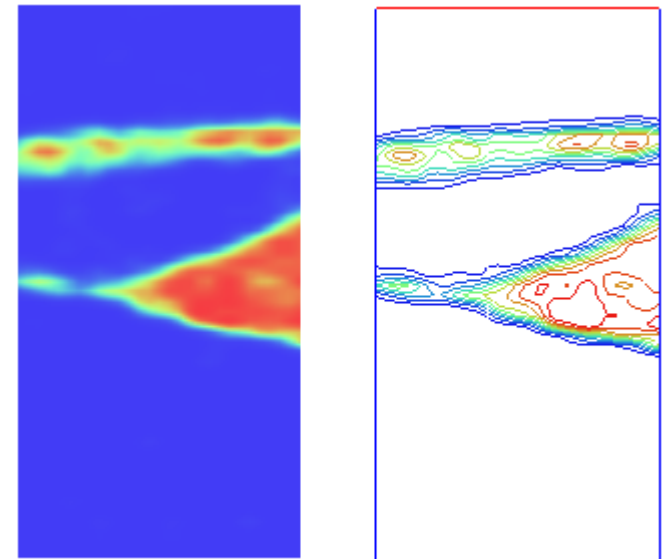
## Quantitative measurements: 2D concentration map Buried Ge islands



Grey dot: Si atom  
Green dot: Ni atom  
Red dot: Ge atom

Max (red) = 0.17%  
Min (blue) = 0.0%

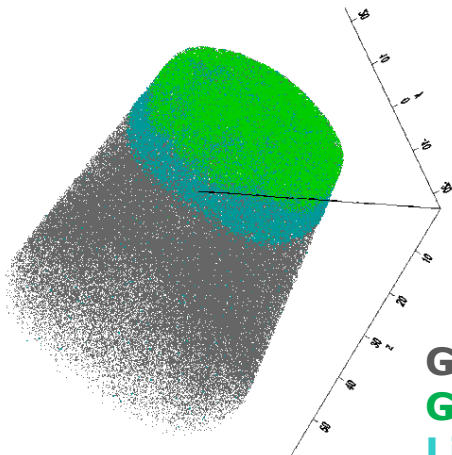
Projection  
plan



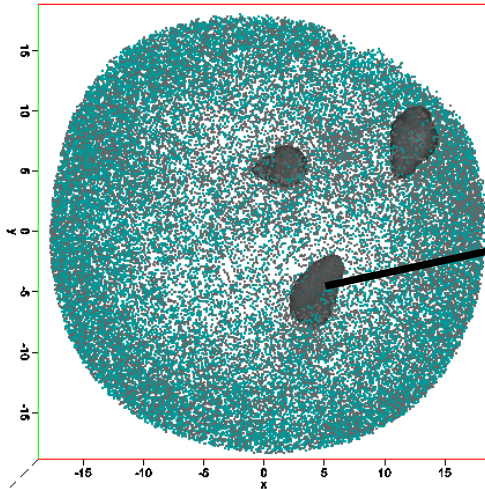


# APT data analysis

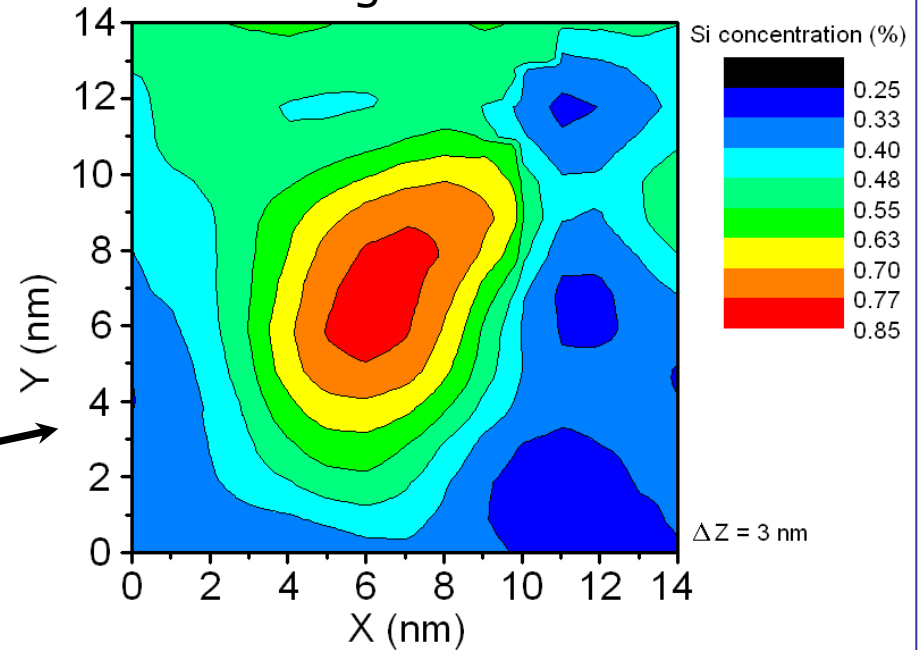
## 2D concentration map: Examples Si clusters in a SiO<sub>2</sub> thin film



Gray dot: Si atom  
Green dot: Ni atom  
Light blue: O atom

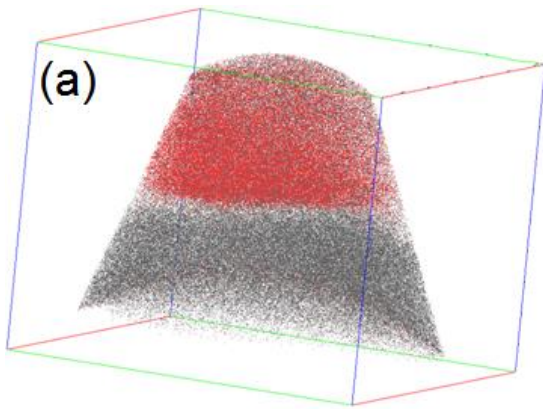


## 2D Si atom distribution surrounding a single Si cluster

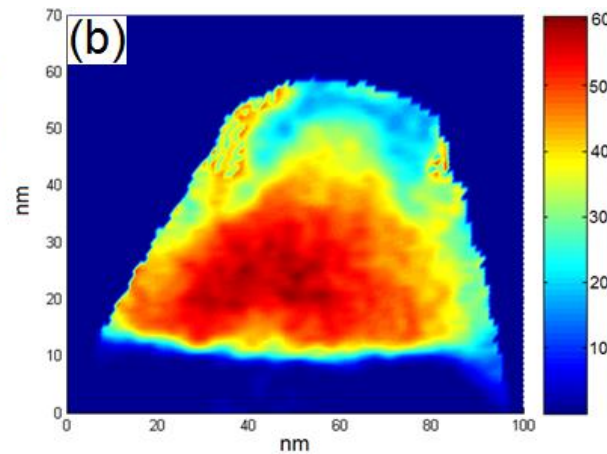


# APT data analysis

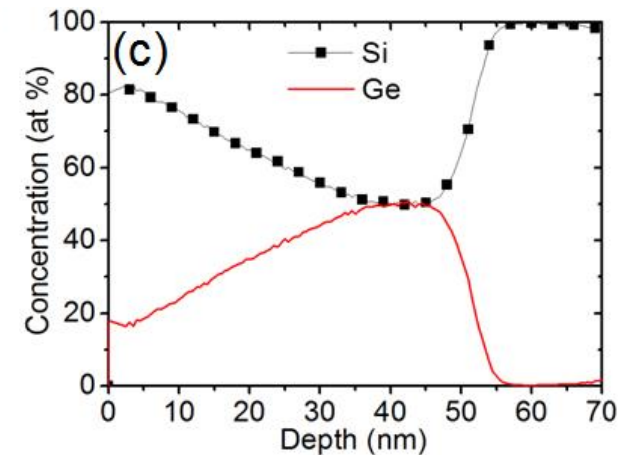
## 2D concentration map: Examples Ge concentration in the core of a Ge "dome" island



3D



2D

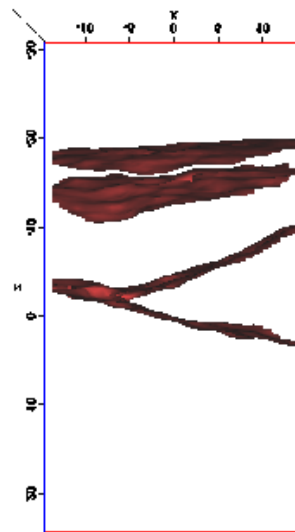
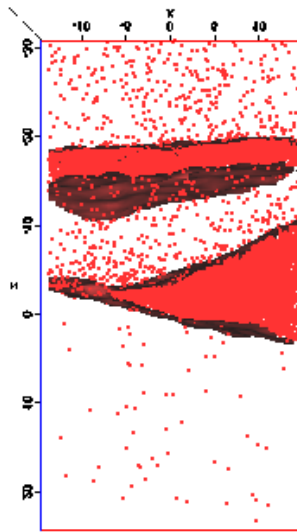
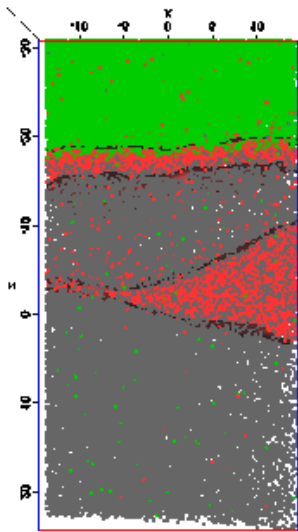


1D

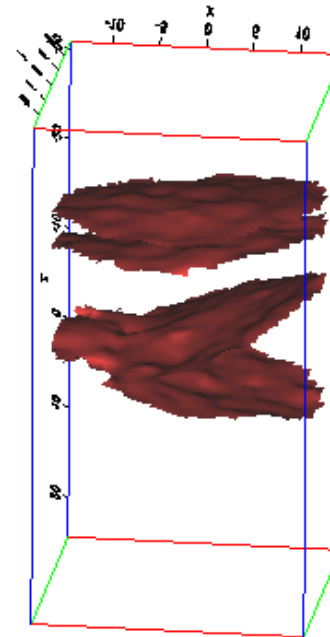
- 1D profile  $\Rightarrow$  Ge concentration in the island core  $\sim 50\%$
- 2D map  $\Rightarrow$  Ge concentration in the island core  $\sim 55\%$

# APT data analysis

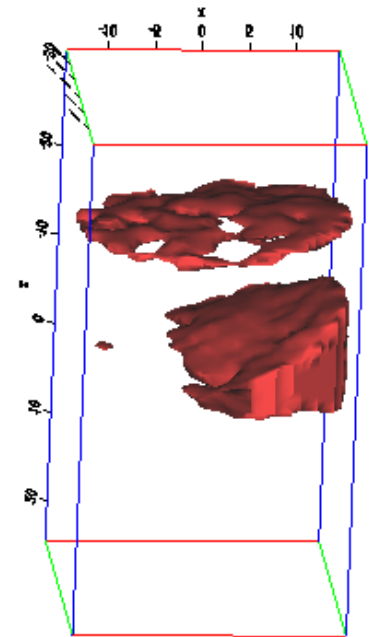
## Iso-concentration/iso-density surfaces Buried Ge islands



4% Ge



4%

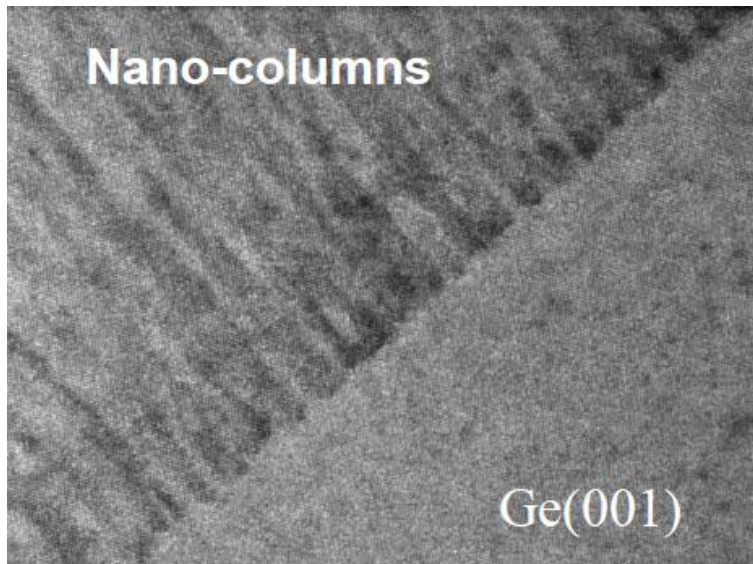


10%

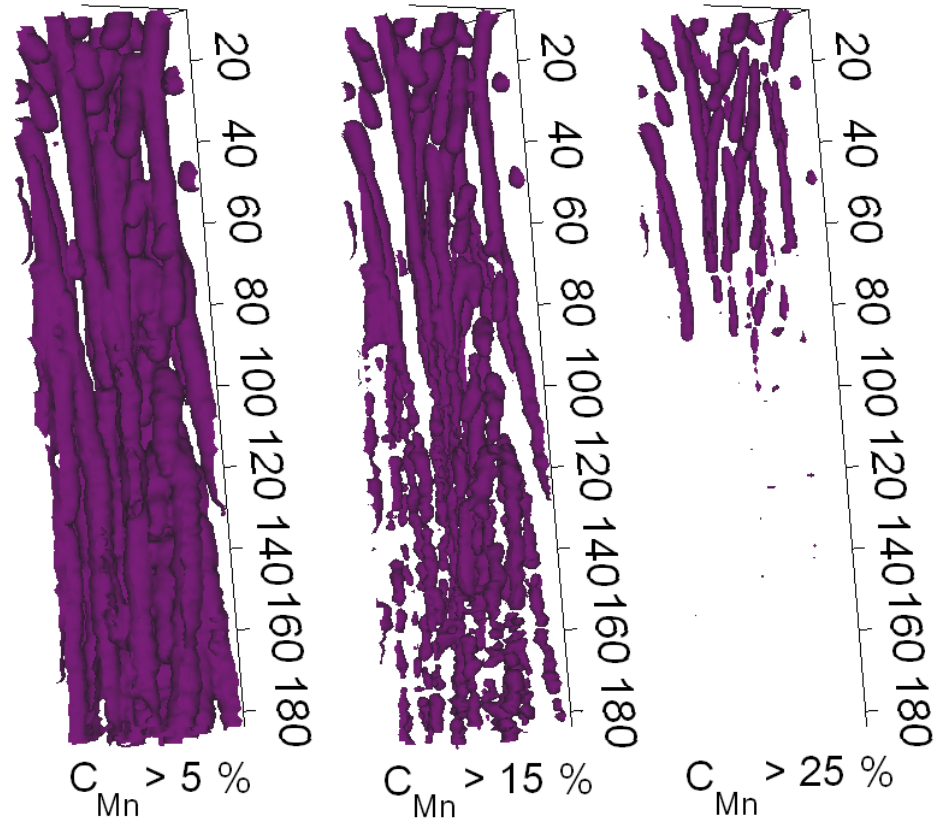
# APT data analysis

## Iso-concentration surfaces: Examples Ge(Mn) nano-columns

TEM



cross-section

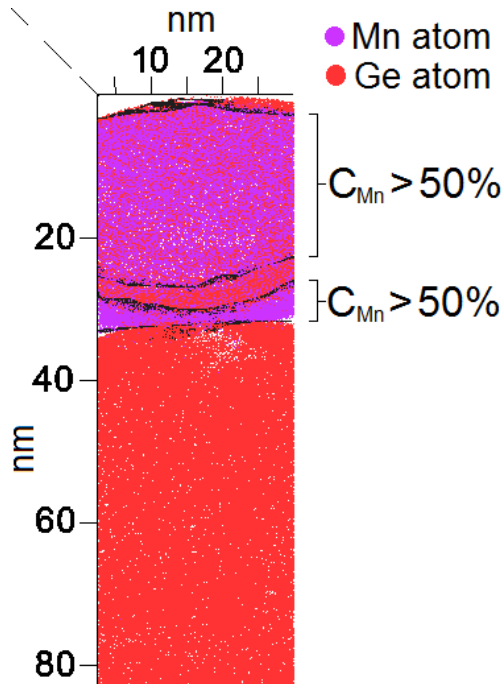


➤ Concentration gradients

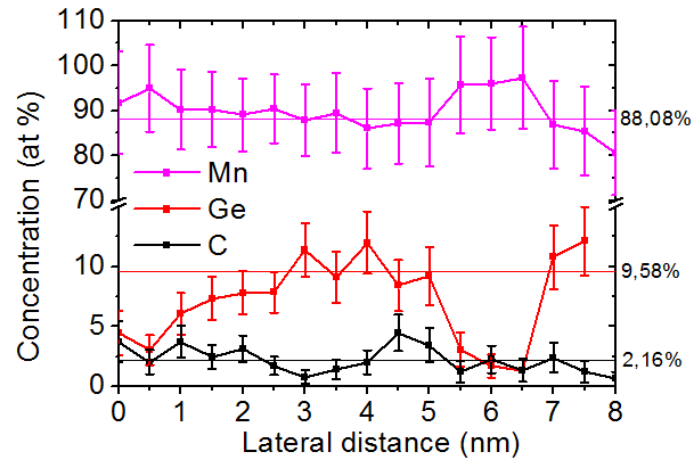
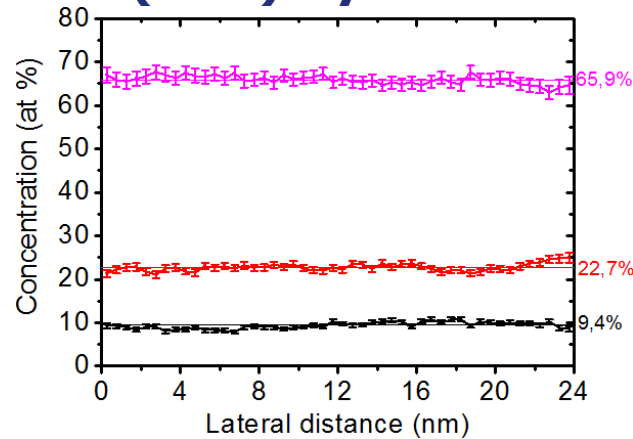
⇒ nano-columns richer in Mn in their core and closer to the surface

# APT data analysis

## Iso-concentration surfaces: Examples $Mn_5Ge_3(C)$ layer grown on Ge(111) by reactive diffusion



60% Mn et Ge  
 ■ isosurface Mn = 50.5%  
 slice = 10 nm

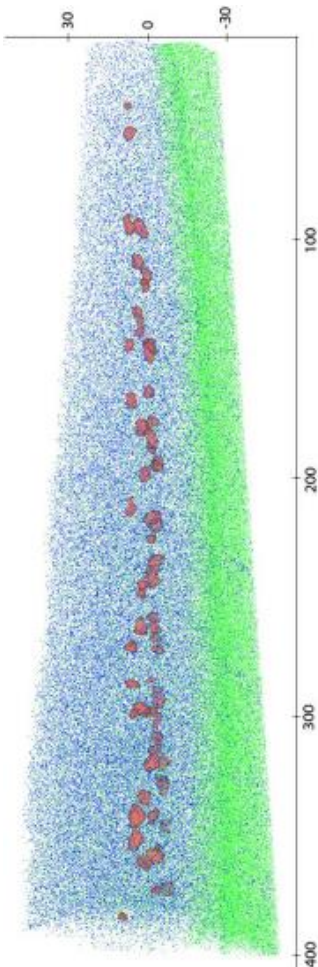


➤ Delimitation of different phases (phase selection for data analysis)

# APT data analysis

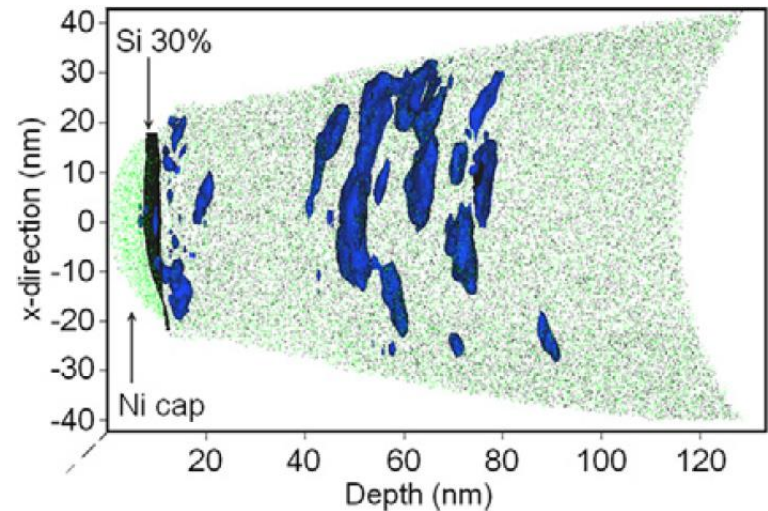
## Iso-surfaces: cluster detection

**Blue dot: O atom**  
**Green dot: Si atom**  
**Red volumes: silicon-enriched regions in SiO<sub>2</sub> matrix**



**Si nano-clusters in a SiO<sub>2</sub>/Si(001) layer**

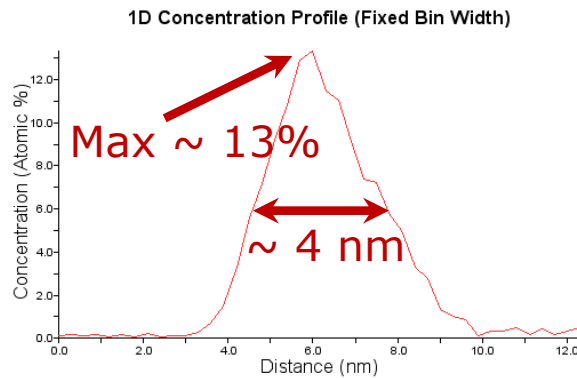
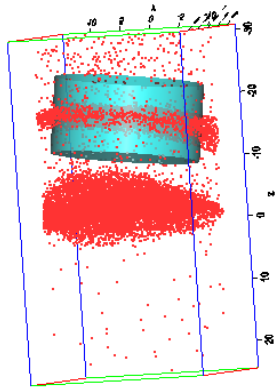
**Blue dot: B atom**  
**Green dot: Ni atom**  
**Black dot: Si atom**  
**Blue volumes: isodensity surfaces = 0.65 B at nm<sup>-3</sup>**



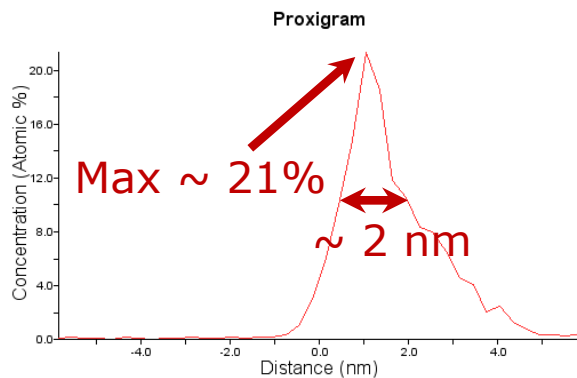
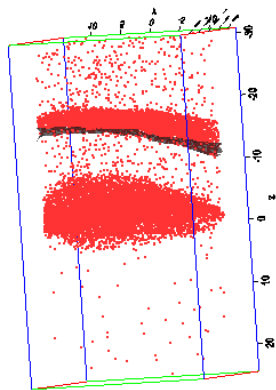
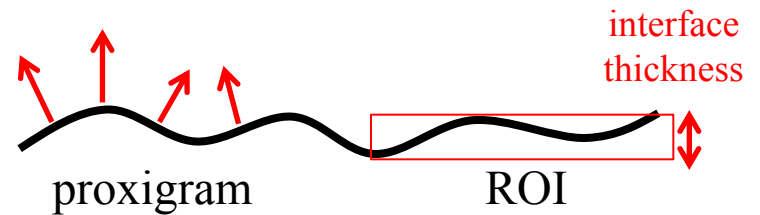
**B nano-cluster in a SiO<sub>2</sub>/NiSi/SiO<sub>2</sub>/Si(001) layer**

# APT data analysis

## Quantitative measurements: proxigram Buried Ge islands



Average composition calculated along the directions perpendicular to the defined iso-surface

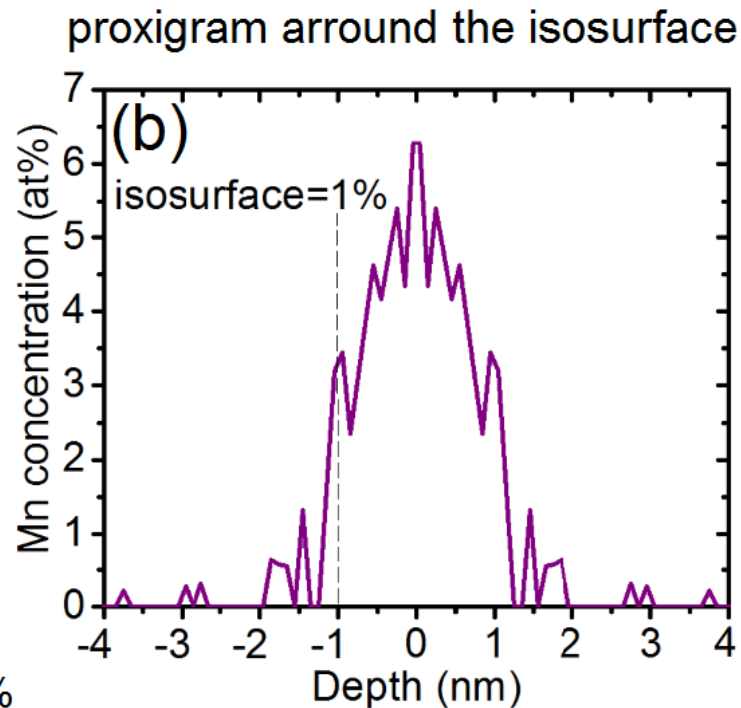
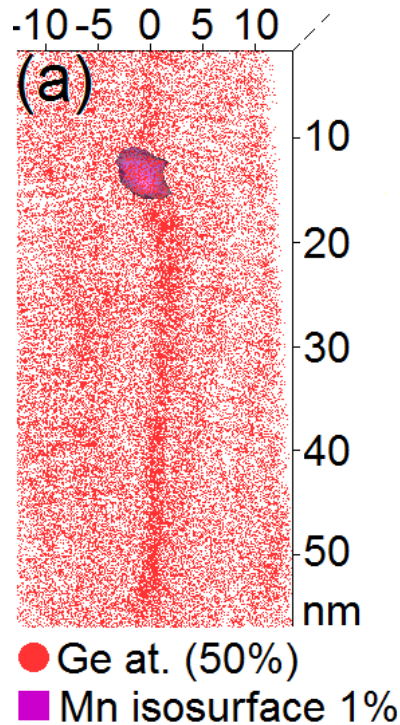


➤ Allows the curvature of an interface to be taken into account in the 1D concentration profile

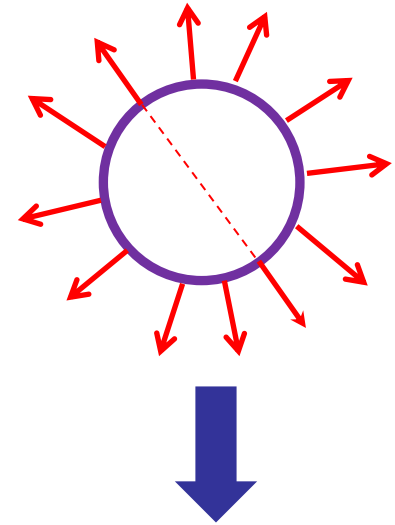
5%

# APT data analysis

## Proxigram: Examples Cluster composition Mn-Ge nano-clusters in poly-Ge



Island average size  $\sim 2$  nm



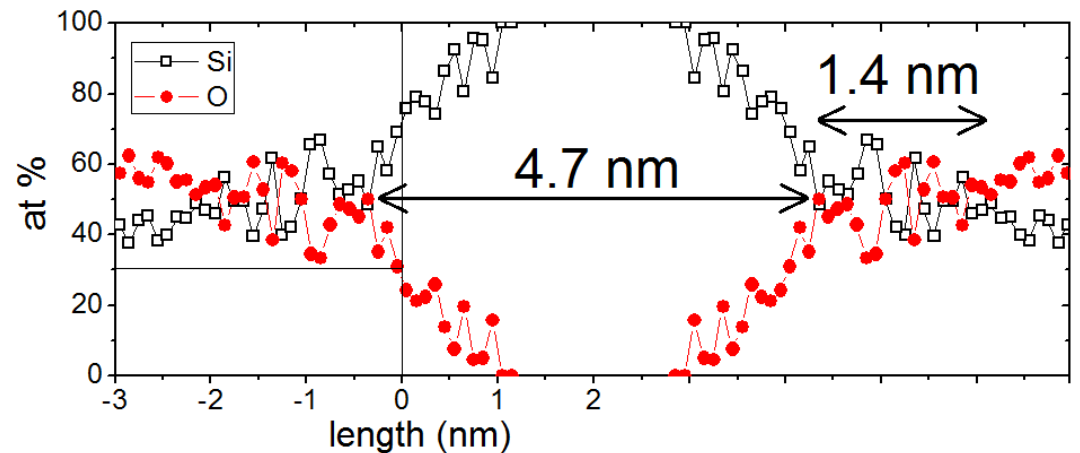
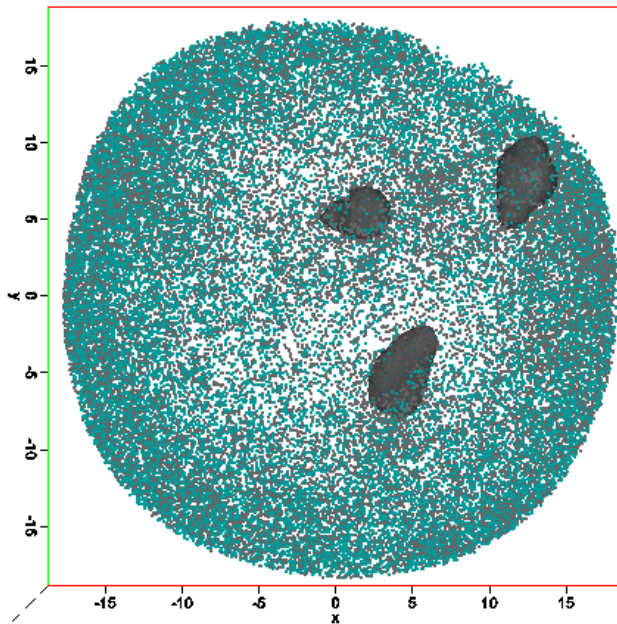
- Average cluster size
- Average cluster composition



# APT data analysis

Proxigram: Examples  
Cluster composition  
**Si nano-clusters in SiO<sub>2</sub>**

Plane view

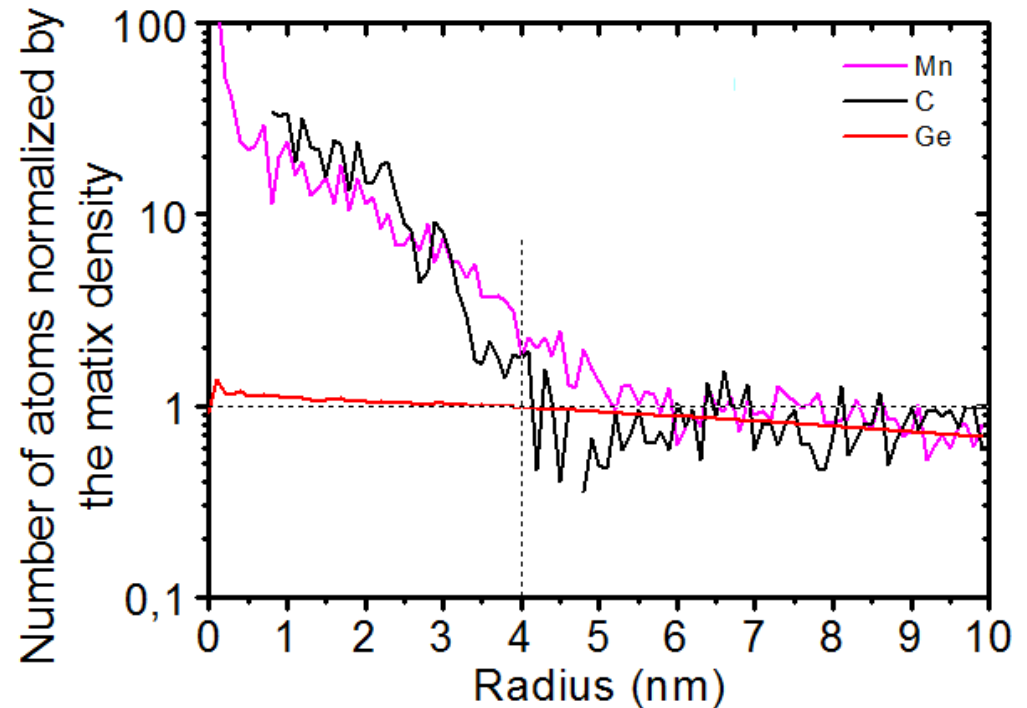
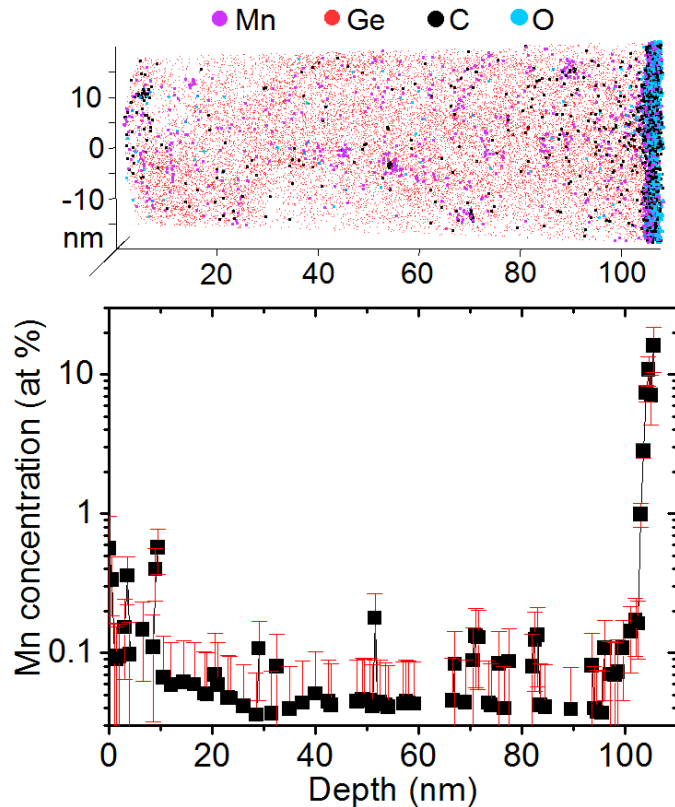


Island average size  $\sim 5$  nm

Si-pure island core  $\sim 1.5$  nm

# APT data analysis

Quantitative measurements: atomic radial distribution  
**Mn-Ge nano-clusters in poly-Ge**

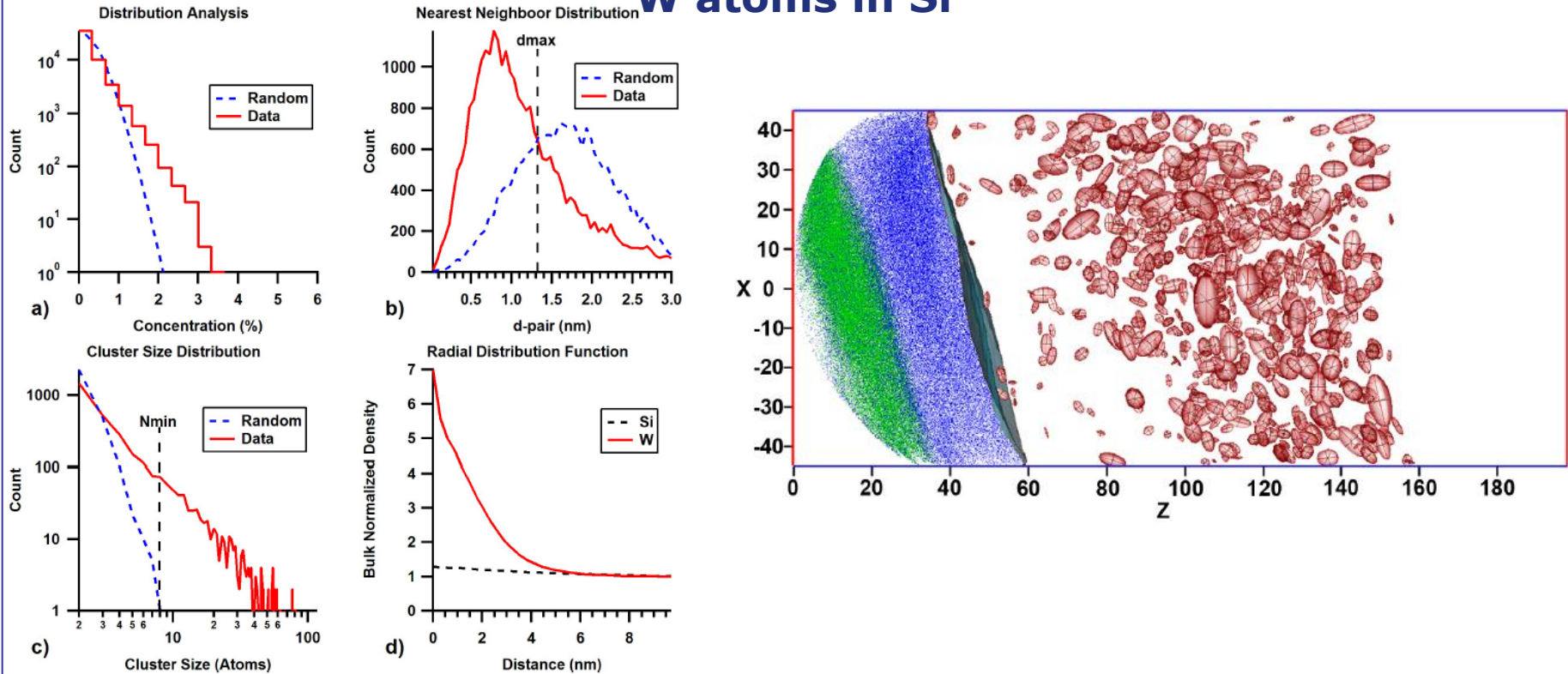


➤ Investigation of atom distribution, here up to 4 nm a Mn atom has ~10 times more Mn and C atoms than Ge atoms in its vicinity

# APT data analysis

## Quantitative measurements: cluster analysis

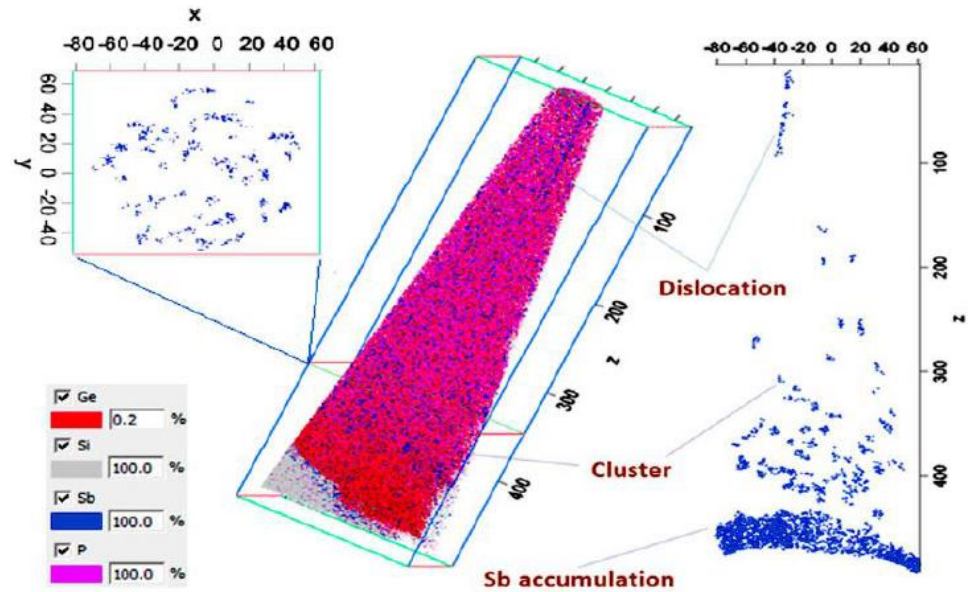
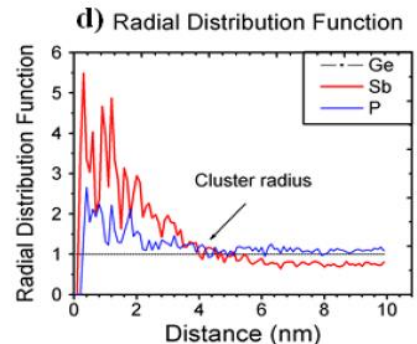
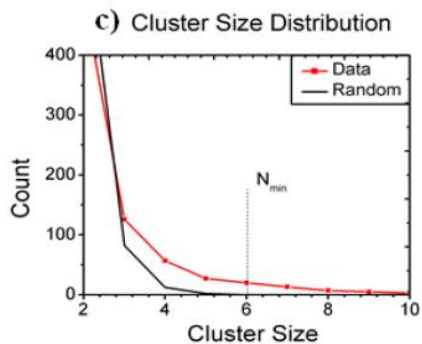
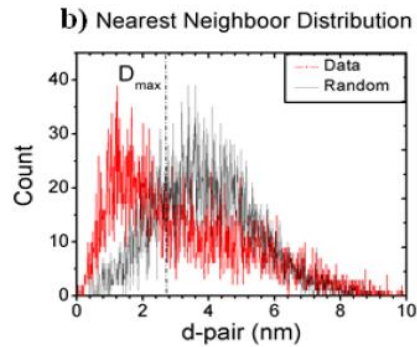
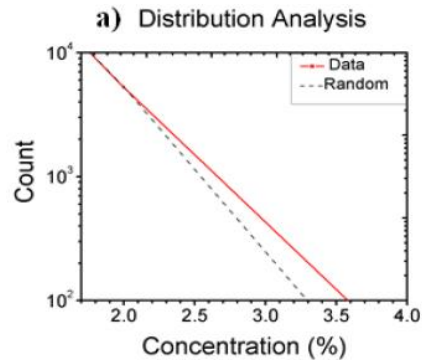
### W atoms in Si



➤ Even if clusters cannot be observed using iso-surfaces, statistical studies can be performed on the atomic distribution in the APT volume leading to the detection of clusters (number, size, composition...)

# APT data analysis

## Cluster analysis: Examples Sb atoms in Sb- and P-doped Ge grown by MBE



Sb cluster analysis

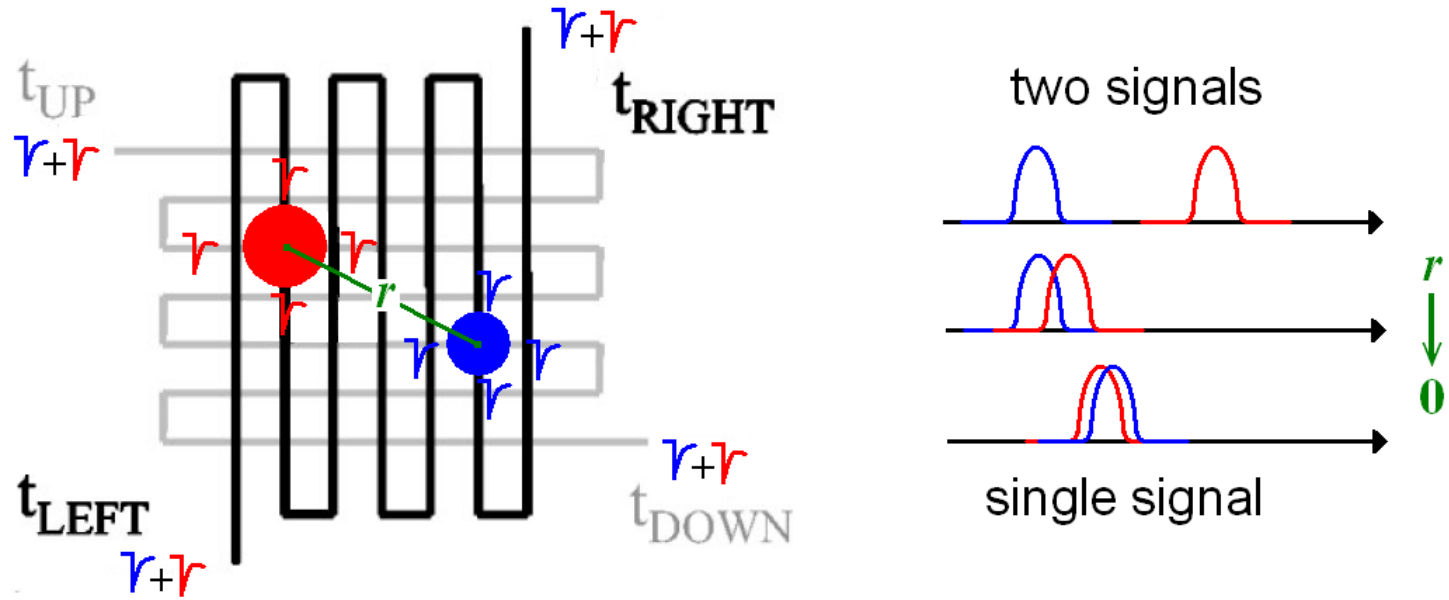
| Tip information |               |                       | Cluster analysis   |                          |   |
|-----------------|---------------|-----------------------|--------------------|--------------------------|---|
| Upper radius    | Bottom radius | Height                | Number of clusters | Average atom per cluster | Clusters per microtip                         |
| 20 nm           | 60 nm         | 450 nm <sup>(*)</sup> | 83                 | 10                       | $3.4 \times 10^{16}$ clusters/cm <sup>3</sup> |

\* without taking into account the Sb accumulation at the bottom of the tip

# APT: some issues

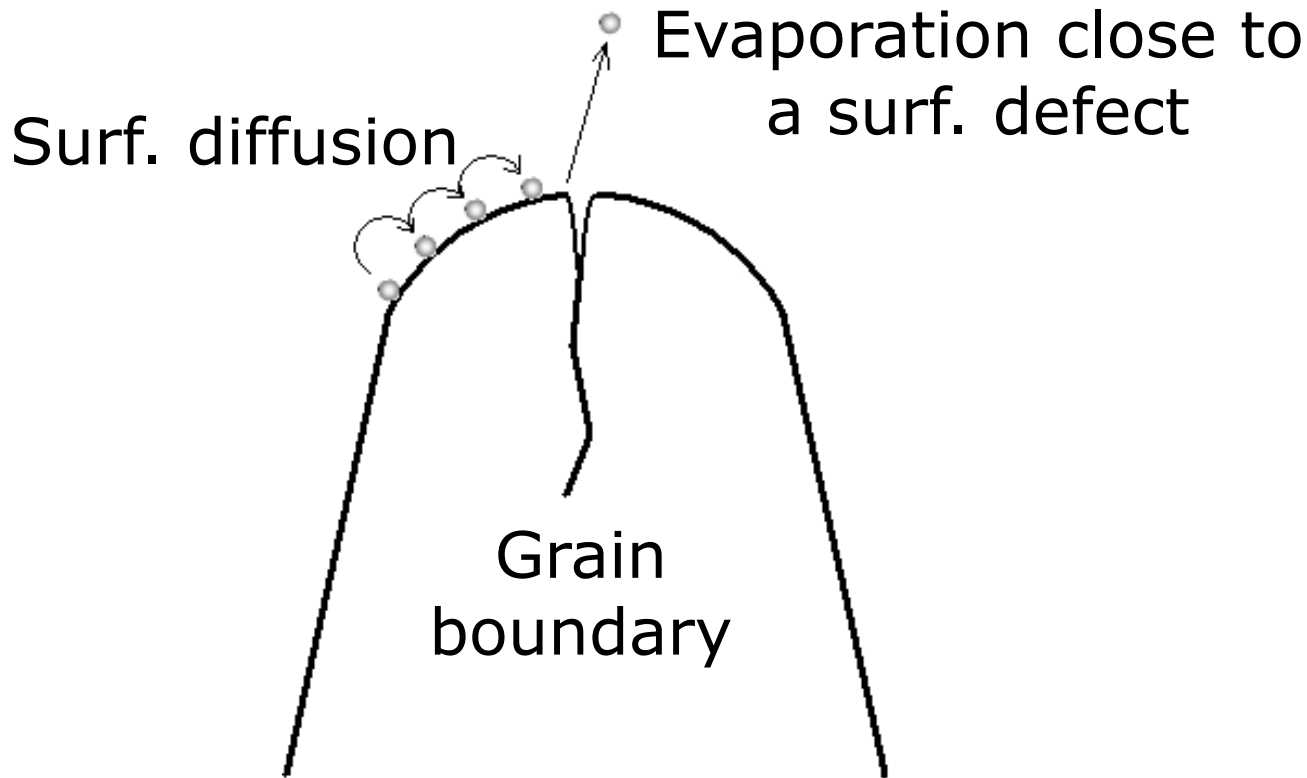
- Sample fracture due to the stress applied to the tip during electrical or laser pulsing (electrical force and/or temperature diffusion effects), and due to interface weakness in multilayer films
- Detection limit  $\sim 10^{18}$  at  $\text{cm}^{-3}$ : APT allows atomic scale analysis but despite that 50-40% of all the atoms present in the sample are collected, the detection limit is limited by the small size of the probed volumes ( $10^{19}$  at  $\text{cm}^{-3} \sim 1$  at in  $100 \text{ nm}^3$ )
- Mass resolution (overlapping peaks in the mass spectrum) can depend on analysis conditions (too high laser energy for example)
- Evaporation of some materials can occur via molecule formation  
⇒ complex mass spectra (complex ion identification)
- Need references (film thickness, flat interfaces) in order to perform the best 3D reconstruction ⇒ best reference = atomic planes
- Reconstruction procedure considers a single evaporation field  $F$  (= 1 homogeneous material), but samples can be made of several materials
- Best analysis conditions can be different for different materials (oxides, metals, semiconductors...) ⇒ alloys, multilayer films...

# APT issues: multiple hits



- Ions from close regions on the tip can arrive at the same time on the line detector
- If the two hits are enough far apart on the detector, two signals are detected but it is difficult to define which signal belongs to which ion  
⇒ dedicated algorithms can separate some of the ions
- If the ions are too close on the detector, a single signal instead of  $n$  can be detected on some lines, preventing to differentiate the  $n$  ions  
⇒ a single hit is counted instead of  $n!$  ⇒  $C = C/n!!$

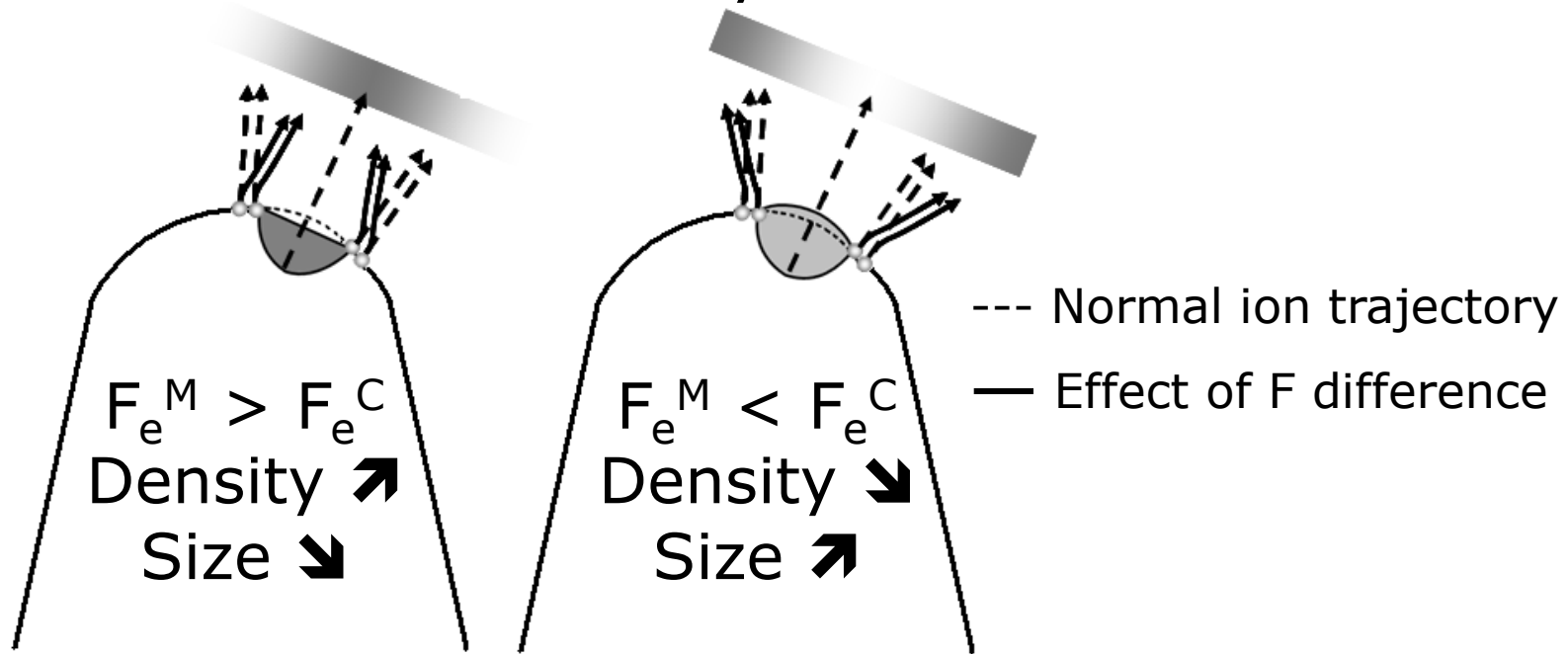
# APT issues: surface diffusion



- Due to the low temperature of analysis (20-80 K), surface diffusion is not a problem in general, but in some cases some of the atoms may diffuse on the tip surface and evaporate preferentially on sites of smaller curvature radius  $\Rightarrow$  wrong atom distribution

# APT issues: local magnification

atomic density

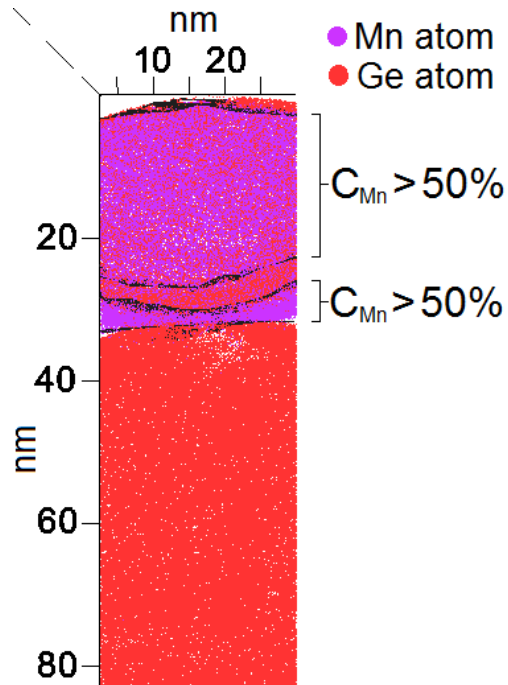


- $V = \text{const}$ : evaporation at surface regions of smaller curvature radius
- Regions of higher evap. field ( $F_e$ ) need smaller radius for evaporation
- Case of an homogeneous matrix with  $F_e^M$  containing clusters with  $F_e^C$   
 $\Rightarrow$  the density of atoms in clusters will be different from in the matrix, and the size of the clusters will not be the real one



# APT issues: local magnification

Interfaces between different Mn-Ge phases

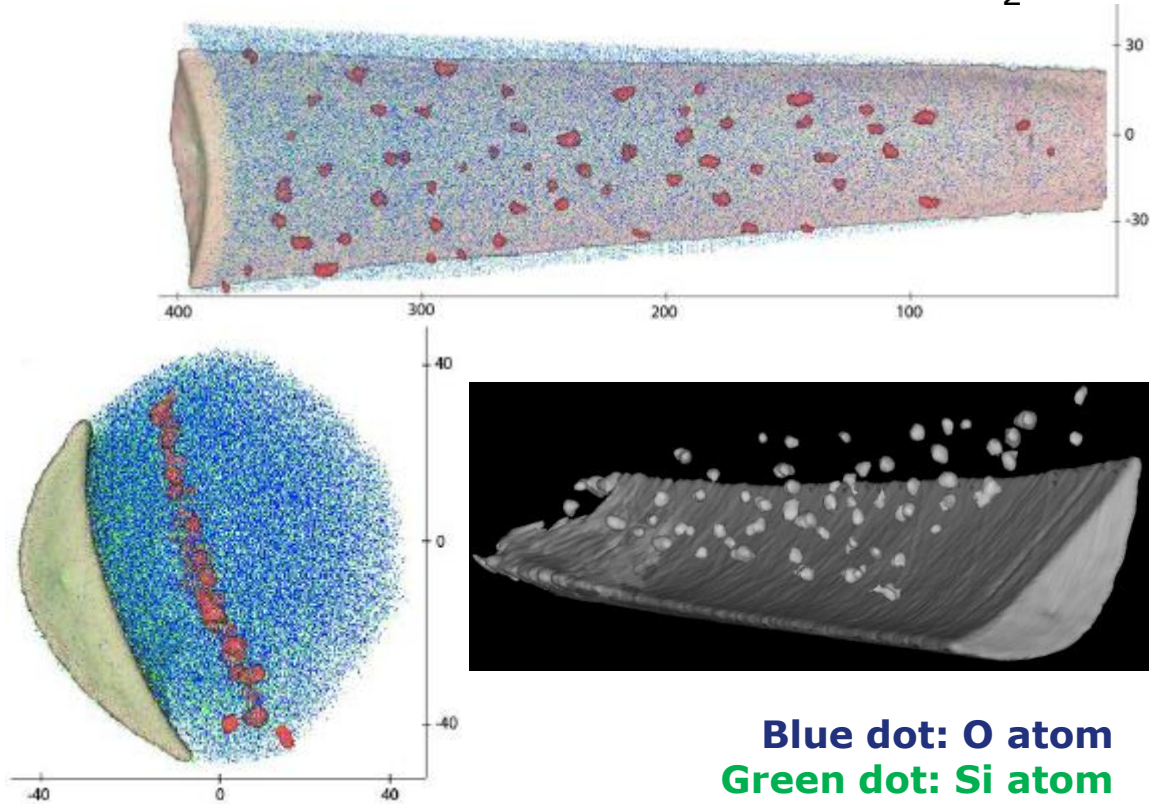


60% Mn et Ge

■ isosurface Mn = 50.5%

slice = 10 nm

Interface between Si and SiO<sub>2</sub>



Blue dot: O atom

Green dot: Si atom

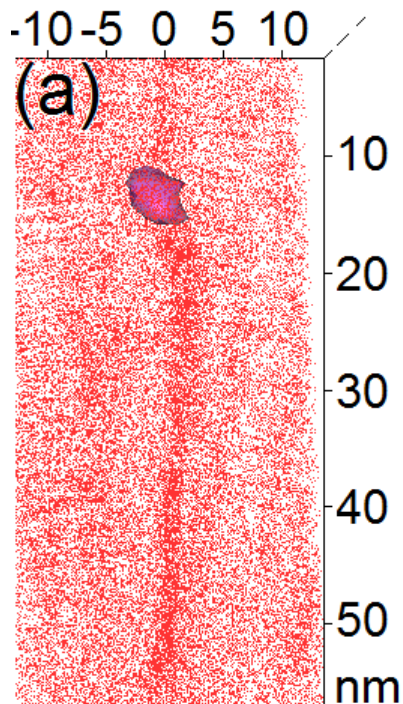
Red volumes: Si clusters

Continuous volume: Si substrate

➤ Significant evaporation field difference promotes curved interfaces

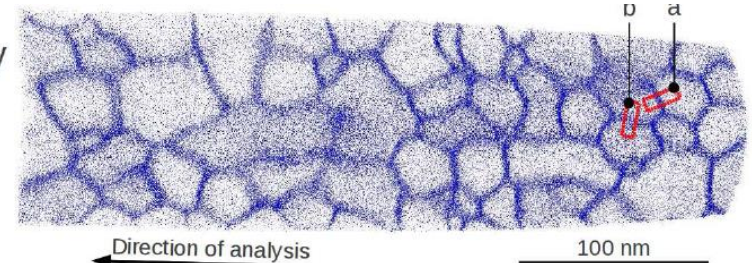
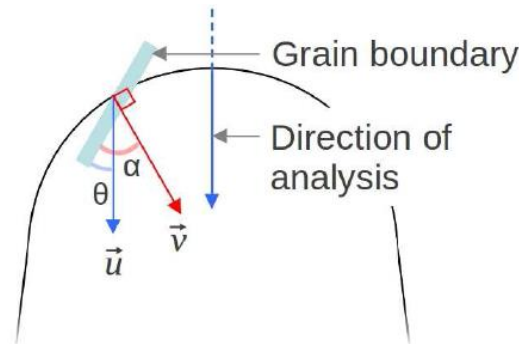
# APT issues: local magnification

Grain boundary effect in poly-Ge

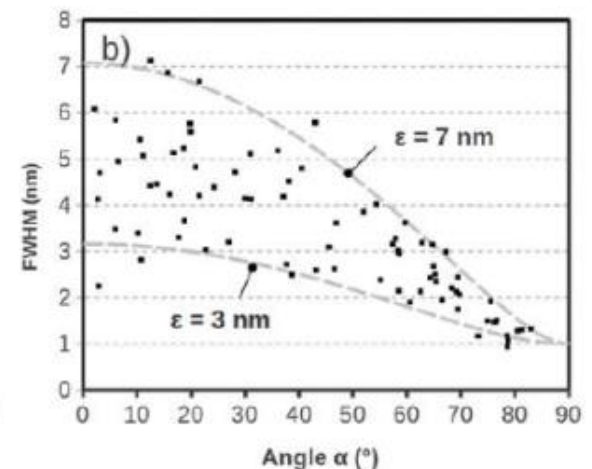
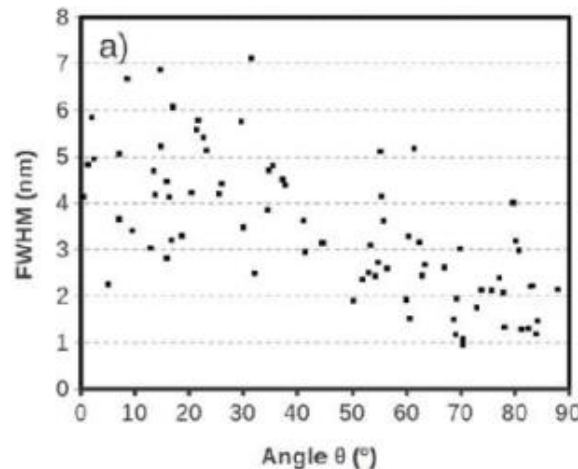


● Ge at. (50%)  
 ■ Mn isosurface 1%

Grain boundary effect in poly-Ni<sub>2</sub>Si(Pt)



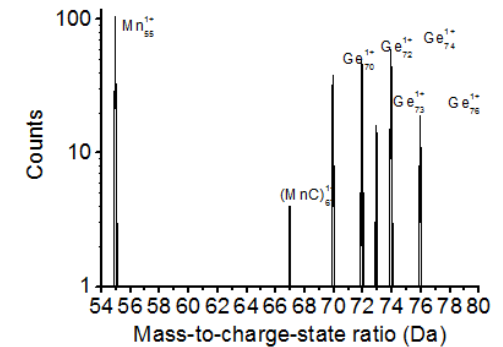
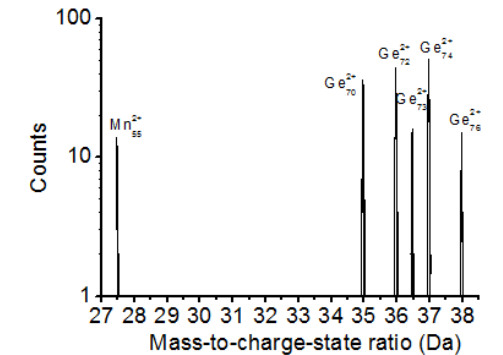
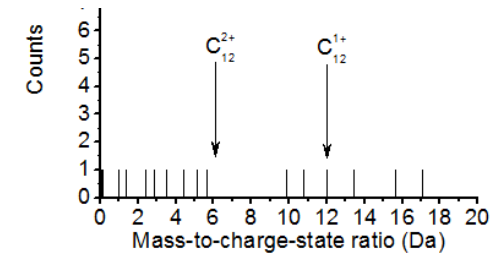
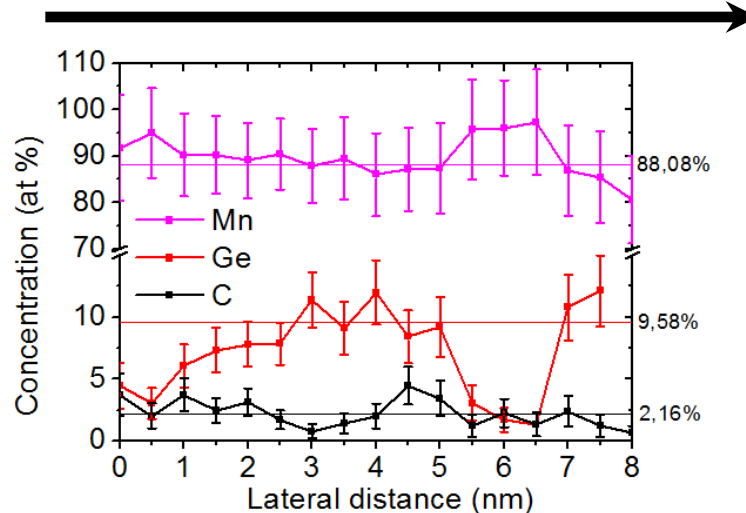
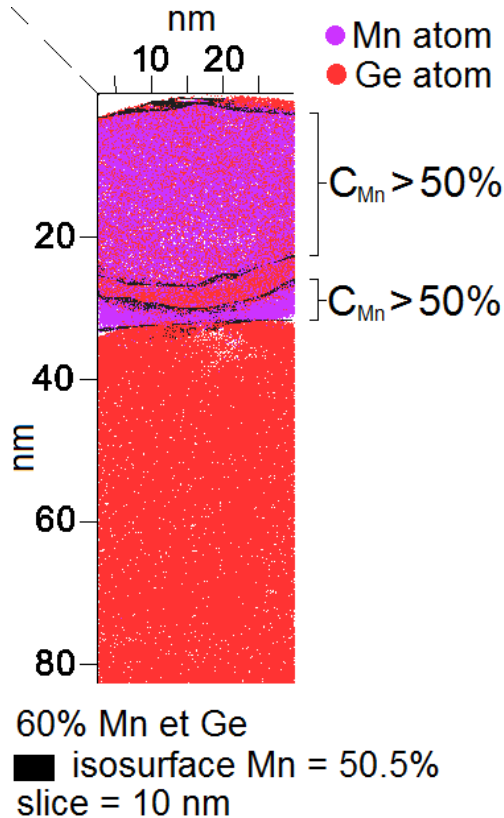
Blue dot: Pt atom



➤ Difference of curvature radius promotes atomic density variations and distance/thickness variations

# APT issues: molecules

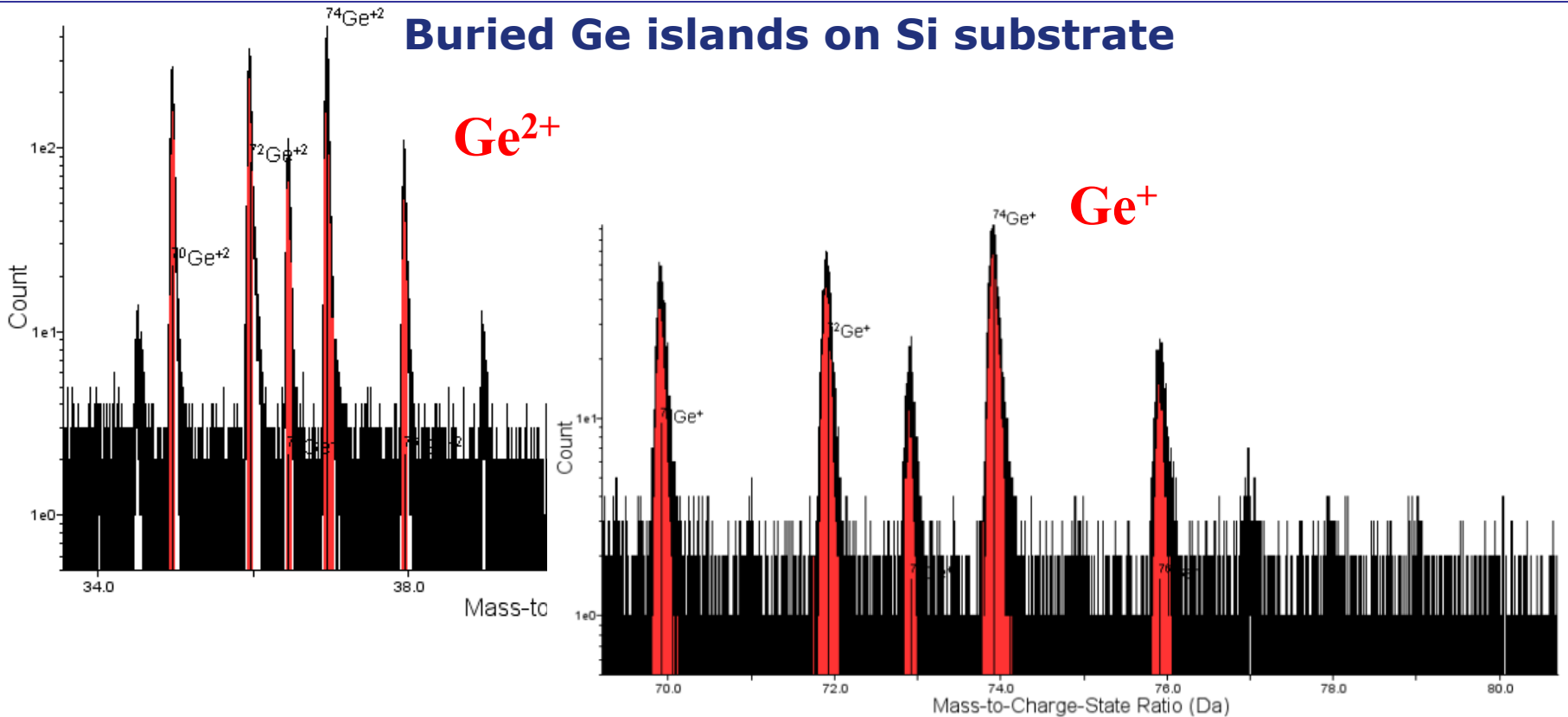
## Mn<sub>5</sub>Ge<sub>3</sub>(C) layer grown on Ge(111) by reactive diffusion



➤ Inform on atom neighboring (molecules not formed after evaporation)

# APT issues: heat flow

## Buried Ge islands on Si substrate

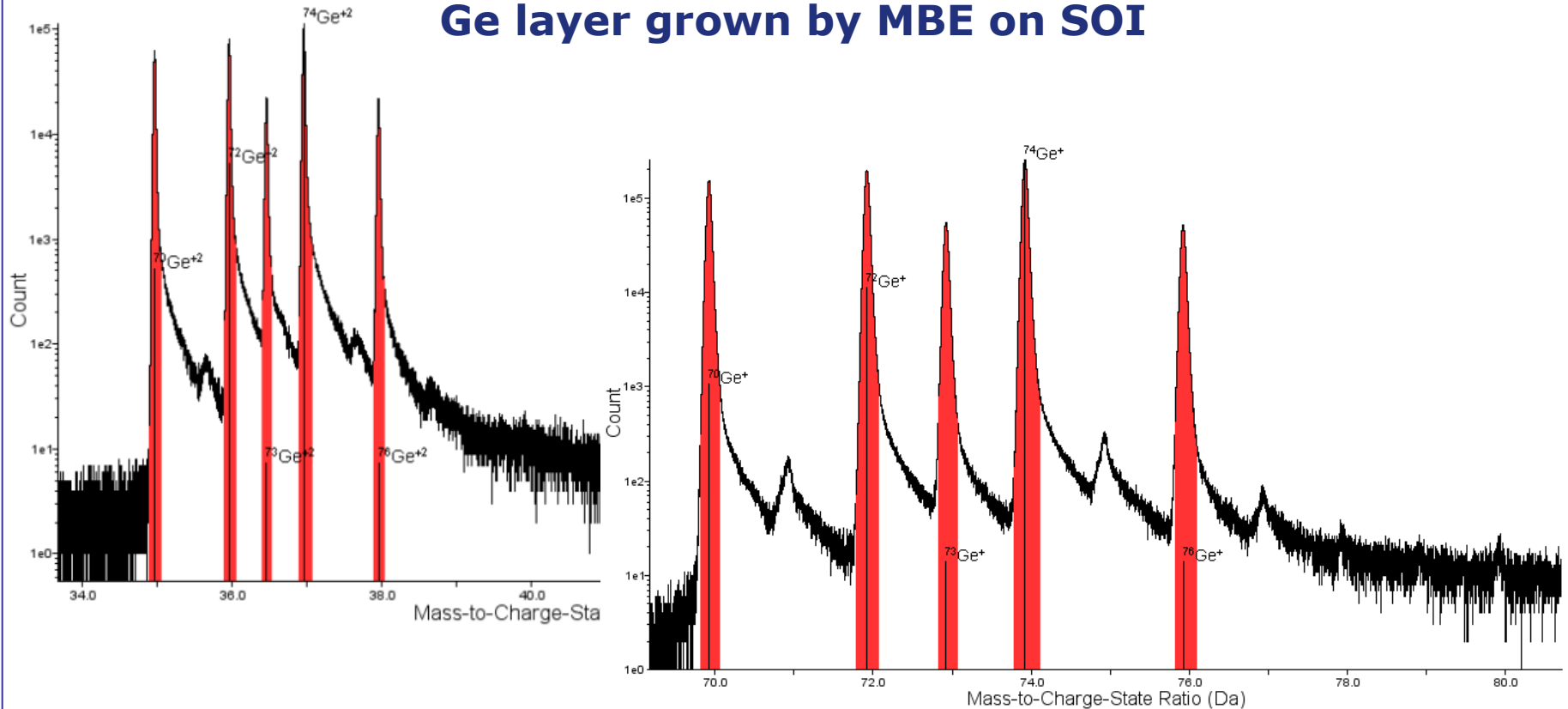


0.5 nJ and 40 K on Si substrate

- Detect  $Ge^{2+}$  and  $Ge^{1+}$  with a ratio  $Ge^{2+}/Ge^{1+} \sim 4.44$
- No Ge molecules in the mass spectrum
- Background noise  $\sim 1-2$

# APT issues: heat flow

## Ge layer grown by MBE on SOI

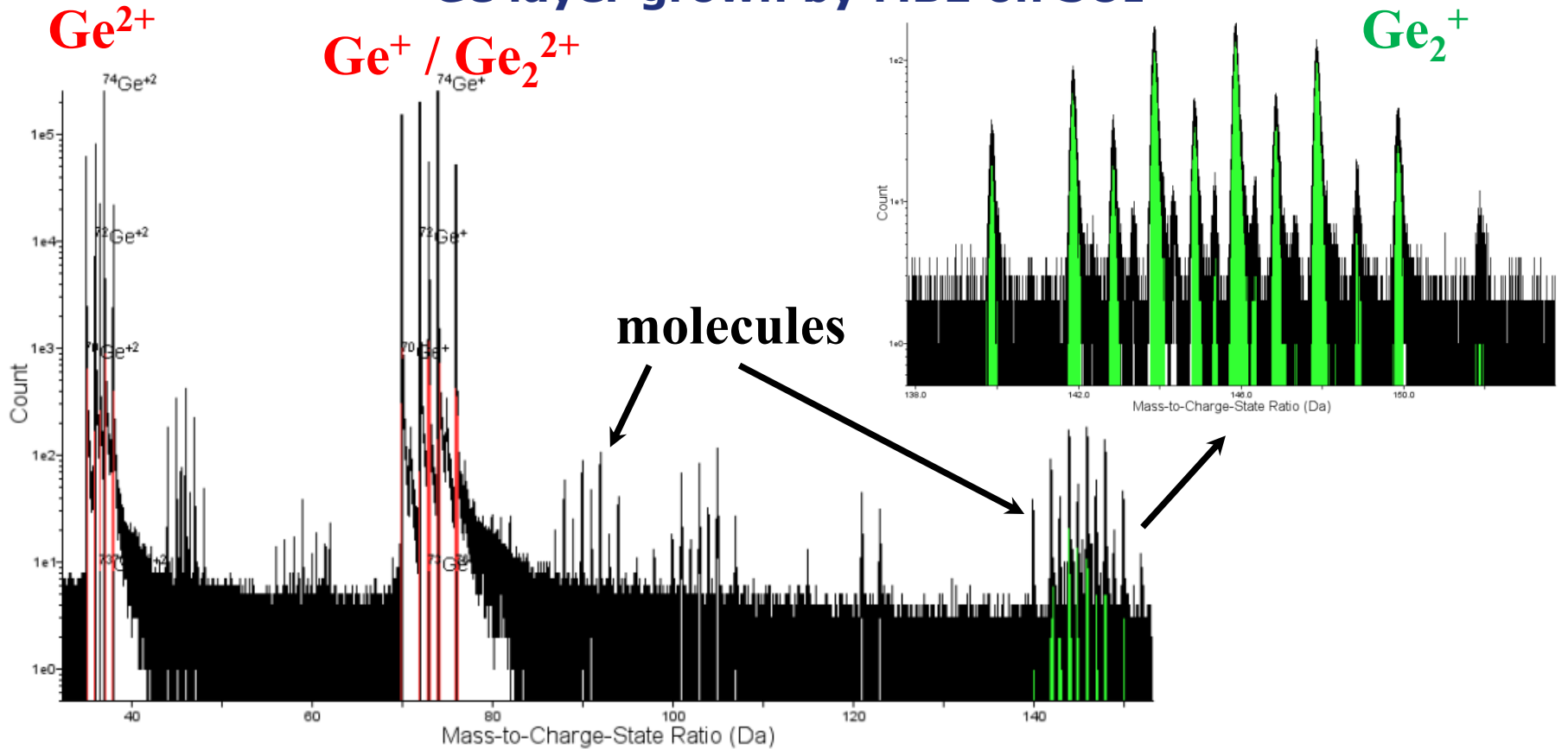


0.2 nJ and 40 K on SOI substrate

- Detect Ge<sup>2+</sup> and Ge<sup>1+</sup> with a ratio Ge<sup>2+</sup>/Ge<sup>1+</sup>  $\sim$  0.5
- Wider Ge peaks in the mass spectrum
- Higher background noise  $\sim$  6-10

# APT issues: heat flow

Ge layer grown by MBE on SOI

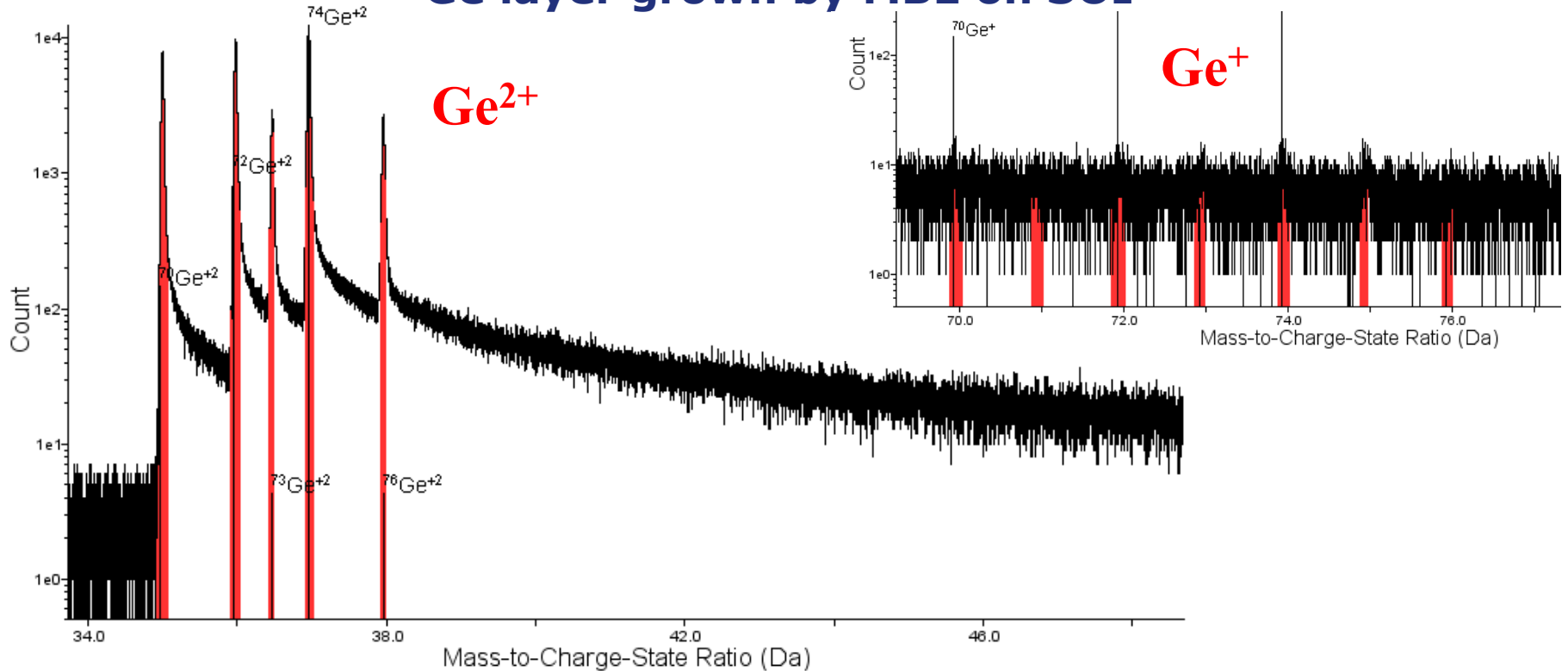


0.2 nJ and 40 K on SOI substrate

- Detect  $\text{Ge}_2$  molecules in the mass spectrum

# APT issues: heat flow

## Ge layer grown by MBE on SOI



0.03 nJ and 20 K on SOI substrate

- Detect mainly  $\text{Ge}^{2+}$  with a ratio  $\text{Ge}^{2+}/\text{Ge}^{1+} \sim 670$
- No more Ge molecules in the mass spectrum
- Background noise stays high  $\sim 10$ , specially between peaks  $\sim 40-100$

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# Acknowledgements

- Collaborators that participated to the presented APT analyses

*Marion Descoins, Ivan Blum, Anthony De Luca, Nicolas Dal Bianco, Jacques Perrin-Toinin, Khalid Hoummada, and Dominique Mangelinck*

- Collaborators that provided the presented samples

*Claude Alfonso, Isabelle Berbezier, Lisa Michez, Omar Abbes, Luong Minh Anh, Vinh Le Thanh, Enrico Napolitani, and Antoine Ronda*